

WQS

Nomasense O₂ C300

User guide



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Nomasense O₂ C300

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1. Quick start

1.1- Prepare the device

1.1-1. Connect a sensor or an optical fiber



Connect a dipping probe or an optical fiber to the SMA connector, screw manually and moderately.

When no optical fiber or dipping probe is connected to the device, replace the red plastic cap on the connector to protect it from dust.

If the red cap is lost you can let the short optical fiber connected to protect the device from dust.

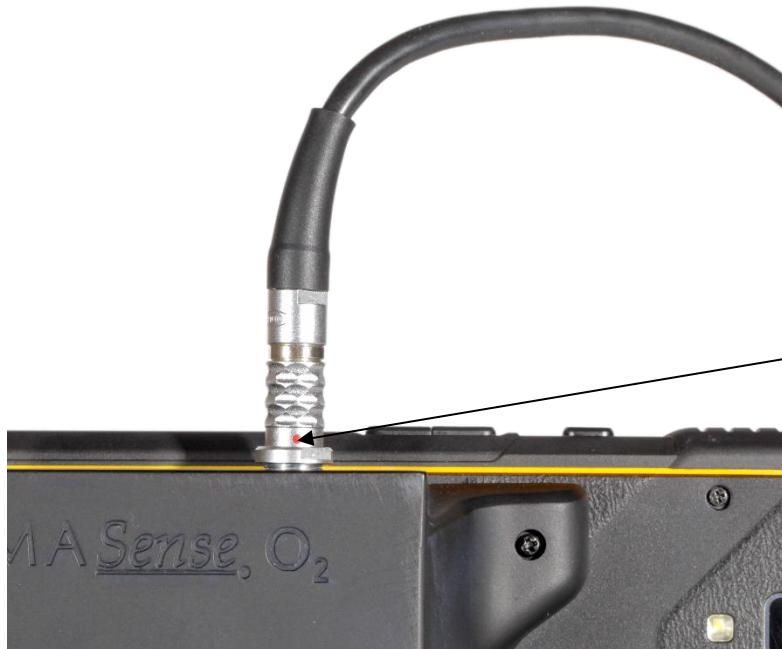
1.1-2. Connect the temperature probe



Connector for temperature probe (PT100)

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Small red dot on the temperature probe connector.

The temperature probe connector has a small red dot on it that must be carefully placed underneath and carefully pushed in.

No resistance should be encountered, otherwise please check that the connector is placed correctly.

If the connector is not placed correctly, it can be damaged when pushed in.

1.1-3. Start up the device



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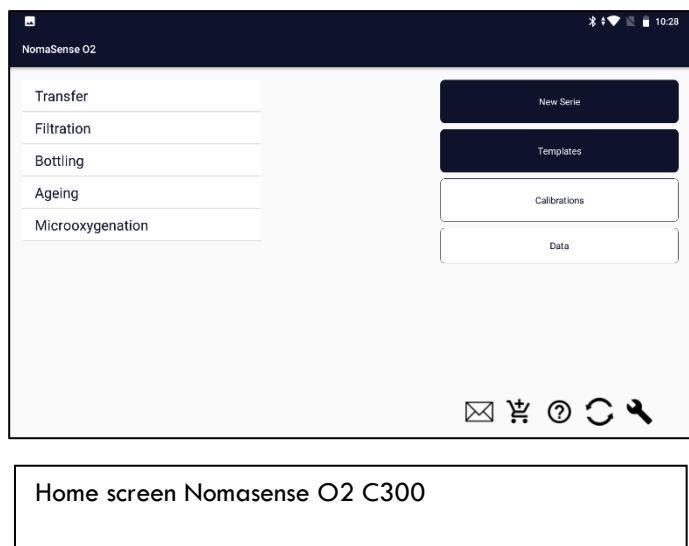
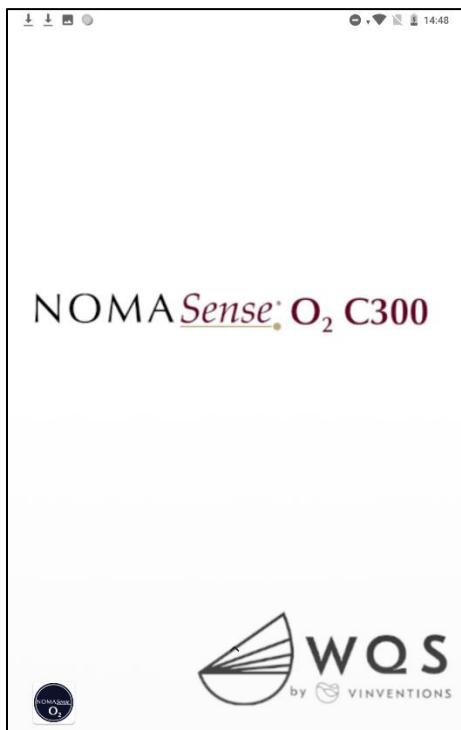
To start the device up, press the power button for 3 seconds if the device is off. If the device is in standby mode, press briefly the power button.

If the device does not start, please check that the battery is not totally depleted.

Once the device started, please press the icon



to launch the APP.



If the icon is not on the home page please slide the screen with your finger to view other pages.

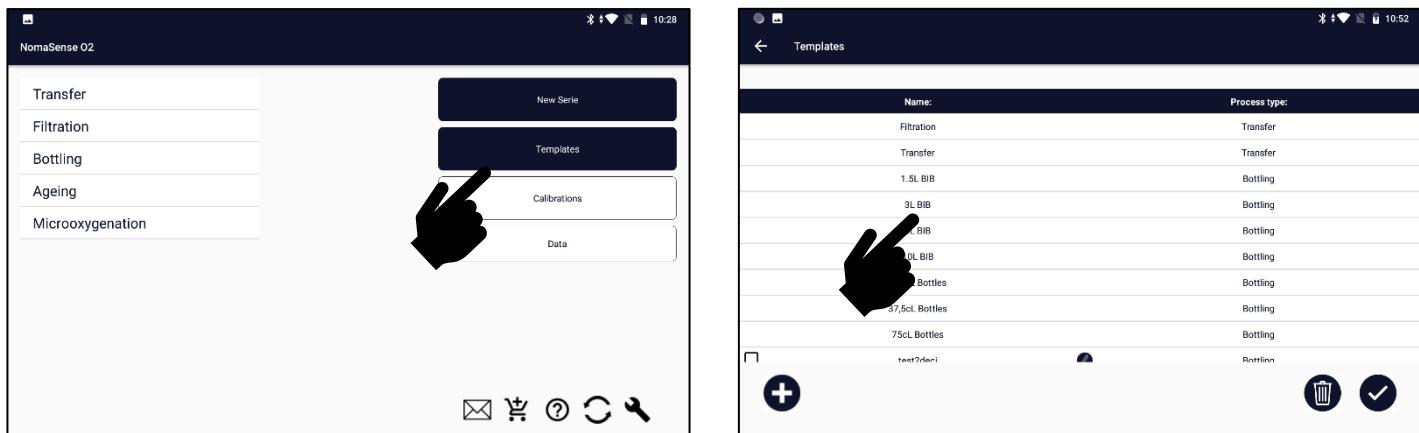
Once the APP icon is pressed, a message box is displayed to indicate that the measurement device is connecting (could take until 15 seconds). The home screen is then displayed.

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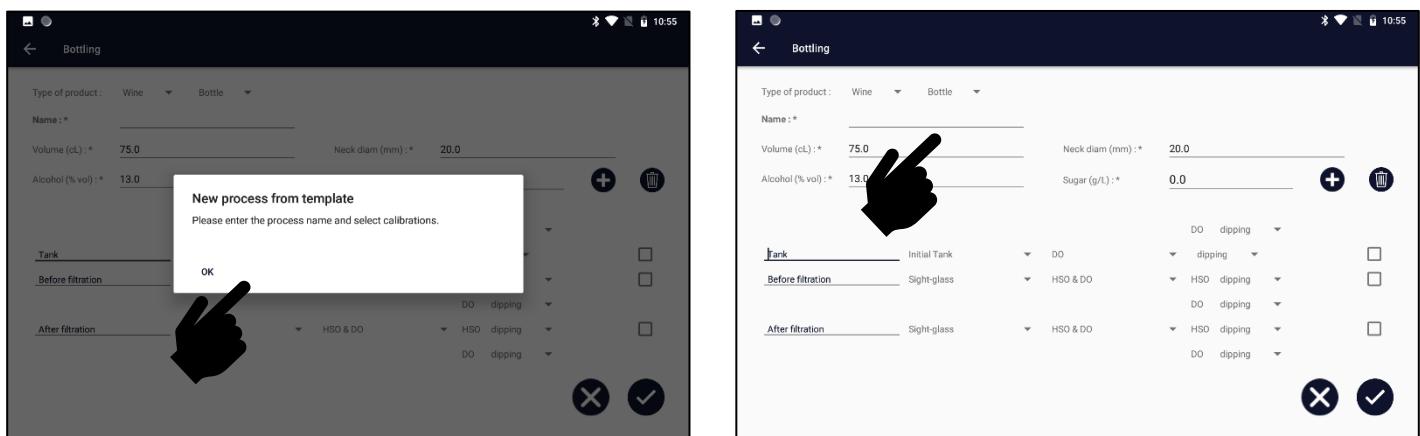
1.2- Model-based measurements

1.2-1. Select the model to be used



The "templates" menu displays a list of available tracking templates, both those created by Vinventions and those specific to the user.

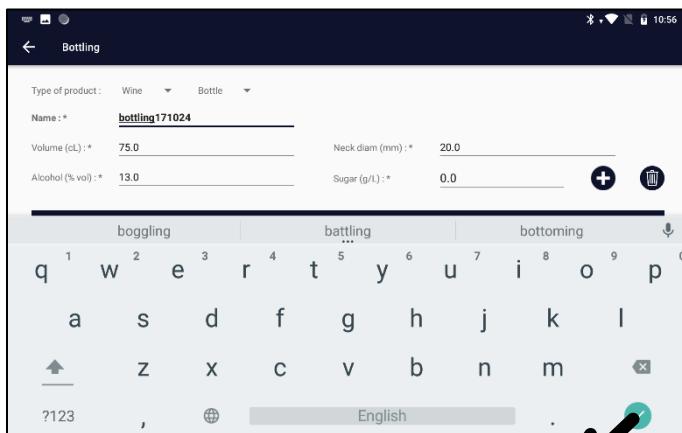
1.2-2. Finalize settings



Enter a name for the follow-up, and modify alcohol and sugar content if necessary.

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Type of product: Wine Bottle

Name :* bottling171024

Volume (cL):* 75.0 Neck diam (mm):* 20.0

Alcohol (% vol):* 13.0 Sugar (g/L):* 0.0

boggling battling bottoming

1 2 3 4 5 6 7 8 9 0

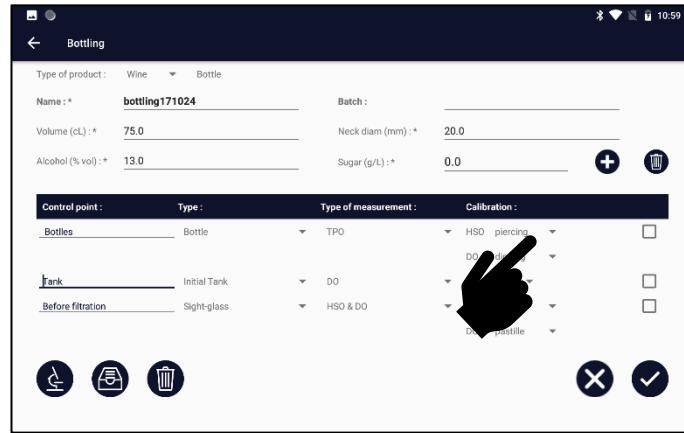
q w e r t y u i o p

a s d f g h j k l

z x c v b n m

123 , .

English



Type of product: Wine Bottle

Name :* bottling171024

Volume (cL):* 75.0 Neck diam (mm):* 20.0

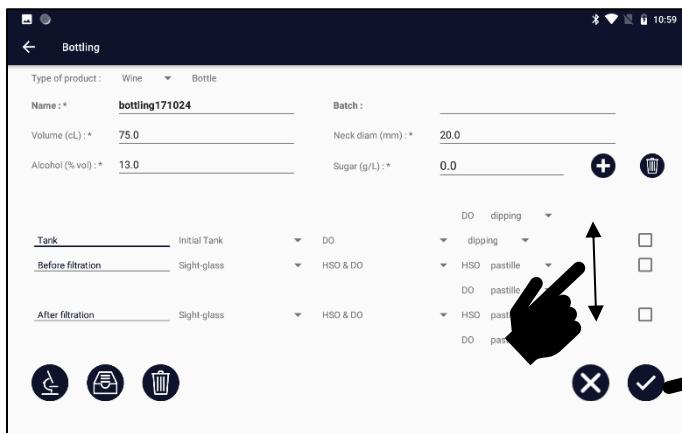
Alcohol (% vol):* 13.0 Sugar (g/L):* 0.0

Control point	Type	Type of measurement	Calibration
Bottles	Bottle	TPO	HSO piercing
Tank	Initial Tank	DO	DO
Before filtration	Sight-glass	HSO & DO	HSO & DO
After filtration	Sight-glass	HSO & DO	HSO & DO

Validate the name, then select the calibrations to be used for the different measurement types set.



Each sensor has its own calibration, and using an inappropriate calibration leads to inaccurate measurements.



Type of product: Wine Bottle

Name :* bottling171024

Volume (cL):* 75.0 Neck diam (mm):* 20.0

Alcohol (% vol):* 13.0 Sugar (g/L):* 0.0

Tank Initial Tank DO dipping

Before filtration Sight-glass HSO & DO dipping

After filtration Sight-glass HSO & DO HSO pastille

DO pastille

HSO pastille

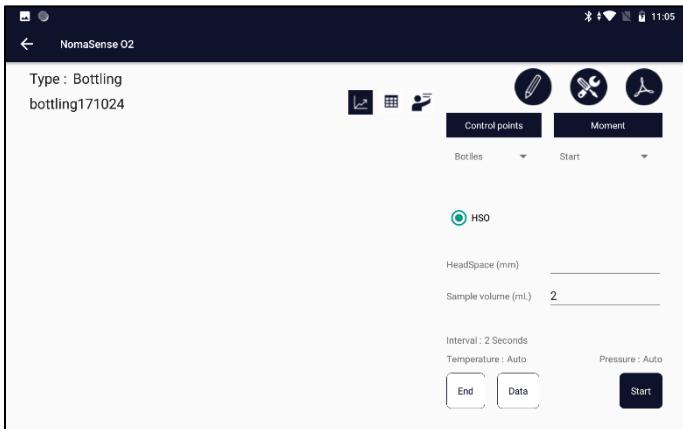
DO pastille

Scroll to the bottom of the screen to make sure all calibrations have been affected, then press confirm.

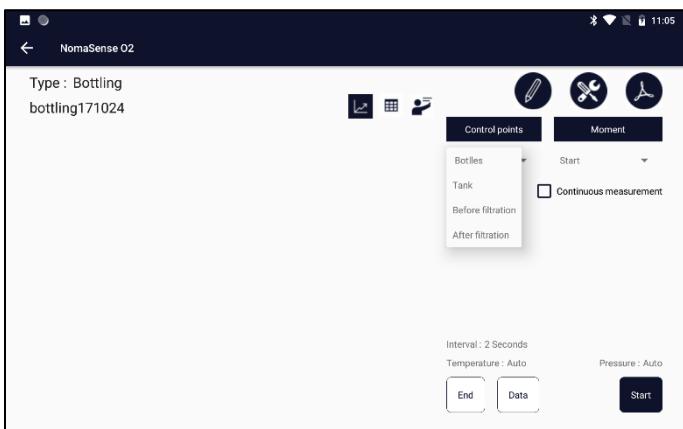
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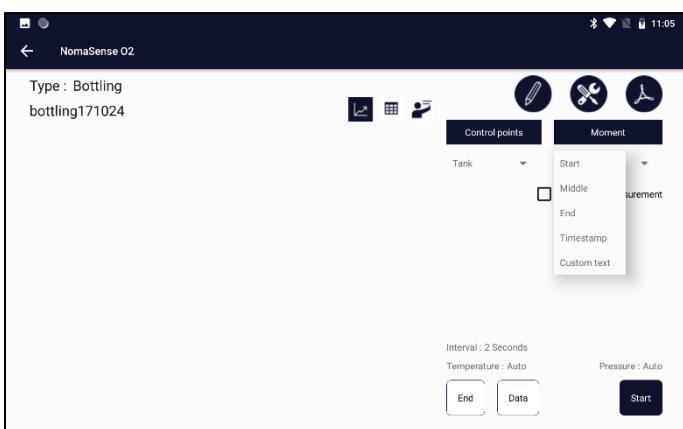
1.2-3. Start a measurement from a model



Connect the measurement system to be used (short or long fiber, immersion probe). Connect temperature probe or switch to manual temperature.



Choose the control point to use



Select the measurement moment to be used

Press "Start" to begin measurement.

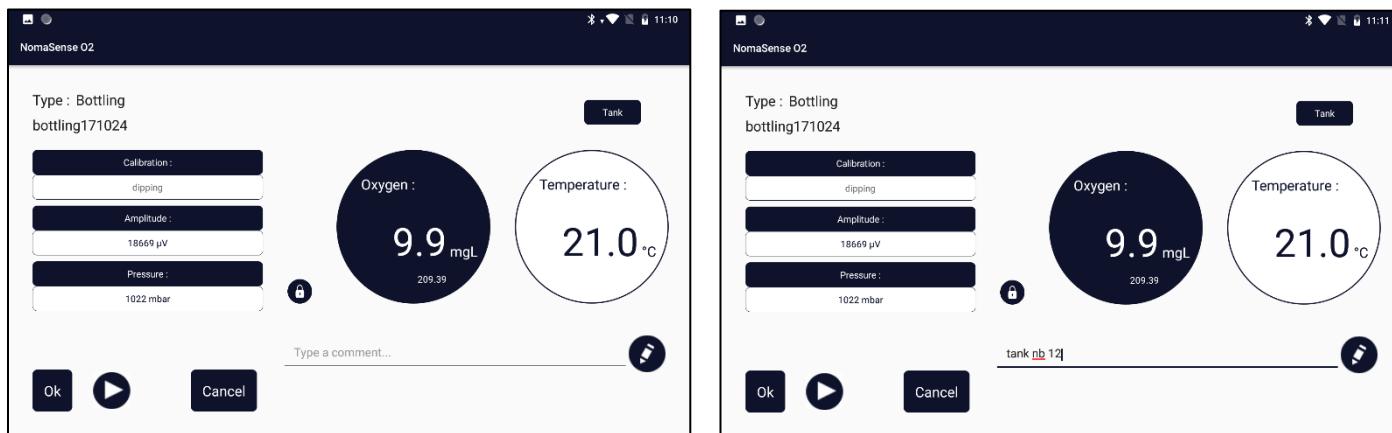
NB: You can modify the temperature parameters (use of temperature probe or manual value) and the interval between measurements in the parameters menu.



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Results are displayed in 2 circles (oxygen and temperature) in the selected unit.



Once the oxygen value is stable, the padlock icon changes from to and the measurement is saved.

It is possible to restart a measurement.

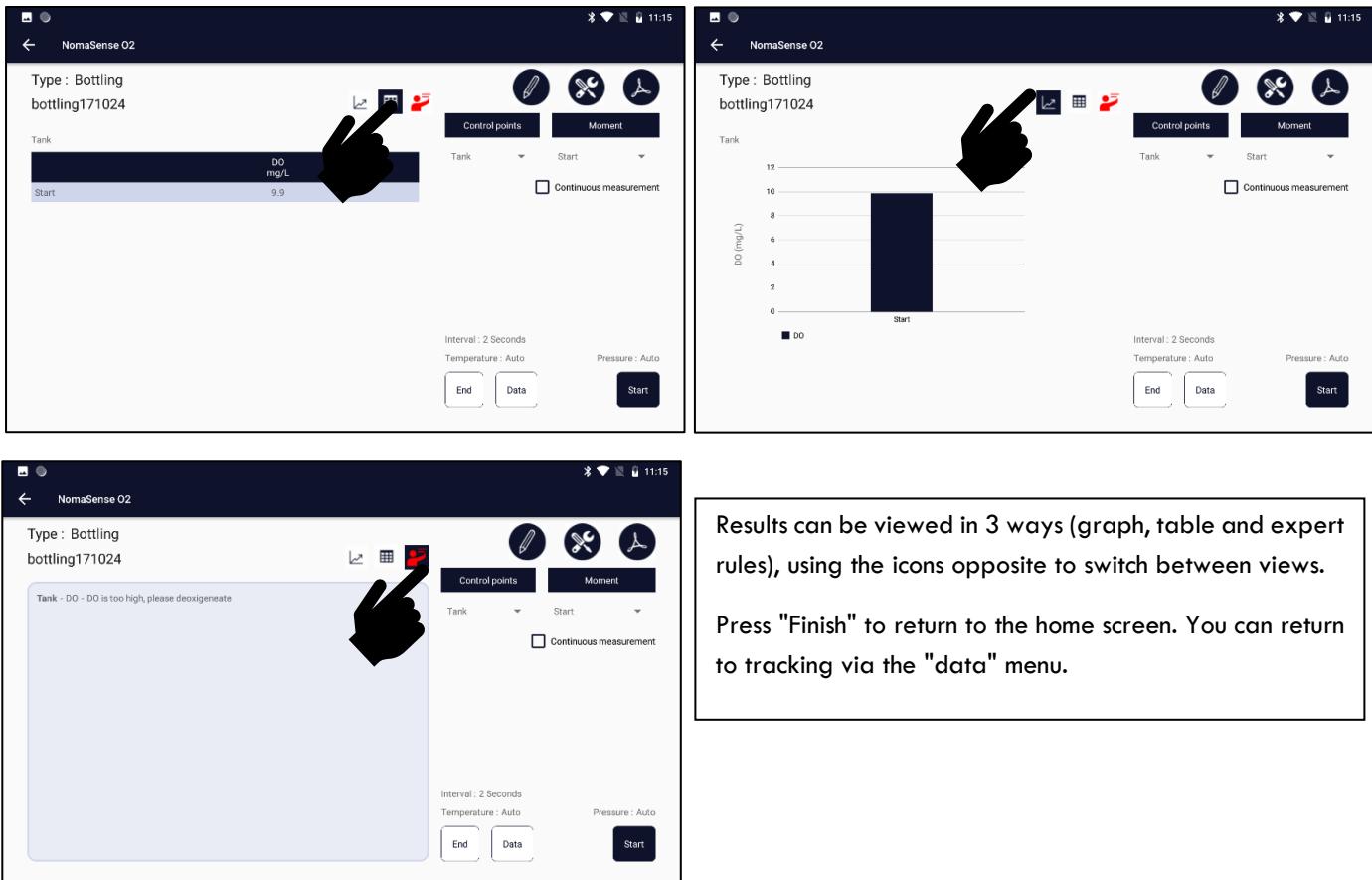
Press the  to save the measurement

Press the  to restart a measurement.

Press  to add a comment to the measurement (bottle number, corking head, CO₂ concentration, etc.).

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1.2-4. For TPO and other measurements: see the complete guide

1.2-5. Switch off the device

To switch off the device press the power button until a message box "Power off" is displayed. Then Press "Power off". No need to close the APP before.

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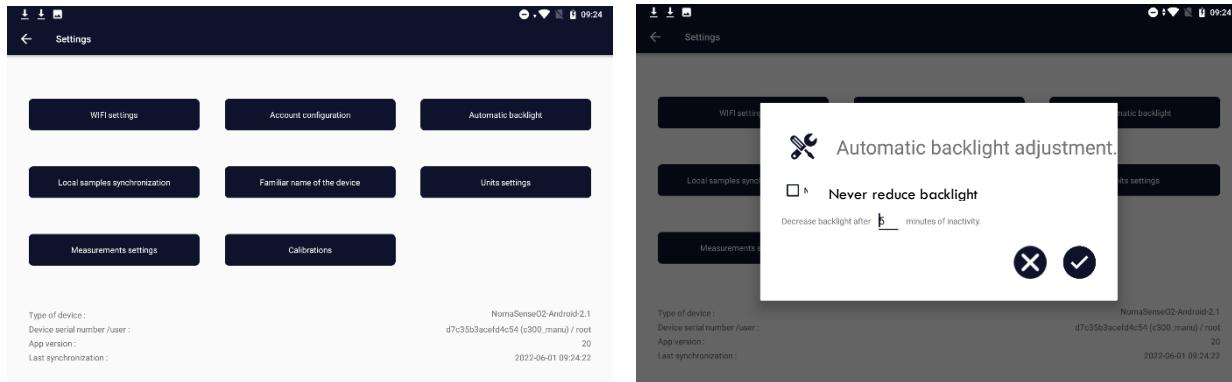
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1.2-6. Battery

Use the charger provided with the device.

Deep discharges might decrease battery capacity.

To save battery, use “Automatic backlight” in “Settings” menu of the APP.



For more details, see paragraph 2.2-5.3

Battery can last more than 10 hours of measurement under normal conditions.

Do not forget to switch off the device after use, even in standby mode the device consumes energy.

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2. Full guide

2.1- Device and accessories

2.1-1.Nomasense O₂ C300

2.1-1.1. Connect a sensor or optical fiber



Connect a dipping probe or an optical fiber to the SMA connector, screw manually and moderately.

When no optical fiber or dipping probe is connected to the device, replace the red plastic cap on the connector to protect it from dust.

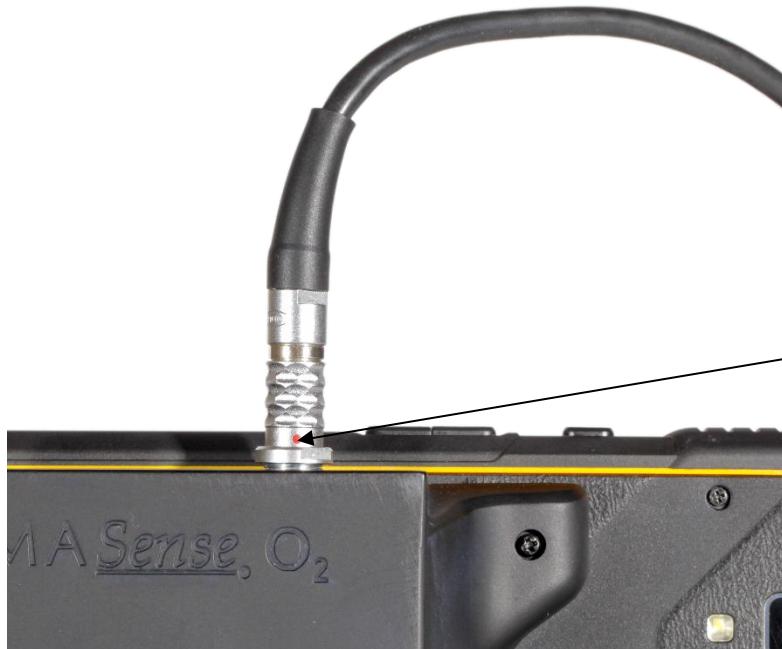
If the red cap is lost you can let the short optical fiber connected to protect the device from dust.

2.1-1.2. Connect the temperature probe



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Small red dot on the temperature probe connector.

The temperature probe connector is a “fool-proof” one: it has a small red dot that must be carefully placed underneath and carefully pushed in.

No resistance should be encountered, otherwise please check that the connector is placed correctly.

If the connector is not placed correctly, it can be damaged when pushed in.

2.1-1.3. Start up the device



Power button.

To start the device up, press the power button for 3 seconds if the device is off. If the device is in standby mode, press briefly the power button.

If the device does not start, please check that the battery is not totally depleted.

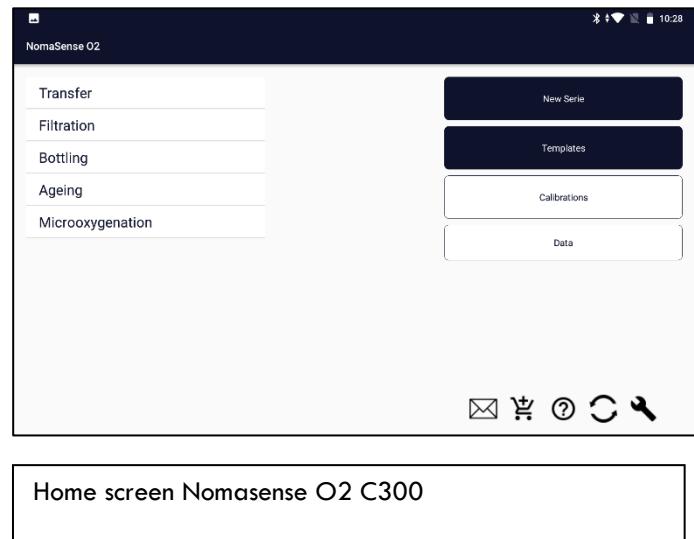
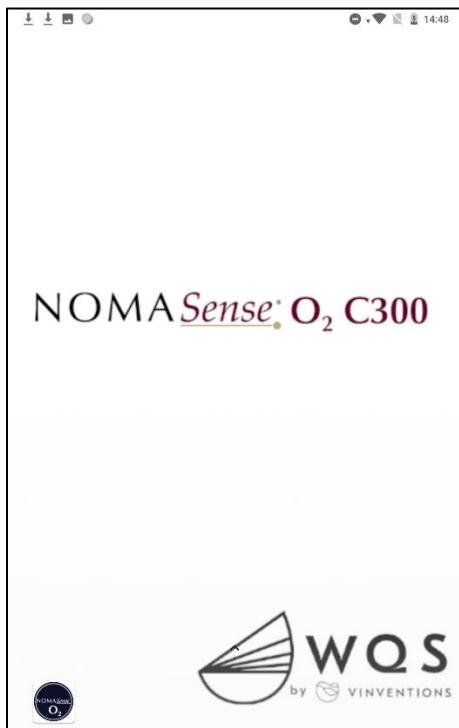
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Once the device started, please press the icon



to launch the APP.



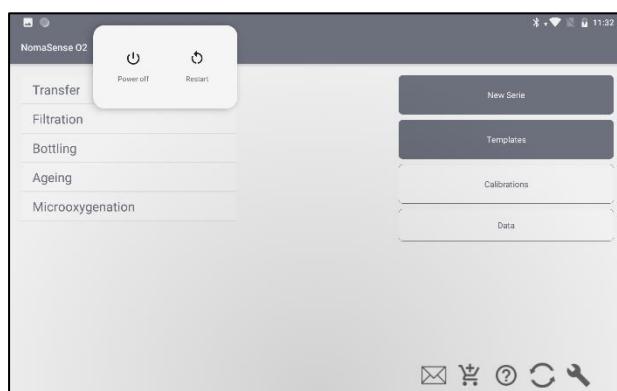
Home screen Nomasense O2 C300

If the icon is not on the home page please slide the screen with your finger to view other pages.

Once the APP icon is pressed, a message box is displayed to indicate that the measurement device is connecting (could take until 15 seconds). The home screen is then displayed.

2.1-1.4. Switch off the device

To switch the device off, press the power button until a message box "Power off" is displayed. Then Press "Power off". No need to close the APP before.



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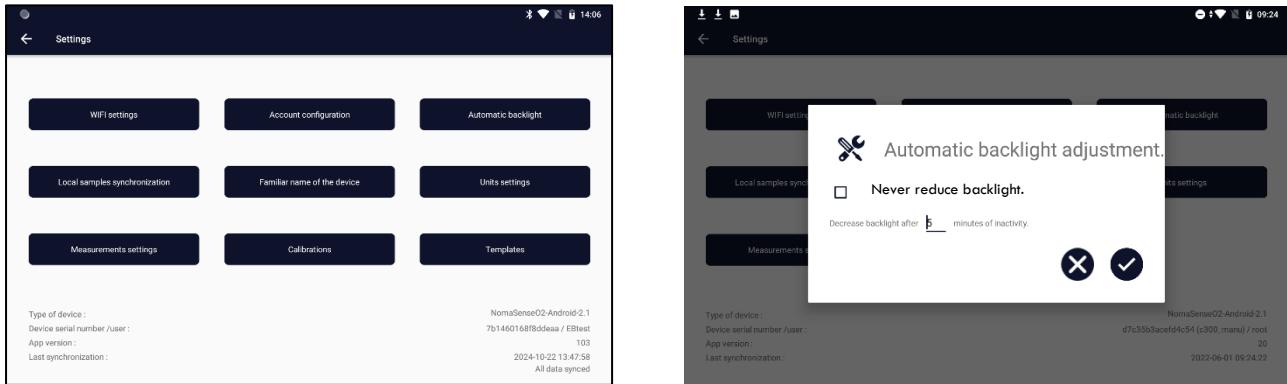
Nomasense O₂ C300

2.1-1.5. Battery

Use the charger that is provided with the device.

Deep discharges might decrease battery capacity.

To save battery, use “Automatic backlight” in “Settings” menu of the APP.



Battery can last more than 10 hours of measurement under normal conditions.

Do not forget to switch off the device after use, even in standby mode the device consumes energy.

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2.1-2. Temperature Probe

A PT100 temperature probe (accuracy +/- 0.5°C) comes with the device to allow an automatic temperature compensation for each measurement.

When possible, we recommend to use automatic temperature compensation with temperature probe.

When it is not possible to use the probe (for example measurement through a sight-glass), please enter manually the temperature of the liquid when measuring in a liquid or the ambient temperature when measuring gaseous oxygen.

As the temperature probe connector is a “fool-proof” connector please refer to paragraph 2.1-1.2.



2.1-3. Optical Fibers

Optical fibers are used to measure oxygen with dot sensors. Dot sensors can be glued in a bottle, in a sight-glass, in the syringe of the piercing system or in the flowcell.

Short optical fiber

Resistant thanks to its stainless steel housing.

Can't be used with flowcell.



Long optical fiber

Handle with care: do not bend.

Several length are available: from 1 m to 10 m.



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2 SMA optical fibber

To measure in a sight-glass with adapter for round container.

Handle with care: do not bend.

The best solution to measure with the flowcell.



Optical fibers do not have sensors. They can only be used to measure on sensor spots.

2.1-4. Dipping Probe

Dipping probes are used to measure dissolved oxygen in tanks or bottles. Dipping probes have a sensor with its own calibration. They can't be used to measure on sensor spots.

A QR code comes with the sensor to facilitate calibration input into the device.



Each sensor has its own calibration and using an inappropriate calibration leads to inaccurate measurements.



Even in reinforced version with a metal shell, dipping probes must be handle with care. Please do not bend the optical fiber.



After use, replace caps on both ends of the probe: the red cap on the probe itself to protect the sensor from light and the one on the SMA connector to avoid dust entering the connector.

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2.1-5. Dot sensors



Dot sensors are designed to measure through **uncolored transparent glass only.**

Each batch of dot sensors has its own calibration. A QR code comes with the sensor to facilitate the calibration input.



Each sensor has its own calibration and using an inappropriate calibration leads to inaccurate measurements.



Dot sensors have to be glued with food grade silicon glue.

Several diameters are available :

- 5mm for bottles
- 10 mm diameter for sight glasses.

Keep the dot sensors inside their black pockets to protect them from light (must be used within 4 years after production date). When dot sensors are glued on bottles or sight glass, please keep them in a black and cool place. Identify the calibration that corresponds to the glued sensors on the bottle itself to enable accurate measurements in the future.

For gluing dot sensors see Application Note 3.1.

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2.1-6. Piercing System

Piercing system is an accessory developed to measure head space oxygen in bottle without preparing bottles and using dot sensors.

Piercing system allows sampling a small volume of gas in the headspace of the bottle with a syringe and making measurement in its syringe that is equipped with a dot sensor (provided).

Piercing system can be used on:

- Still wine with inner closures
- Still wine with screw cap
- Sparkling wine (specific device).

NB: Measurement on still wine can also be achieved with the sparkling wine version of piercing system.



When used to go through natural corks or (micro)agglomerates, small particles of cork can sometimes clog the needle. When you make measurement on these types of closure, use a small needle to unclog the needle holes of the piercing system. See application note 3.7.

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2.1-7. Flowcell

The Flowcell is an accessory designed to measure dissolved oxygen in a tank at the sampling tap, instead of using the dipping probe.

The Flowcell can be used with a 2 SMA optical fiber (optimal solution) or a long optical fiber. The short optical fiber can't be used to measure with the Flowcell.

Wine temperature has to be entered manually in the app for a correct measurement. A dot sensor is glued in the Flowcell and can be changed easily.

Tubes must be adapted to fit the sampling tap.



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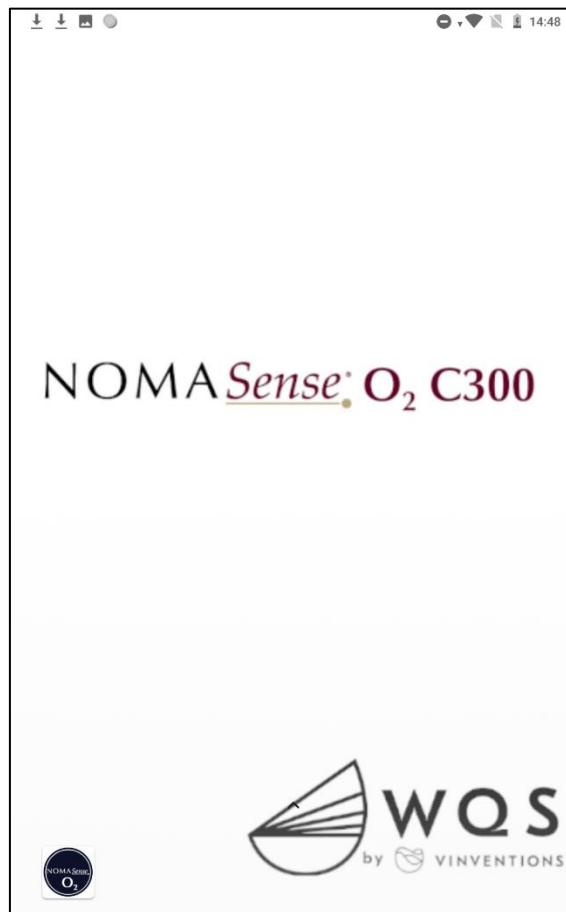
2.2- Application

2.2-1. Launch the app

Once the device started, please press the icon



to launch the APP.

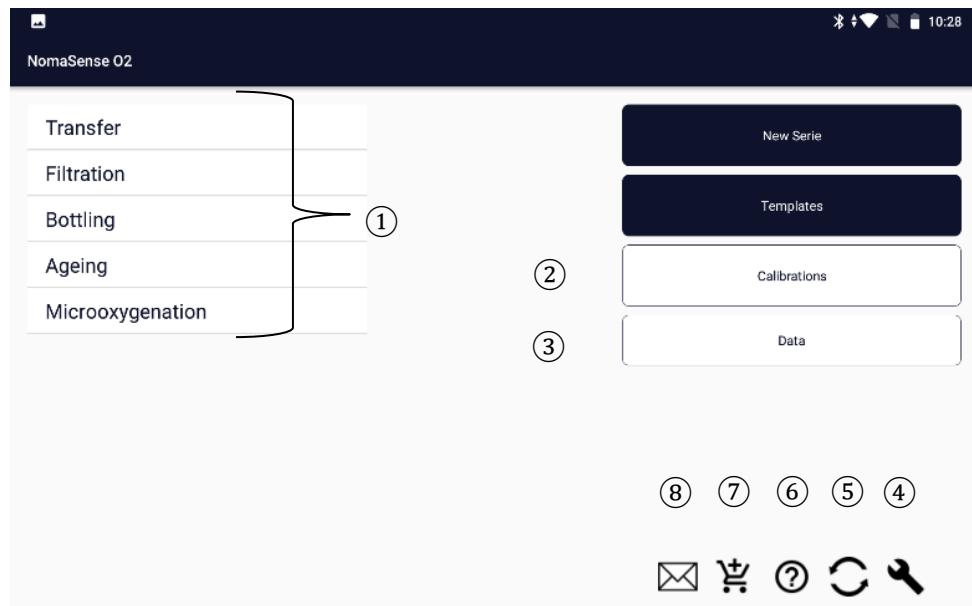


Once the APP icon is pressed, a message box is displayed to indicate that the measurement device is connecting (could take until 15 seconds). The, home screen is displayed.

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2.2-2. Home Screen



①: measurement types

② : access to calibration management

③: access to previous measurements

④: access to settings

⑤ : check the availability of a new version of the application

⑥: access to help

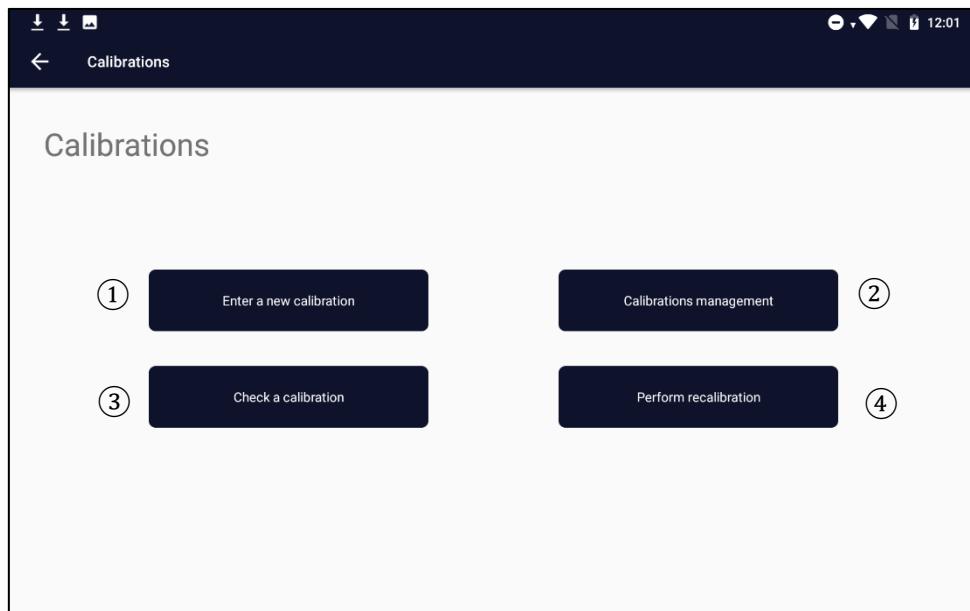
⑦: check subscription

⑧: contact support

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2.2-3. Calibrations



① : **enter a new calibration.** Compulsory each time a new batch of dot sensors is used.

② : **calibrations management** : modify manually the parameters of a given calibration, select or unselect a calibration to make it appear or not in the available calibration list.

③ : **check a calibration** with AIR measurement

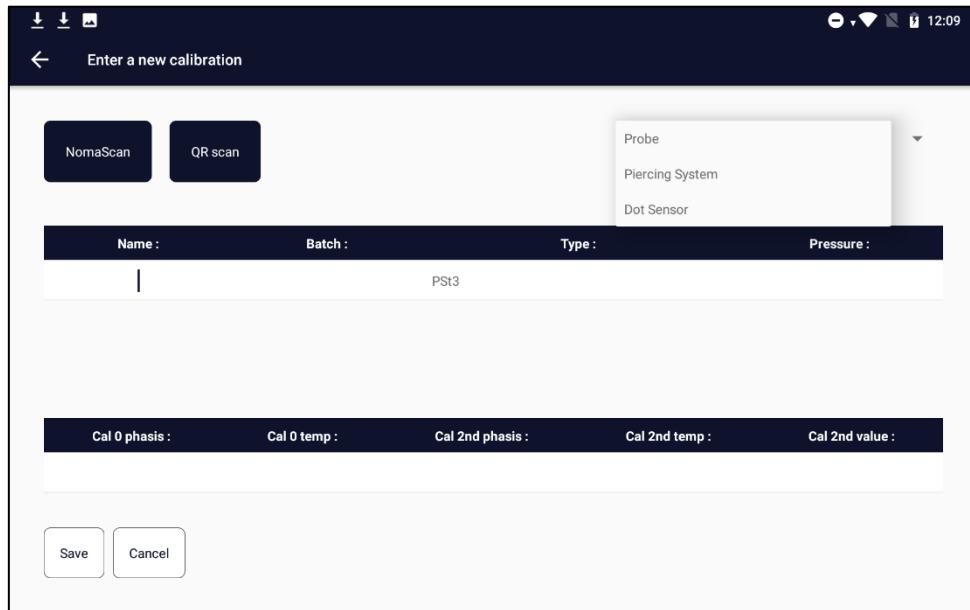
④ : **perform a recalibration**

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2.2-3.1. Enter a calibration

2.2-3.1.1. Manually



To enter a new calibration manually, you have to:

- Give a name to the calibration that will allow you to recognize it in the list of available calibrations
- **Select the type of sensor:** probe, piercing system or dot sensor (for Flowcell select “dot sensor”).
- Enter the parameters that are all available in the final inspection protocol sheet that comes with sensors.
- Press “save”.

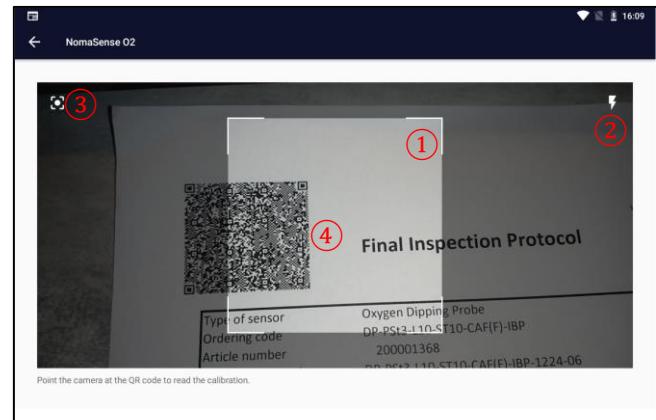
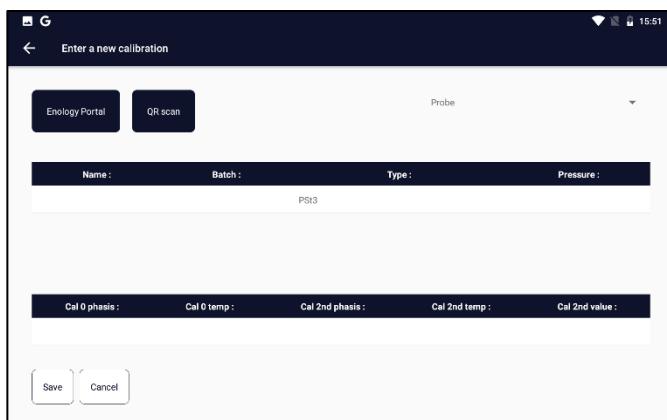
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2.2-3.1.2. With QR code

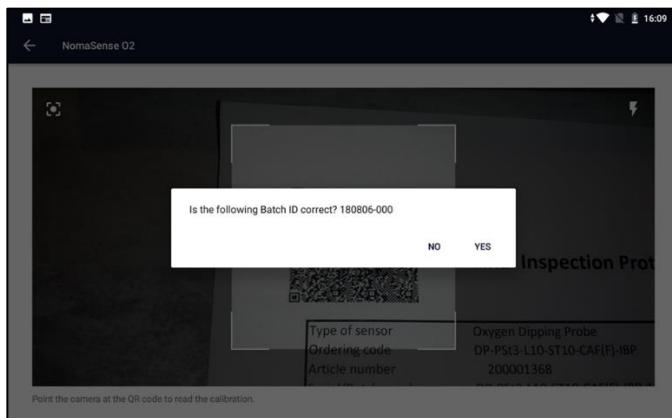
Sensors come with a QR code, it is possible to read the QR codes with Nomasense O₂ C300 and create a new calibrations.

- Press “QRscan” and use the camera below the device to read the QR code. Once QR code is read, fields are automatically filled in. Please check them.
- Enter a name to the calibration that will allow you to recognize it in the list of available calibrations.
- **Select the type of sensor:** probe, piercing system or dot sensor (for Flowcell select “dot sensor”).
- Press “save”.

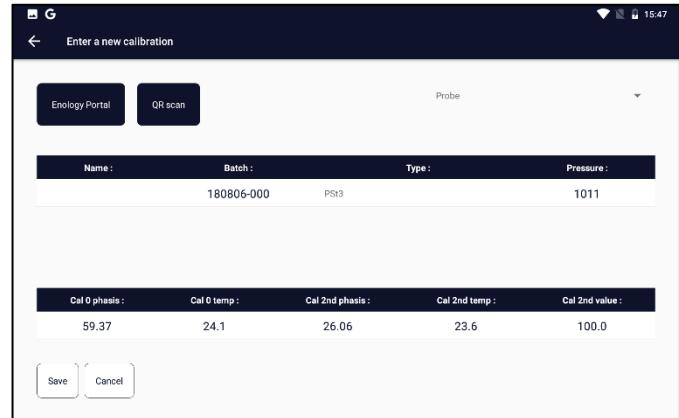


Press QR scan on top of the screen. The camera switches on.

Place the QR code in the light frame. ①
It is possible to switch off the light by pressing ②
Is also possible to force the focus by pressing ③ and then pressing ④



Once the QR code is read, check that the correct batch id is displayed.



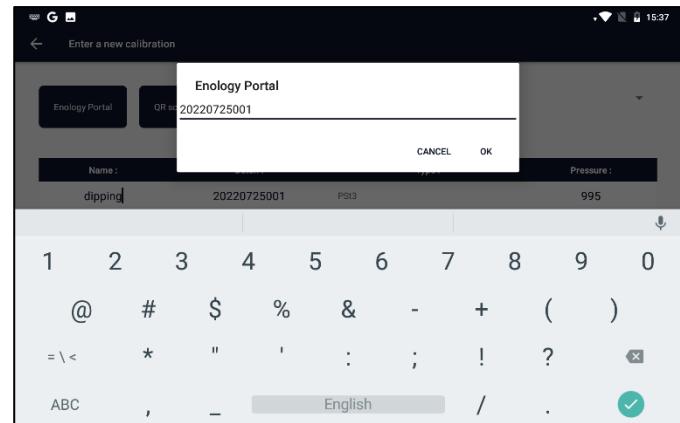
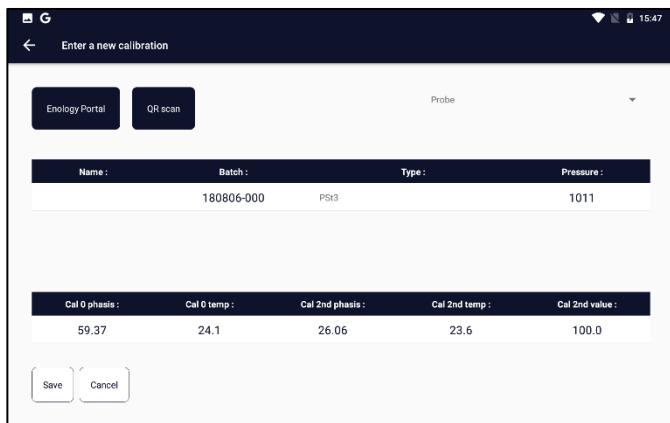
Enter a name, select a type of sensor and press “Save”.
NB: if the name is entered before reading the QRcode, it will be deleted when reading.

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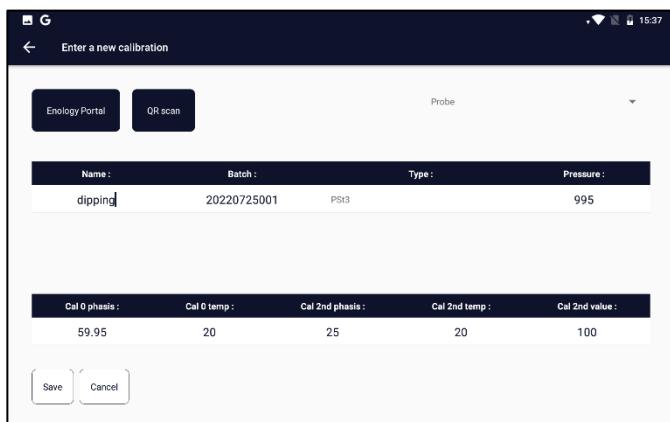
2.2-3.1.3. Through recorded data in the cloud calibration database

Factory calibrations from batches sold from October 2022 are available in a cloud server (vinventions.enologyportal.wqs.wine). If a WIFI connection is available, it is possible to download data from the cloud database to create a calibration. For that:



Press « Enology Portal »

Enter the « batch id » and press OK

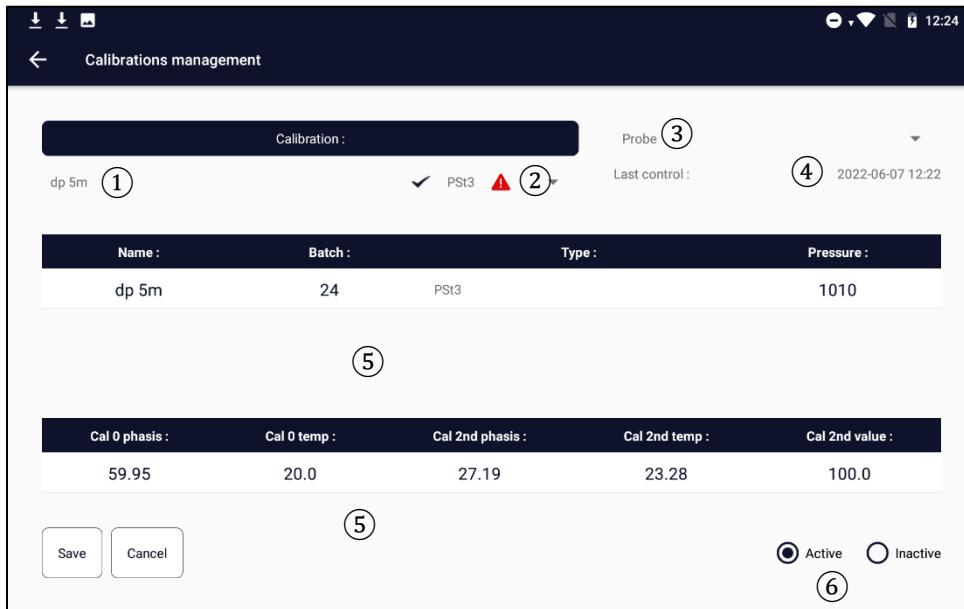


Enter a name and select a sensor and Press "Save"

WQS

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2.2-3.2. Calibration management



All the following parameters can be changed in this view. Press "Save" to save the changes.

① : calibration name

② : calibration status :

- ⚠ Red flag, last calibration check wasn't passed → recalibration is needed
- ⚠ Orange flag : calibration wasn't checked for a long time.
- No flag: everything is OK.

③ : type of sensor

④ : last control date

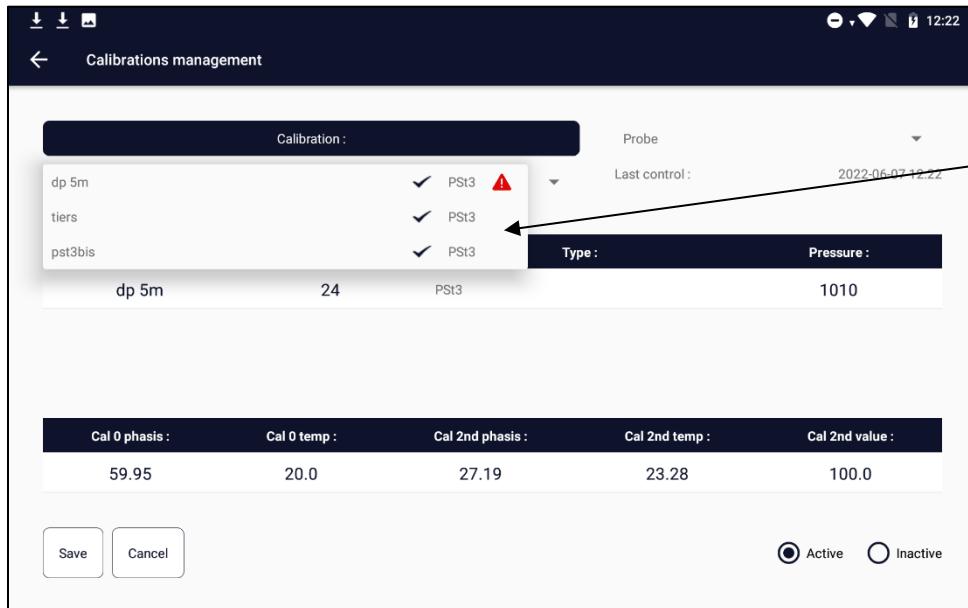
⑤ : calibration data

⑥ : enable/disable a calibration : if a calibration is inactivated, it won't appear in the available calibration list in the measurement menu.

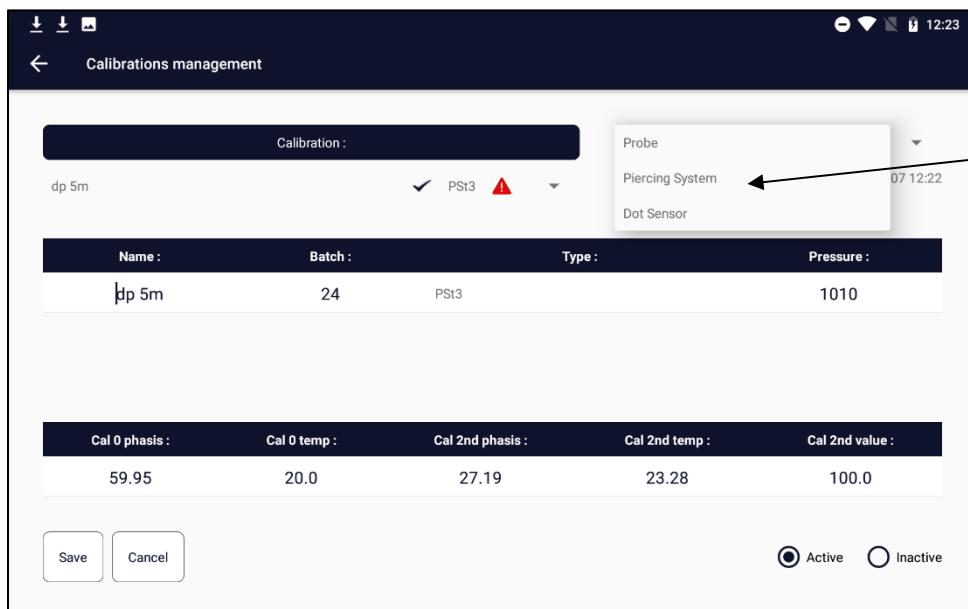
WQS

Nomasense O₂ C300

To select a given calibration, look for its name in the list of calibrations (zone 1).



To change the type of sensor, you have to use the drop list:



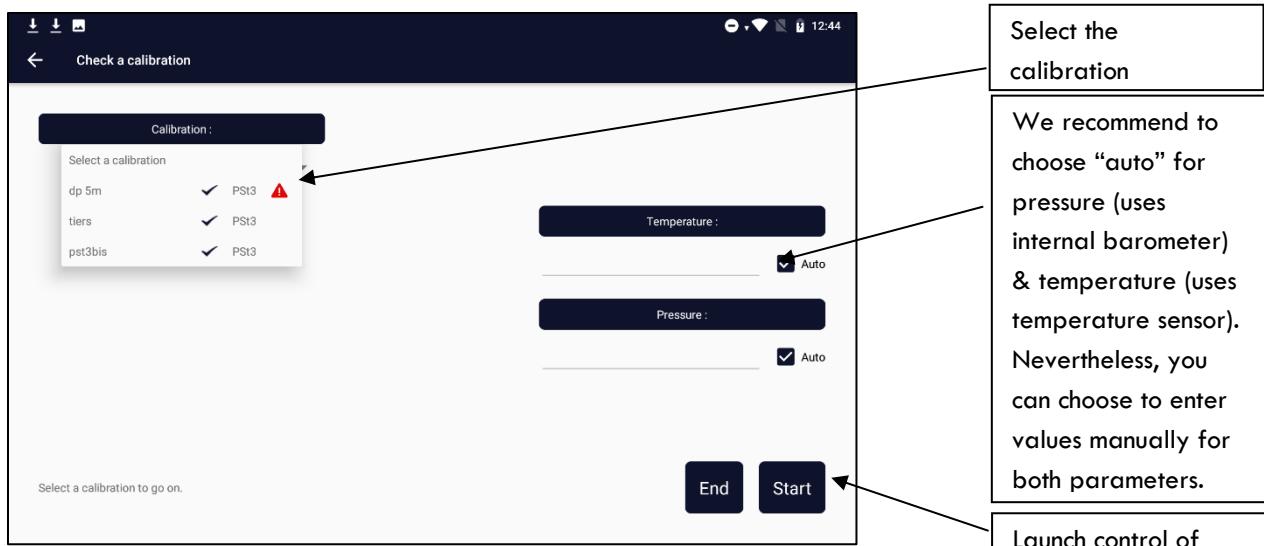
WQS

Nomasense O₂ C300

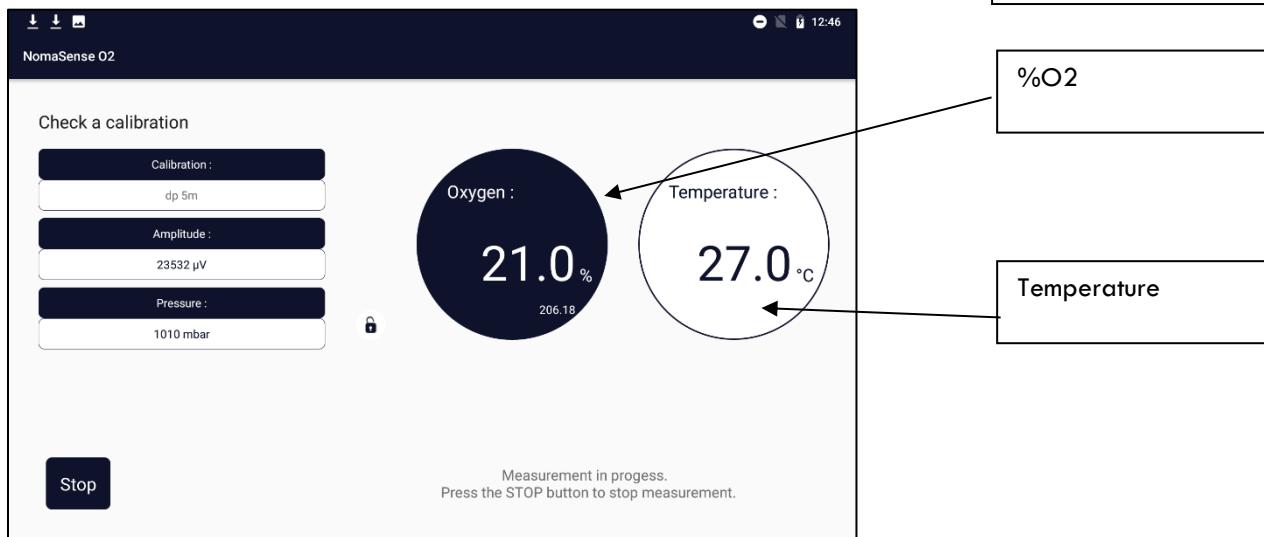
2.2-3.3. Check a calibration

Before checking a calibration, place the sensor and the temperature probe in the room where you will check it for half an hour. It will allow the system to be perfectly equilibrated and will ensure best conditions to check the calibration. Sensor must be dry.

Connect the temperature probe to the device to use automatic correction of temperature.



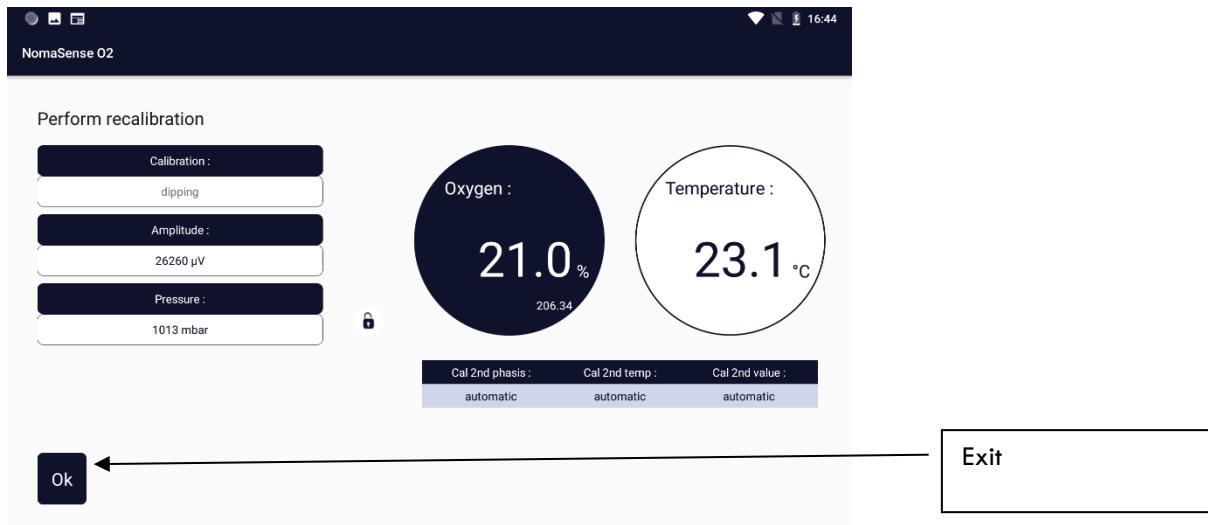
During measurement, the following screen appears:



Once measurement is stabilized, %O₂ is displayed. It must be between 20 and 22 %. If not, a recalibration is needed and a red flag will appear next to the name of the calibration. Press "Ok" to exit.

WQS

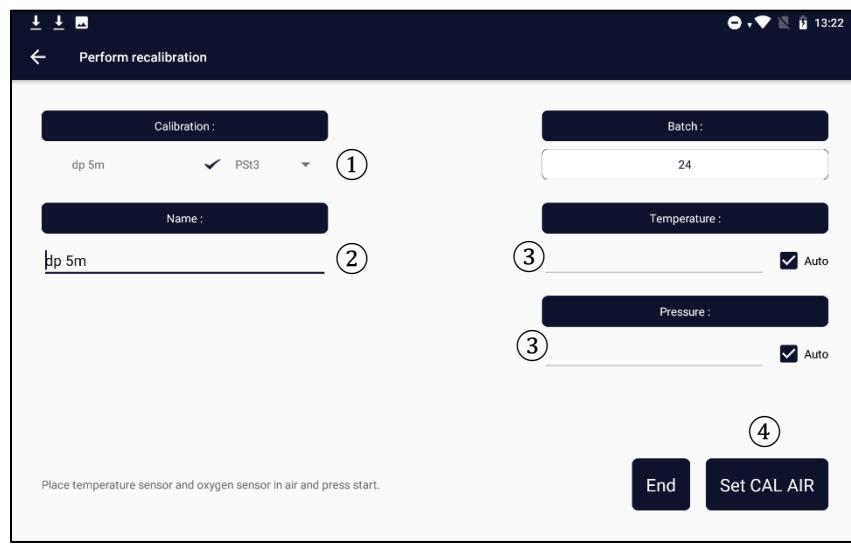
Nomasense O₂ C300



2.2-3.4. Recalibrate a sensor

Before recalibrating a sensor, place the sensor and the temperature probe in the room where you will recalibrate it for half an hour. It will allow the system to be perfectly equilibrated and will ensure best conditions for recalibration. Sensor must be dry.

Connect the temperature probe to the device to use automatic correction of temperature.



① : select the calibration

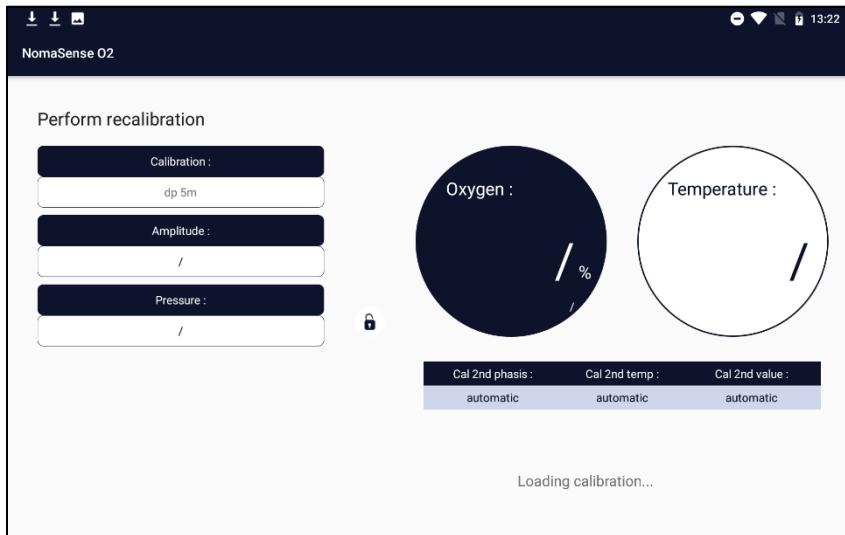
② : modify the name to duplicate the calibration during recalibration.

③ : Temperature and pressure settings: we recommend to select Auto for both.

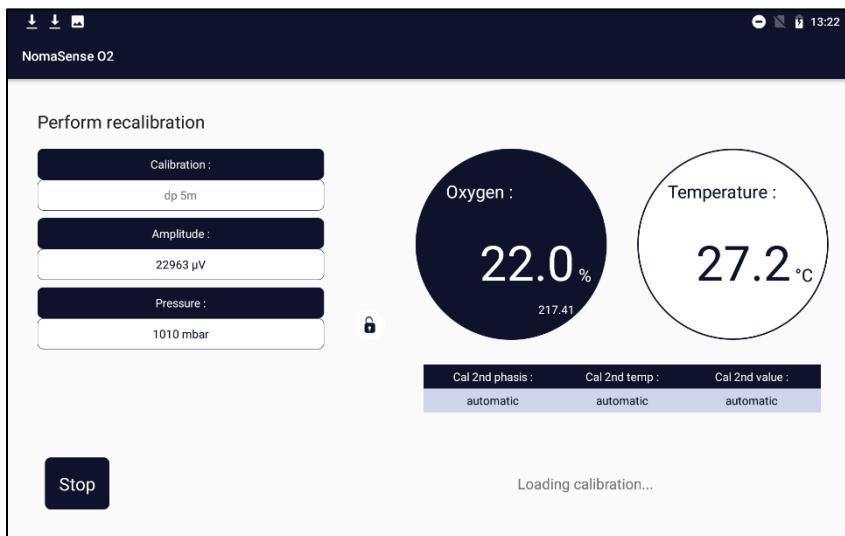
④ : Launch the recalibration

WQS

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First, current calibration is loaded.



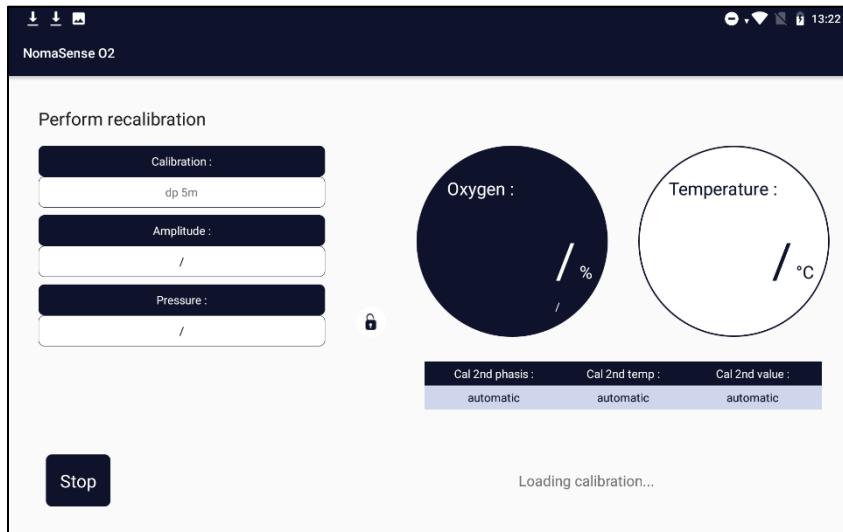
Signal intensity is adjusted



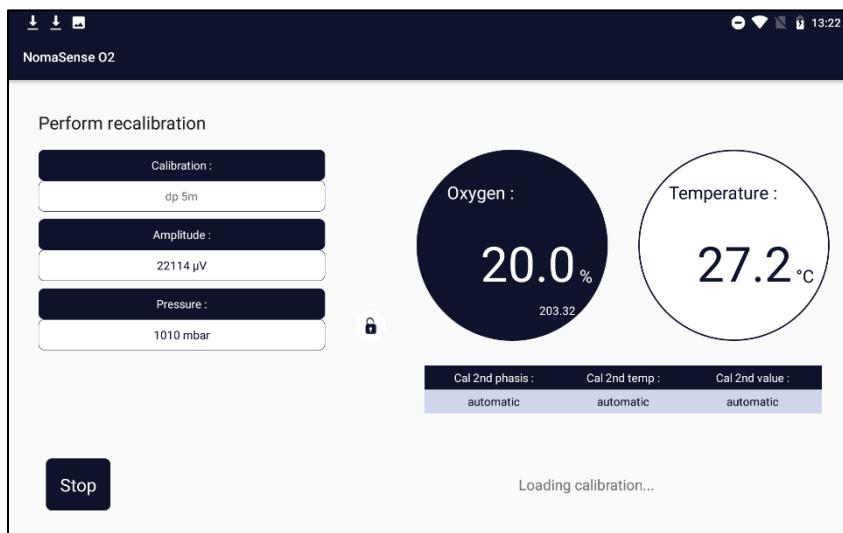
Calibration is then adjusted.

WQS

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Modifications are saved and the calibration is reloaded



Calibration is checked

If the amplitude is under 10 000 µV after recalibration, try to launch the recalibration again. If the signal remains too low :

- Optical fiber can be broken and must be changed
- Dot sensors are too old and must be changed
- Glass wall is too thick and 10mm dot sensors should be used.

WQS

Nomasense O₂ C300

2.2-4. Measurements

2.2-4.1. Compensation of sugar concentration & alcohol content

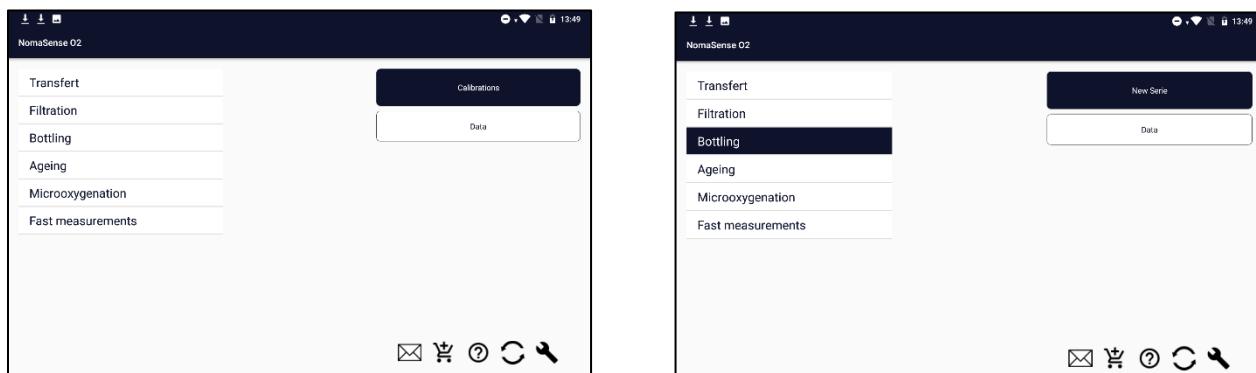
Alcohol and sugar concentration have an impact on solubility of oxygen, which is used in the determination of the value of dissolved oxygen. Nomasense O₂ C300 has an automatic compensation of the amount of alcohol and sugar in the liquid to get the most accurate and reliable value of dissolved oxygen.

2.2-4.2. Measurements

All the measurements are saved in the local database and in a cloud database.

The measurements are organized in “series”. A series consists of several single measurements made at a given moment of the enological process, for instance during a wine transfer or a bottling session.

To monitor a process, select the appropriate moment of the enological process, in the left column on home page. Then press “New Series”.

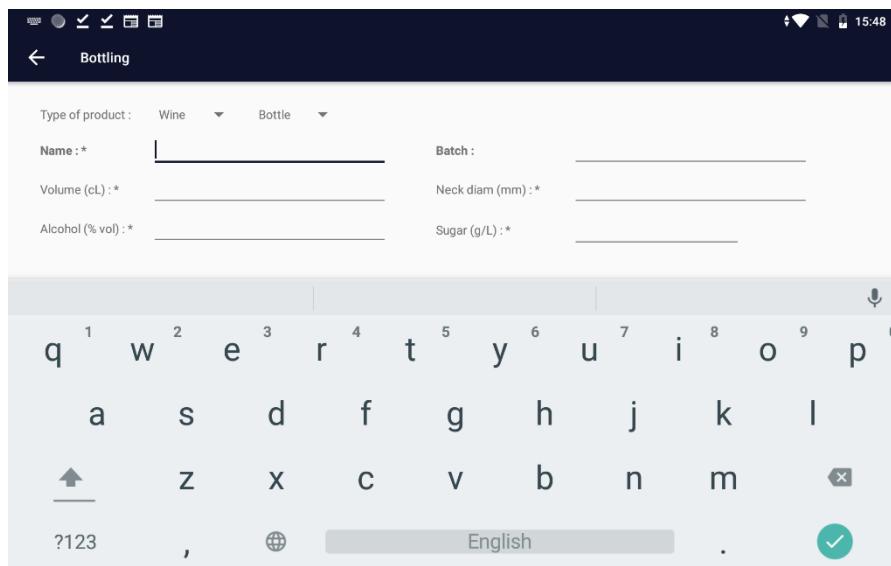


2.2-4.2.1. Create a new series

2.2-4.2.1.1. Enter series parameters

WQS

Nomasense O₂ C300



- Type of product:

It has to be chosen among 3 types of product are available according to the moment of process:

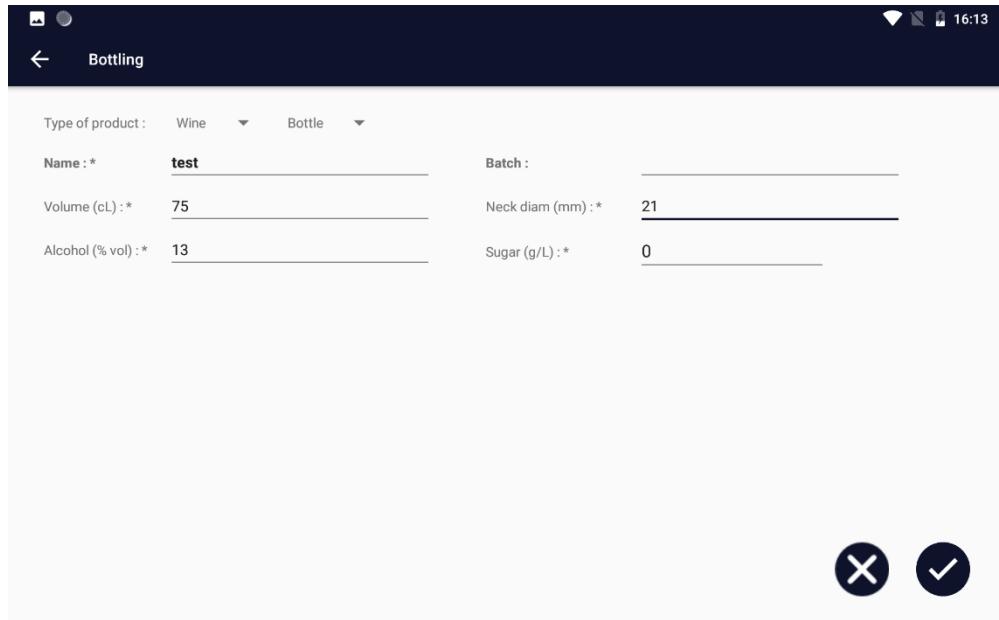
- Must : no alcohol, sugar to be entered in g/L
- Spirit : level of alcohol to be entered in % vol, default value of sugar concentration 0 g/L
- Wine: default values 0 g/L of sugar and 13% vol of alcohol.

For bottling measurements, a secondary type will have to be chosen between bottle and BIB.

- A name has to be given to the series.
- Other parameters depend on the moment of process selected. For example, volume (cL) and neck diameter (mm) are mandatory for bottling process with “bottle”.
- Batch name is not mandatory, it allows to give further details on the wine/must/spirit itself.

WQS

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Type of product : Wine Bottle

Name : * test

Batch :

Volume (cl) : * 75

Neck diam (mm) : * 21

Alcohol (% vol) : * 13

Sugar (g/L) : * 0

Cancel (X) Save (✓)

- Validate  to specify control points.

2.2-4.2.1.2. Control points

A “control point” is a place where a measurement will be made. For example, during a bottling session, measurements can be made at several places:

- Initial tank
- Sight-glass
- Bottle
- ...

Control points should be defined before starting the measurements in a series. They can be modified at any moment as explained later. The definition of control point will be made in the following screen:

WQS

Nomasense O₂ C300

The screenshot shows the 'Bottling' screen of the WQS application. At the top, it displays 'Type of product: Wine' and 'Bottle'. Below this, there are fields for 'Name: *' (bottling), 'Batch:', 'Volume (cL): *' (75.0), and 'Neck diam (mm): *' (20.0). To the right of these fields are three icons: a circle with a minus sign (1), a plus sign (2), and a trash can (2). The main area is a table titled 'Control point' with columns: 'Control point', 'Type', 'Type of measurement', and 'Calibration'. It contains three rows: 1. 'tank' (Initial Tank, DO, dp 5m), 2. 'sight glass' (Sight Tank, DO, dp 5m), and 3. 'bottle' (Bottle, TPO, HSO dp 5m, DO dp 5m). Below the table are three icons: a left arrow (8), a clipboard (7), and a trash can (6). To the right of the table are two more icons: a circle with a minus sign (4) and a checkmark (5). At the bottom are three icons: a left arrow (4), a clipboard (5), and a trash can (6).

Control point	Type	Type of measurement	Calibration
tank	Initial Tank	DO	dp 5m
sight glass	Sight Tank	DO	dp 5m
bottle	Bottle	TPO	HSO dp 5m DO dp 5m

① : to enter a new control point

② : to delete selected control point(s) : measurements will be deleted

③ : each line corresponds to a single control point. It is possible to have several control points with the same type (for example, several bottles)

④ : to cancel all modifications

⑤ : to save all modifications

⑥ : to delete the whole series

⑦ : to archive the series : measurements will no longer be available in the device but still available in the cloud database.

⑧ : to access the table of all measurements that were achieved in this series. Some parameters of measurements (moment of measurement, headspace, cone volume, sample volume) can be modified from this screen.

2.2-4.2.1.2.1. Type of control point (where?)

WQS

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For each process, types of control points are predefined, they have to be chosen in a list.

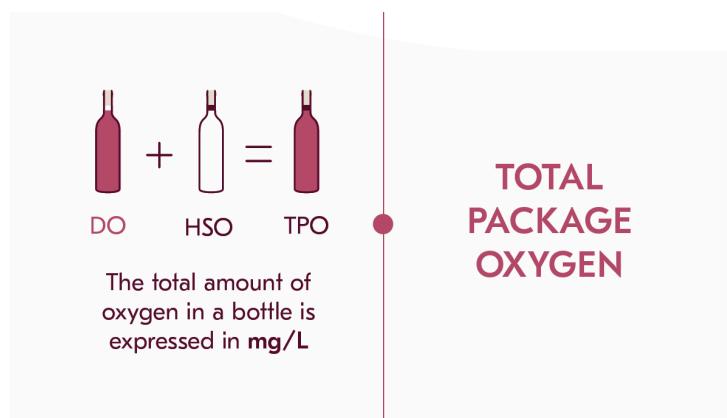
Type of measurement	Types of control point available
Transfer	Initial tank
	Final tank
	Sight glass
Filtration	Initial tank
	Final tank
	Sight glass
Bottling	Initial tank
	Sight glass
	Bottle
	Bag in Box
Ageing	Tank
	Barrel
	Bottle
	Bag in Box
Microoxygénéation	Tank
	Barrel

For control points of bottle or BIB: all measurements made at a given moment are averaged in graphs and tables. Individual measurements are accessible on the device (paragraph 2.2-4.2.1.2) and in the cloud.

2.2-4.2.1.2.2. Types of measurement (what)

For each control point a type of measurement has to be defined. Several type are available:

- DO : dissolved oxygen (mg/L)
- HSO : head space oxygen. It is used in this manual to design also gaseous oxygen (hPa or %O₂)
- DO & HSO : dissolved oxygen (mg/L) and head space oxygen (hPa or %O₂)
- TPO : total package oxygen (mg/L), only for Bottle and Bag In Box (BIB)



TPO is the sum of the quantity of dissolved oxygen and head space oxygen per volume of wine (expressed in mg/L) in a BIB or a bottle.

WQS

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2.2-4.2.1.2.3. Select a calibration (how)

For each “control point” one or two calibration(s) (TPO and DO & HSO) must be selected, these calibrations correspond to sensors that will be used to make the measurements.



Each sensor has its own calibration and using an inappropriate calibration leads to inaccurate measurements.

When using a piercing system, make sure the calibration type is a piercing system one in the calibration management. It will allow to enter the volume of HS sample in the syringe and to calculate the HSO.

2.2-4.2.1.2.4. Modify a control point

Control point:	Type:	Type of measurement:	Calibration:
tank	Initial Tank	DO	dp 5m
sight glass	Sight Tank	DO	dp 5m
bottle	Bottle	TPO	HSO dp 5m
			DO dp 5m

All control point information can be modified if no measurement has been made. The calibration only can be modified if measurements have been made on the given point. The next measurements only will be impacted by the change in calibration.

It is possible to access to series settings from the result screen by pressing



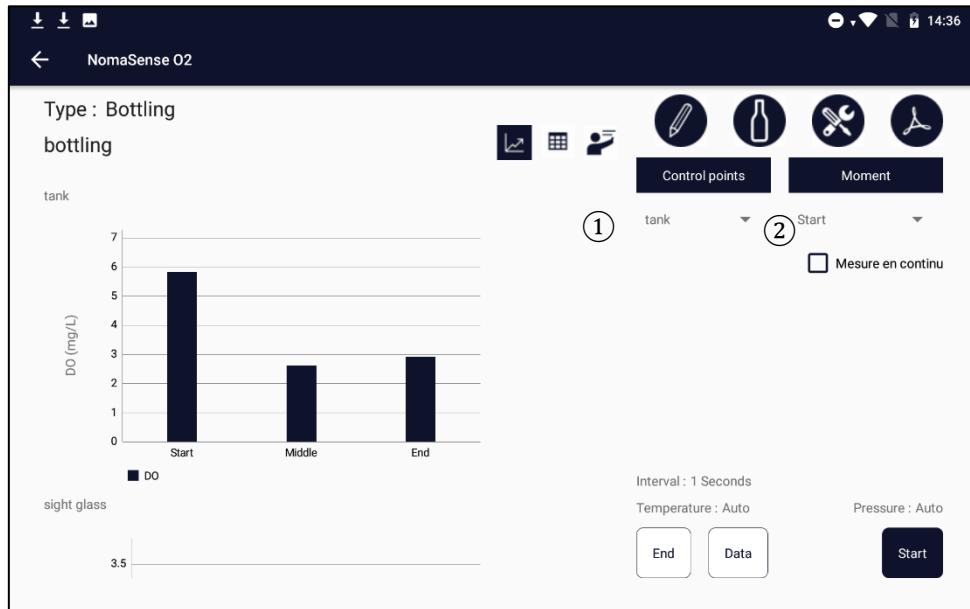
WQS

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2.2-4.2.2. Launch a measurement

2.2-4.2.2.1. DO or HSO

To measure, the control point and the moment of measurement have to be defined in the following screen:



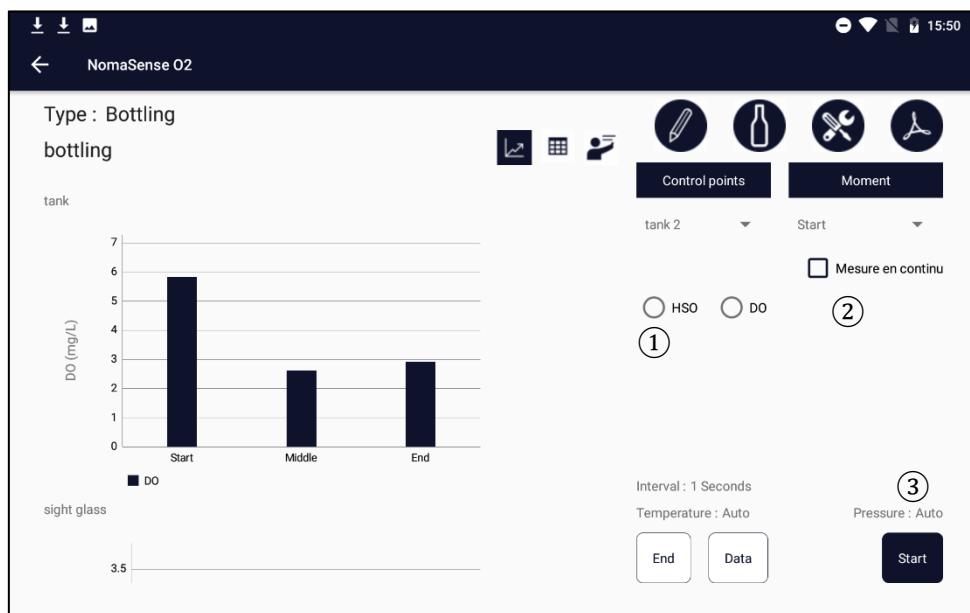
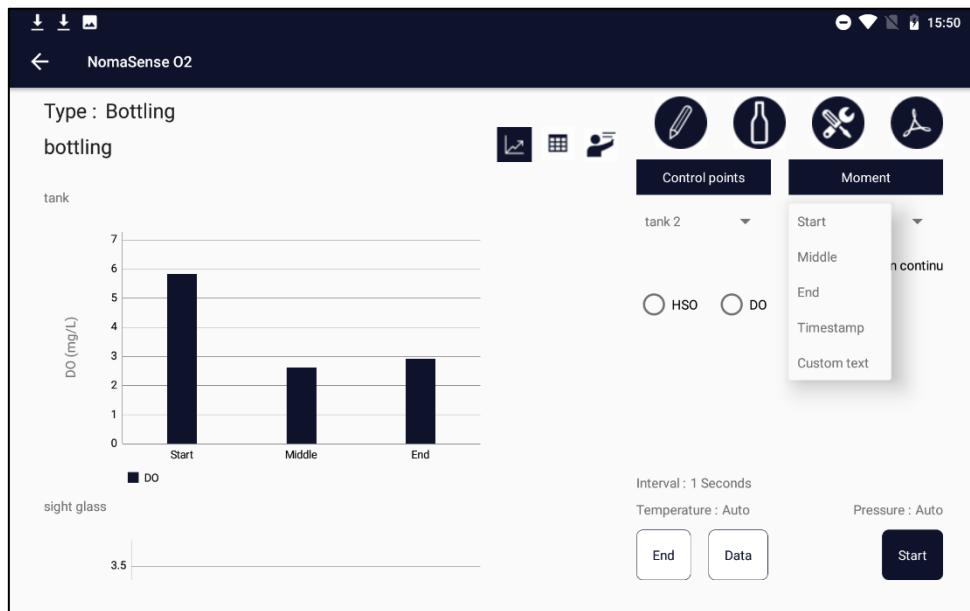
① : select a control point to measure



② : select a moment of measurement (depends on the process. For example, during bottling: start/middle/end/ TimeStamp or custom text)

WQS

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Then, type of measurement has to be defined:

- ① : to select the type of measurement: DO or HSO
- ② : to make a continuous measurement (not available for bottle and BIB)
- ③ : press start

The calibration that was chosen for the control point is automatically applied.

In continuous measurement it is suitable to adapt interval of measurement to the duration of the process, for instance measurement every 5 minutes can be enough during a wine transfer.

WQS

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2.2-4.2.2.2. TPO (Total Package Oxygen)



TPO is the sum of the quantity of dissolved oxygen and head space oxygen per volume of wine (expressed in mg/L) in a BIB or a bottle.

2.2-4.2.2.2.1. TPO in Bottle with piercing system

See application note 3.2-2.1

2.2-4.2.2.2.2. TPO in Bottle with dot sensors

At least wait 40 minutes after bottling for DO measurement with dot sensors.

See application note 3.2-2.2

2.2-4.2.2.2.3. TPO for BIB with equipped spout

See application note 3.3-

2.2-4.2.3. Results

Results can be displayed in graphs or tables. It is possible to switch from one view to the other by pressing the following icons :



WQS

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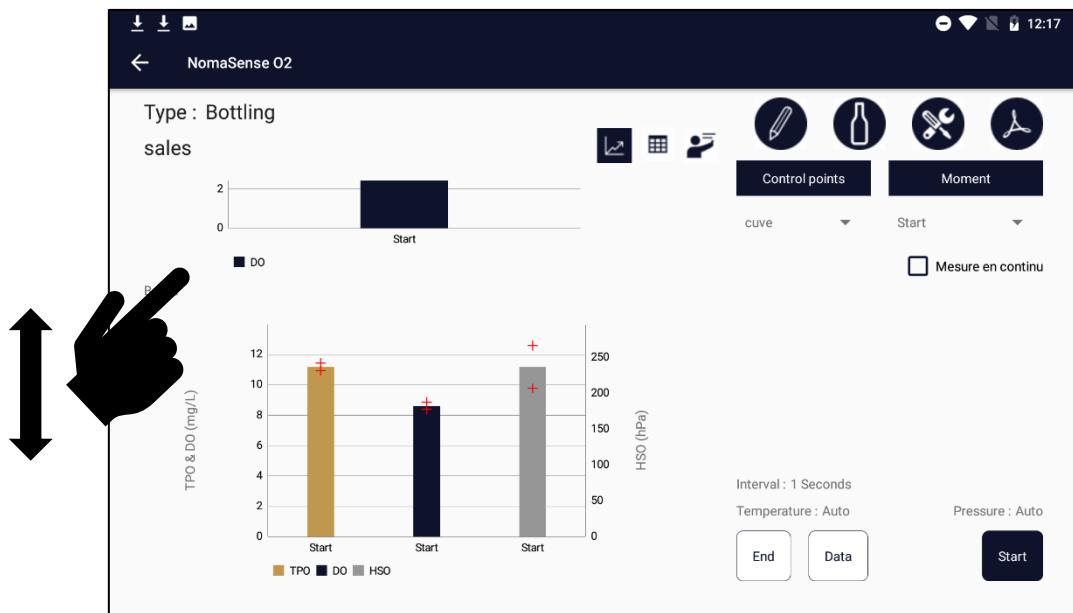
Results are always grouped by control points.

2.2-4.2.3.1. Graph view

Once the control point has at least one measurement, a graph is displayed for the control point with DO (mg/L), TPO (mg/L) and/or HSO (hPa) in y-axis and moment of measurement in x-axis.

If several measurements are made on a control point at the same moment, the average of their result is displayed in the graph. If number of measurements for a given control point is above 3, standard deviations is displayed on the graph.

For BIB and bottle control points, average and standard deviation are automatically calculated for measurements made at the same moment, even if you create several control points (for instance bottle 1, bottle 2...).



+

 standard deviation, plotted around the average (bar in the graph)

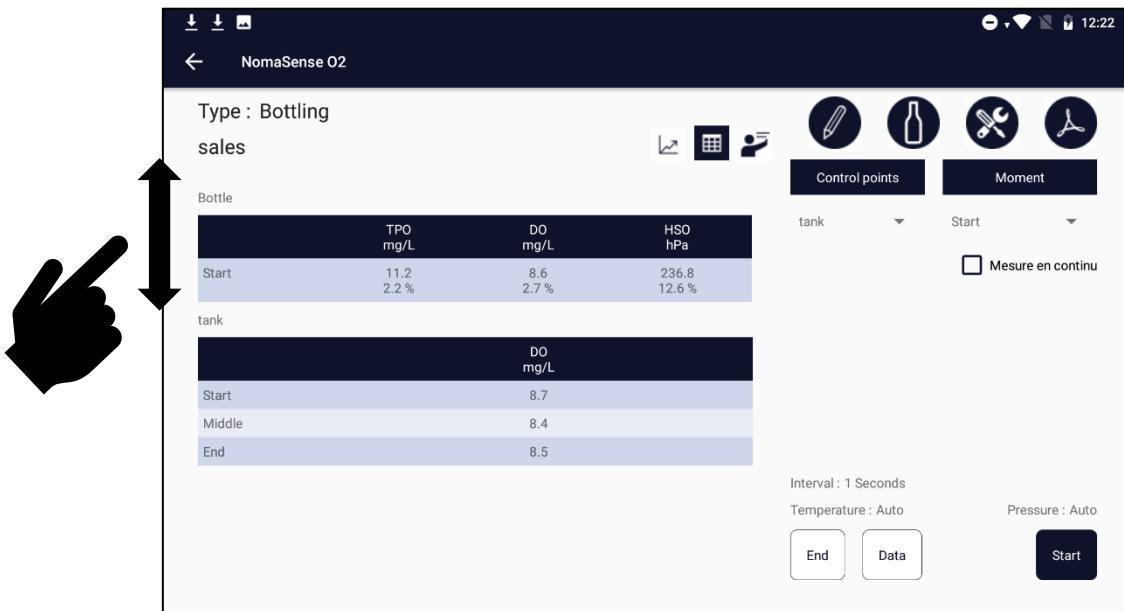
If several graphs are displayed it is possible to switch from a graph to another by dragging your finger on the screen.

For continuous measurements a curve is displayed.

WQS

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2.2-4.2.3.2. Table view



Once the control point has at least one measurement, a tab is displayed for the control point with TPO (mg/L), DO (mg/L) and/or HSO (hPa).

If several measurements are made on a control point at the same moment, the average is displayed in the tab. If number of measurements is above 3 , percentage of variation is displayed in the tab.

For BIB and bottle control points, average and standard deviation are automatically calculated for measurements made at the same moment, even if you create several control points (for instance bottle 1, bottle 2...).

If several tabs are displayed, it is possible to switch from a graph to another by dragging your finger on the screen.

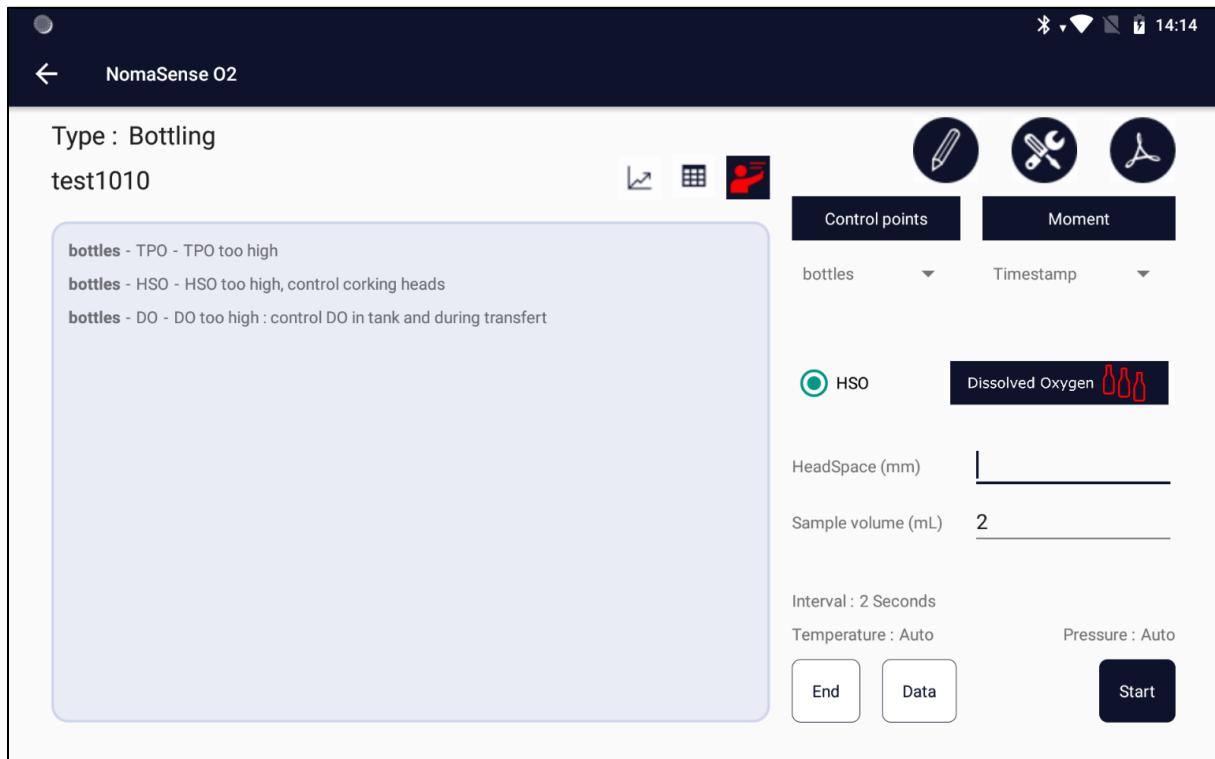
WQS

Nomasense O₂ C300

2.2-4.2.3.3. Expert rules

When the icon  to see all the rules.

turns to red, it means that experts rules were displayed. Press this icon 

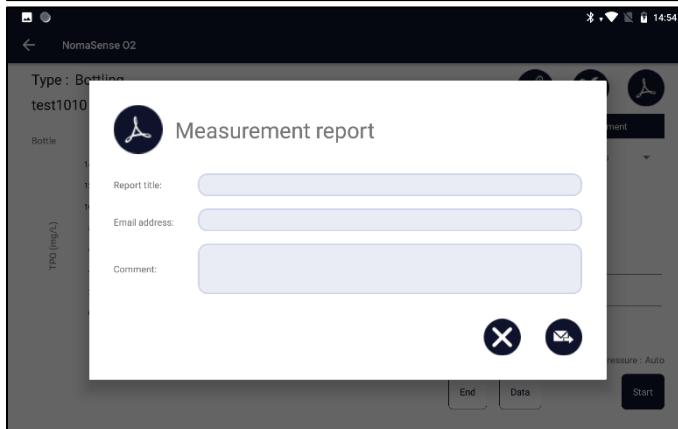
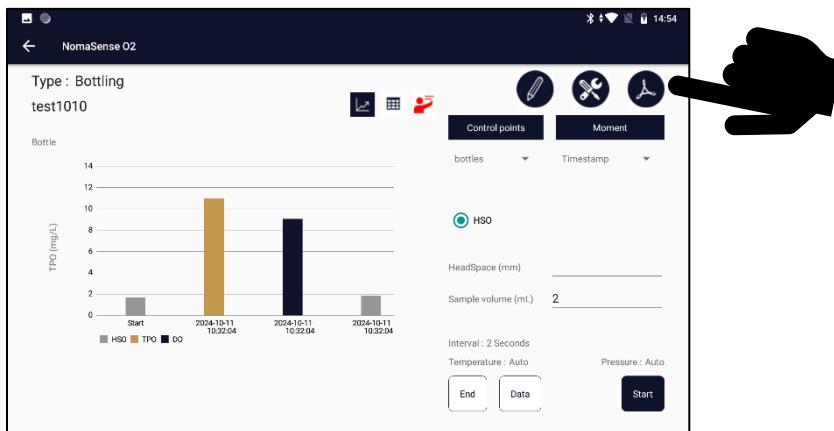


WQS

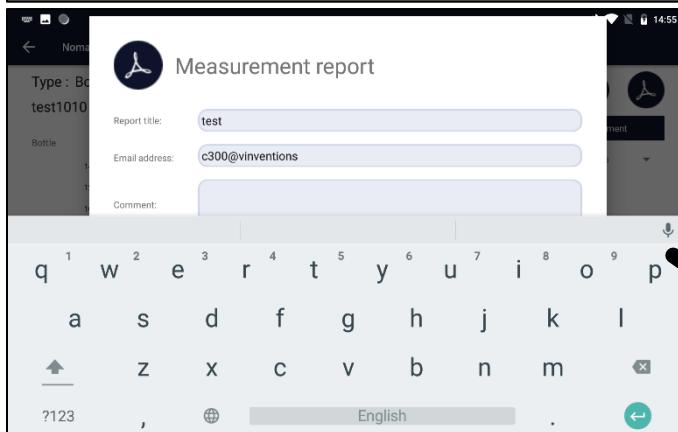
Nomasense O₂ C300

2.2-4.2.3.4. PDF report

It is possible to generate a PDF report of the monitoring performed. To do this, **the device must be connected to WIFI**.



Enter a title and an email address.



You can enter a comment using the keyboard or dictate it by pressing the Microphone icon.

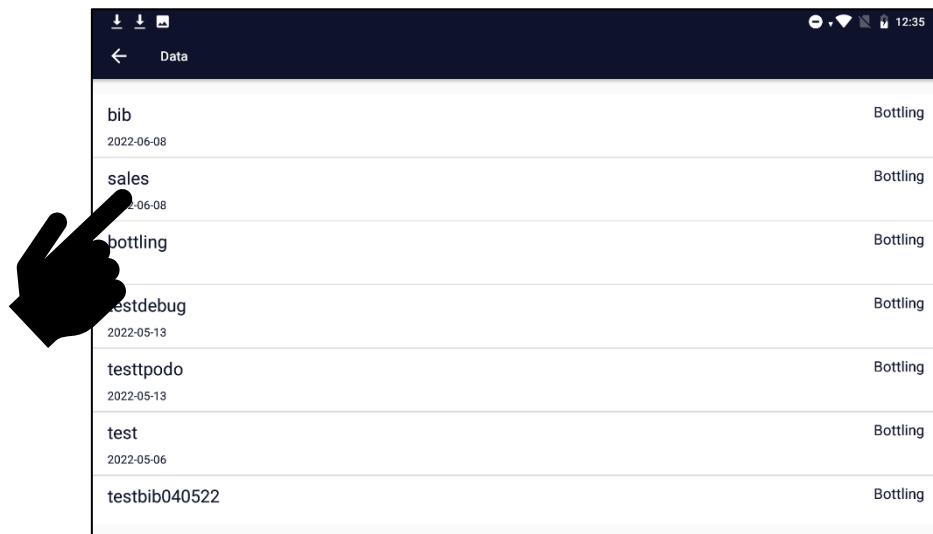
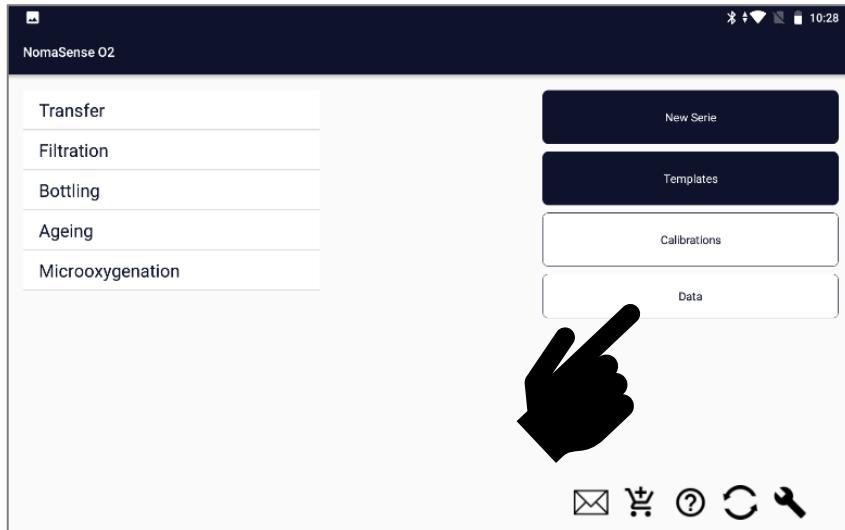
Press the mail icon to send the report. The report will arrive in the specified mailbox after 10 minutes (beware of email filters). It is also accessible in your "My reports" space.

2.2-4.2.4. Access to previous measurement

WQS

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It is possible to access to previous measurements through “data” menu. It is accessible from home screen or results screen. Pressing the name of a series opens the results screen for this series.



WQS

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A series is never finished, it is always possible to add measurements to a series.

WQS

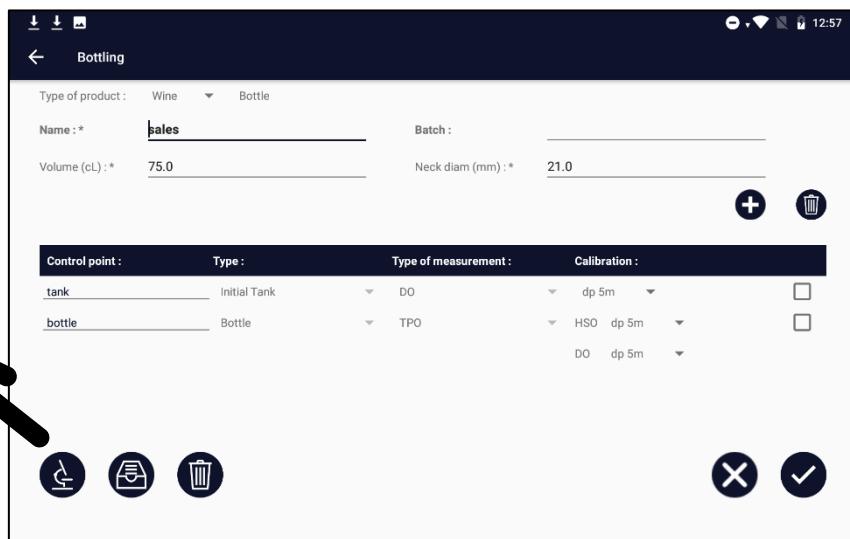
Nomasense O₂ C300

2.2-4.2.5. Access or modify raw data

To modify raw data, open the series from the series list and click on the pencil icon:

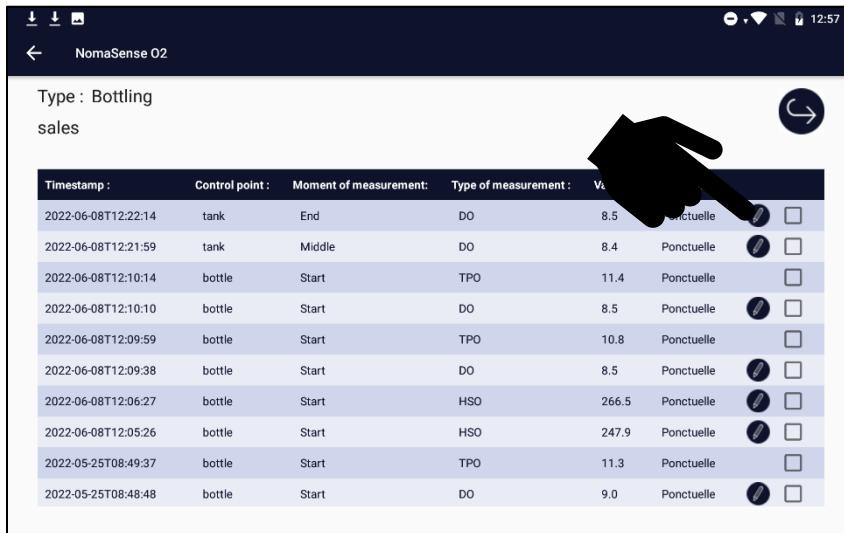


Then press  to access the entire list of measurements made in the series.



WQS

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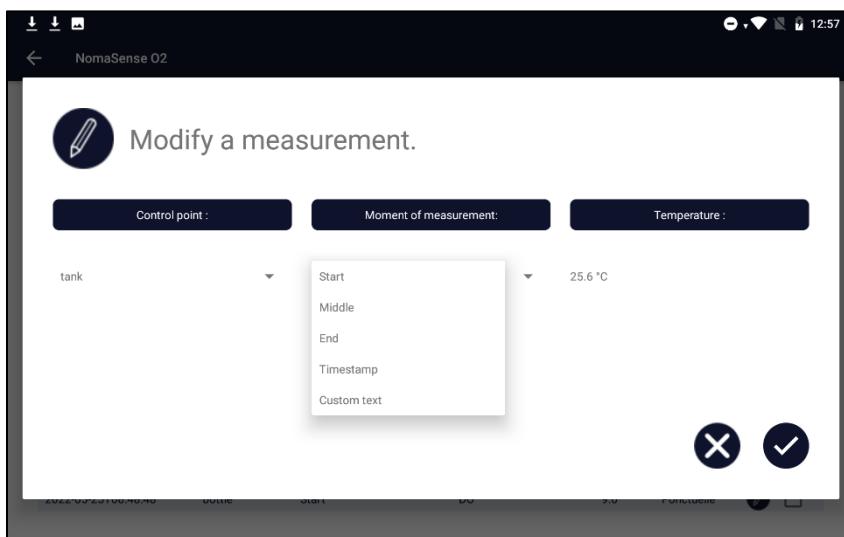
Type : Bottling sales

Timestamp	Control point	Moment of measurement	Type of measurement	Value	Unit	Notes	Edit	Delete
2022-06-08T12:22:14	tank	End	DO	8.5	Ponctuelle			
2022-06-08T12:21:59	tank	Middle	DO	8.4	Ponctuelle			
2022-06-08T12:10:14	bottle	Start	TPO	11.4	Ponctuelle			
2022-06-08T12:10:10	bottle	Start	DO	8.5	Ponctuelle			
2022-06-08T12:09:59	bottle	Start	TPO	10.8	Ponctuelle			
2022-06-08T12:09:38	bottle	Start	DO	8.5	Ponctuelle			
2022-06-08T12:05:27	bottle	Start	HSO	266.5	Ponctuelle			
2022-06-08T12:05:26	bottle	Start	HSO	247.9	Ponctuelle			
2022-05-25T08:49:37	bottle	Start	TPO	11.3	Ponctuelle			
2022-05-25T08:48:48	bottle	Start	DO	9.0	Ponctuelle			

Each row is a measurement. They are ordered by timestamp from youngest to oldest.



Press the icon of the measurement you want to open or modify.



Control point :
 tank

Moment of measurement :
 Start

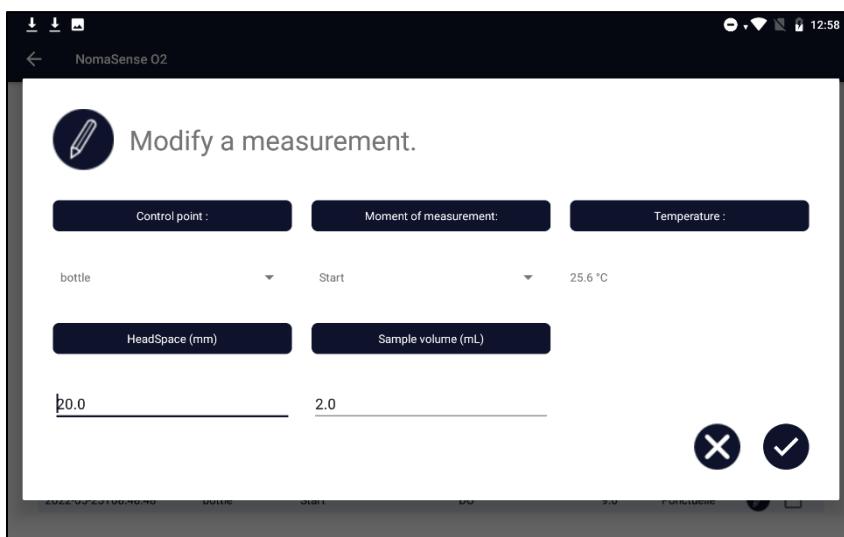
Temperature :
 25.6 °C

Start
Middle
End
Timestamp
Custom text

Only some parameters of the measurement can be modified : moment of measurement, headspace, cone volume, sample volume.



Press to validate.



Control point :
 bottle

Moment of measurement :
 Start

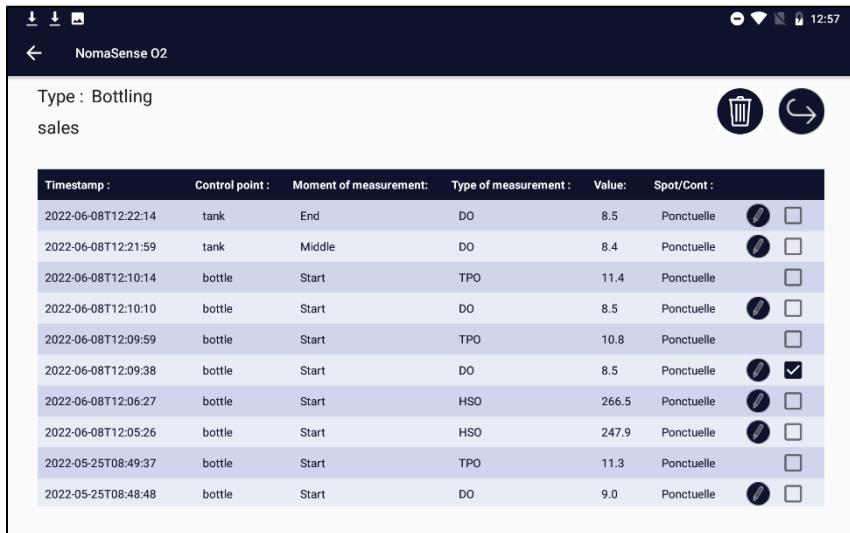
Temperature :
 25.6 °C

HeadSpace (mm) :
 20.0

Sample volume (mL) :
 2.0

WQS

Nomasense O₂ C300



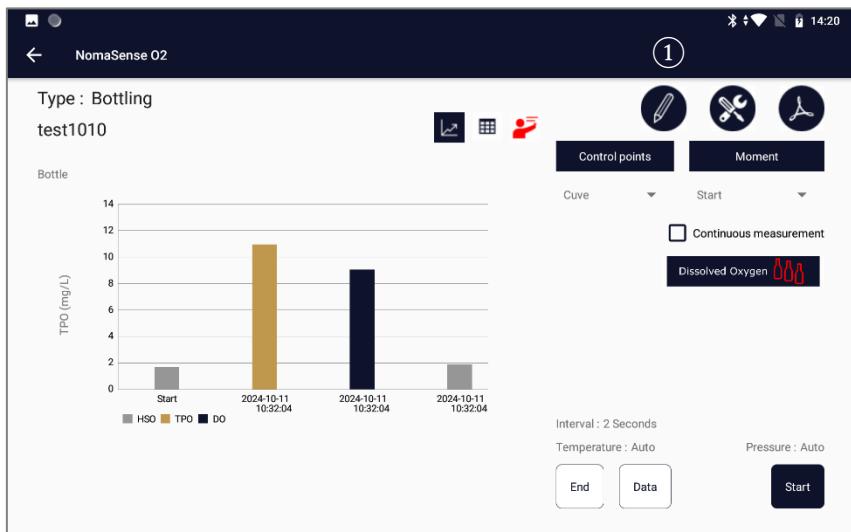
Timestamp	Control point	Moment of measurement	Type of measurement	Value	Spot/Cont
2022-06-08T12:22:14	tank	End	DO	8.5	Ponctuelle  
2022-06-08T12:21:59	tank	Middle	DO	8.4	Ponctuelle  
2022-06-08T12:10:14	bottle	Start	TPO	11.4	Ponctuelle  
2022-06-08T12:10:10	bottle	Start	DO	8.5	Ponctuelle  
2022-06-08T12:09:59	bottle	Start	TPO	10.8	Ponctuelle  
2022-06-08T12:09:38	bottle	Start	DO	8.5	Ponctuelle  
2022-06-08T12:06:27	bottle	Start	HSO	266.5	Ponctuelle  
2022-06-08T12:05:26	bottle	Start	HSO	247.9	Ponctuelle  
2022-05-25T08:49:37	bottle	Start	TPO	11.3	Ponctuelle  
2022-05-25T08:48:48	bottle	Start	DO	9.0	Ponctuelle  

It is possible to delete a measurement by ticking the box at the end of the row for one or several measurement(s) and by pressing the icon 

2.2-4.2.6. Modify a series

2.2-4.2.6.1. Add a control point

To add a control point in a series, click on the pencil icon ① on result screen:



Then follow procedure described in paragraph 2.2-4.2.1.2

WQS

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2.2-4.2.6.2. Change a calibration

It is possible to change the calibration linked to a control point. Click on the pencil icon on result screen then change the calibration selected for the control point.

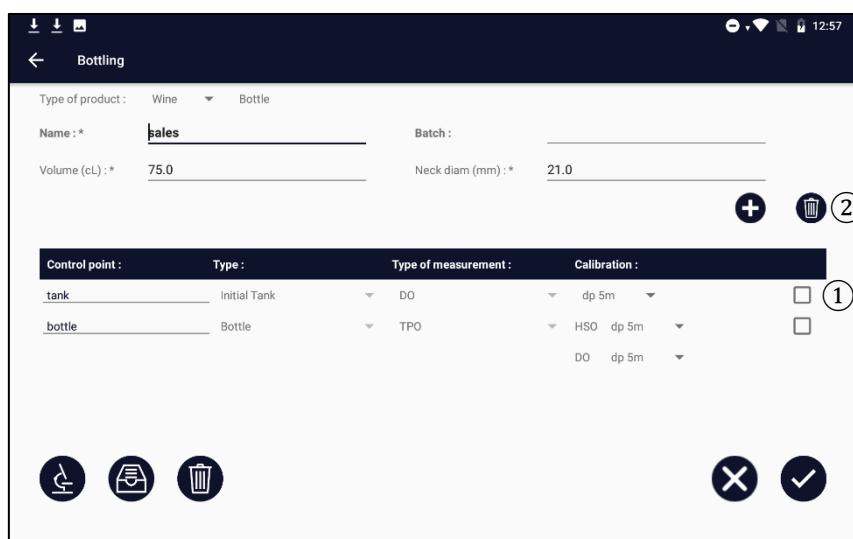
Only new measurements will be affected by the change.

2.2-4.2.6.3. Suppress a control point

It is possible to suppress a control point, but all measurements linked to the control point will be deleted.

Click on the pencil icon on result screen. ① Tick the box at the end of the control point row and ② press the

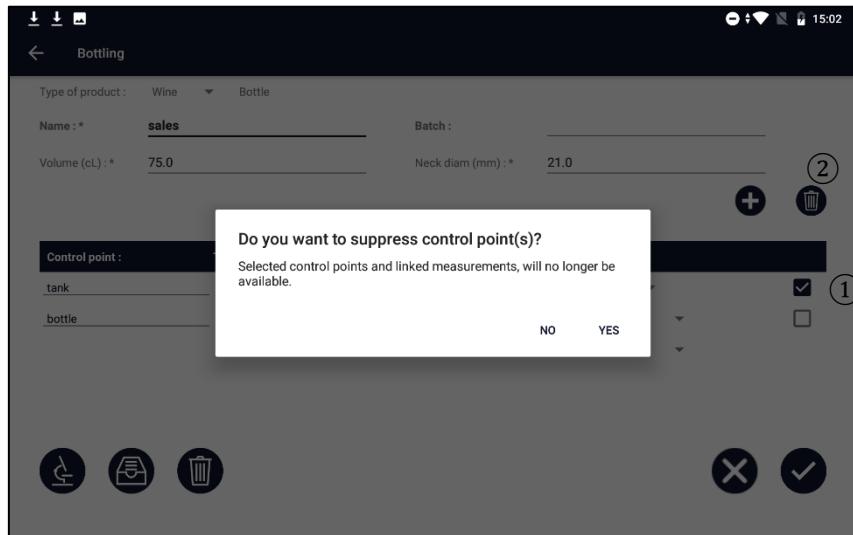
icon .



Confirm by answering the question in the message.

WQS

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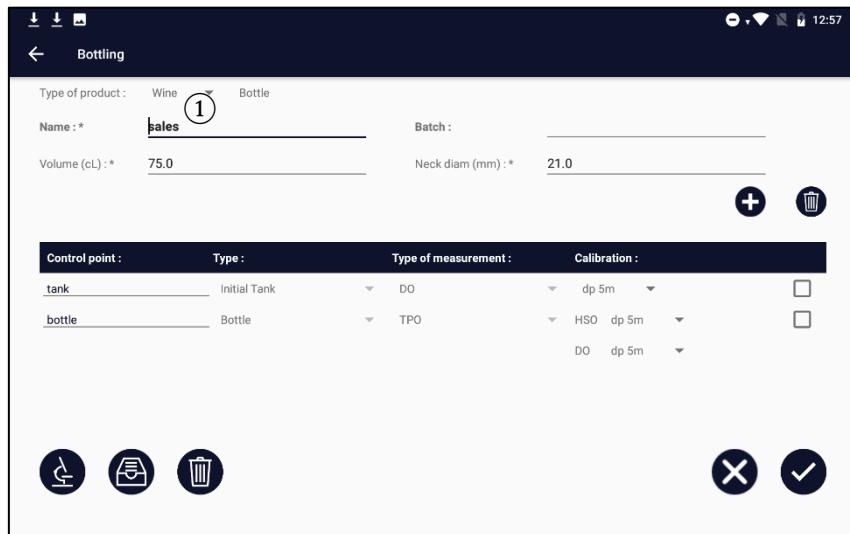
WQS

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2.2-4.2.6.4. Change a type of product

It is always possible to change the type of product (wine, must, spirit). All the measurements will be recalculated with the right alcohol and sugar compensation.

Click on the pencil icon on result screen, then change the type of product in zone ①.



2.2-4.2.6.5. What can't be changed

Once one measurement was made in a control point, it is not possible anymore to change:

- A type of a control point (depends on stage of process: initial tank, final tank, tank, BIB, bottle, sight glass, barrel...)
- A type of measurement linked to a control point (DO, HSO, DO&TPO, HSO)
- Type of container (Bottle or BIB) for bottling monitoring.

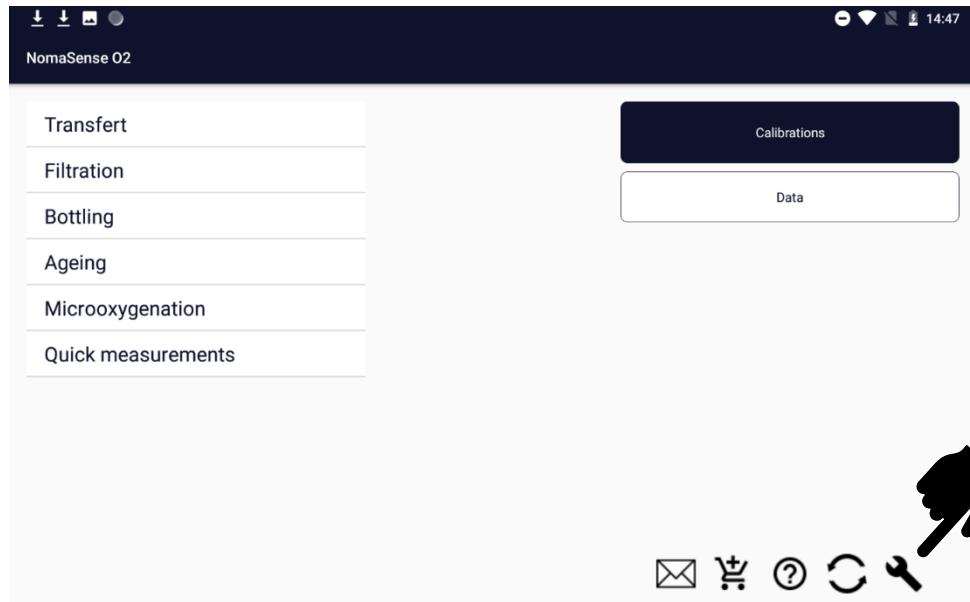
However, you can add a new control point at any moment with the right types.

WQS

Nomasense O₂ C300

2.2-5. Settings

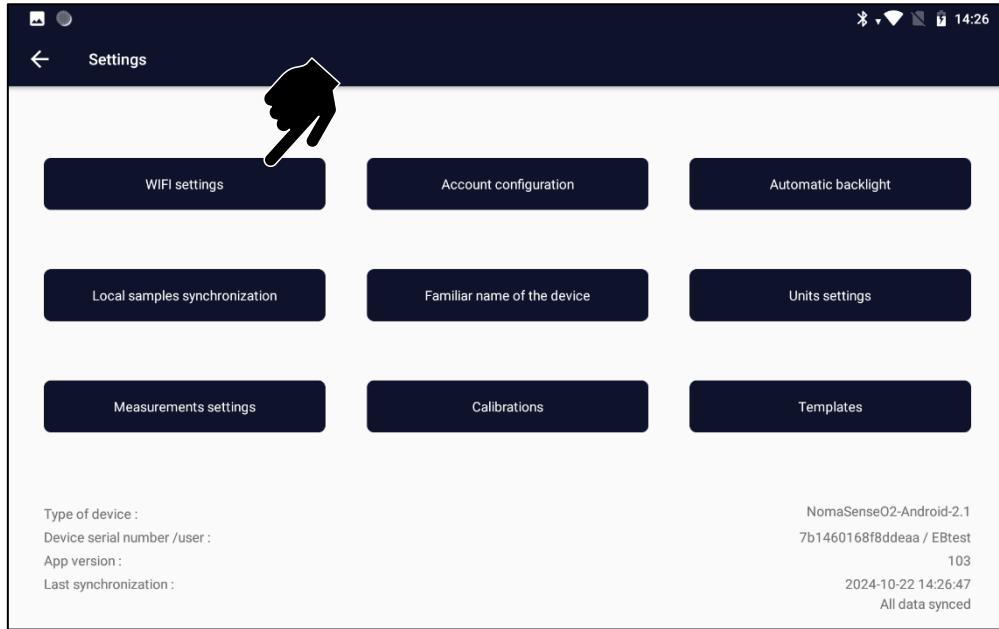
To access the settings menu, press the icon



2.2-5.1. Wifi Settings

2.2-5.1.1. Through the app

To access the settings menu, press the icon

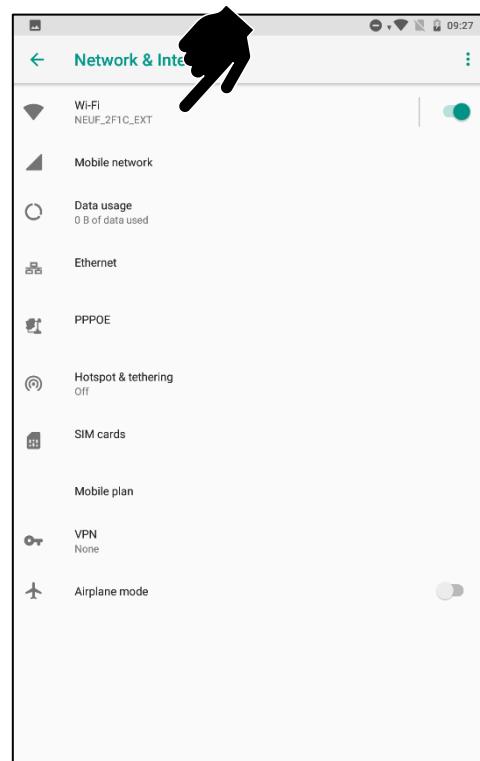
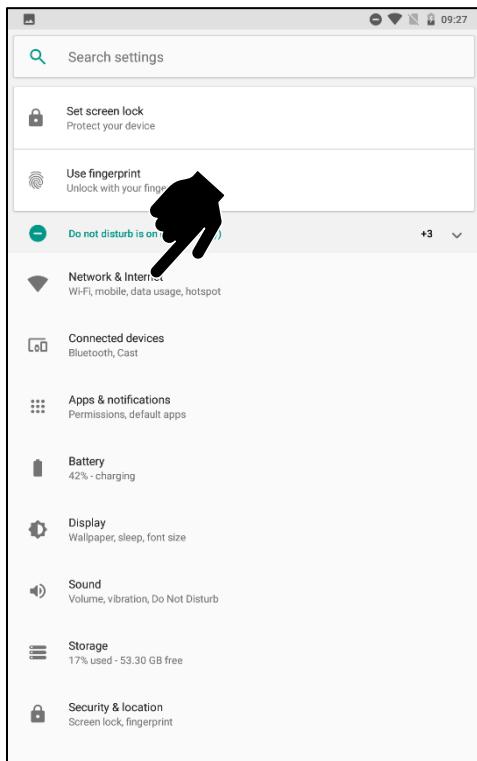
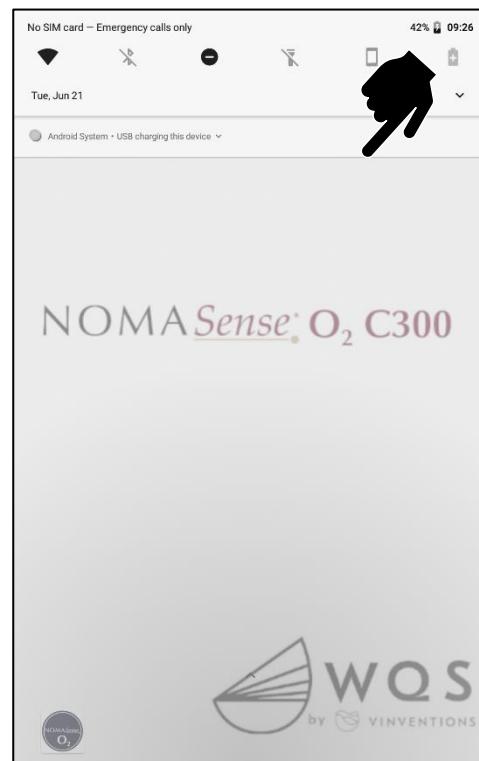
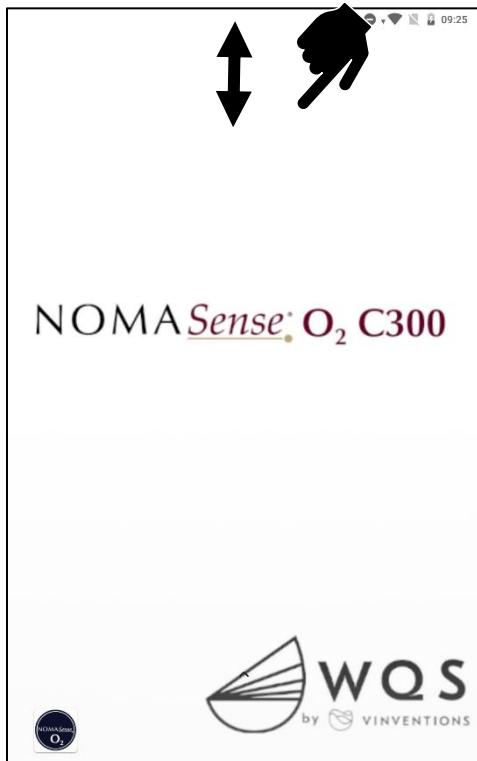


WQS

Nomasense O₂ C300

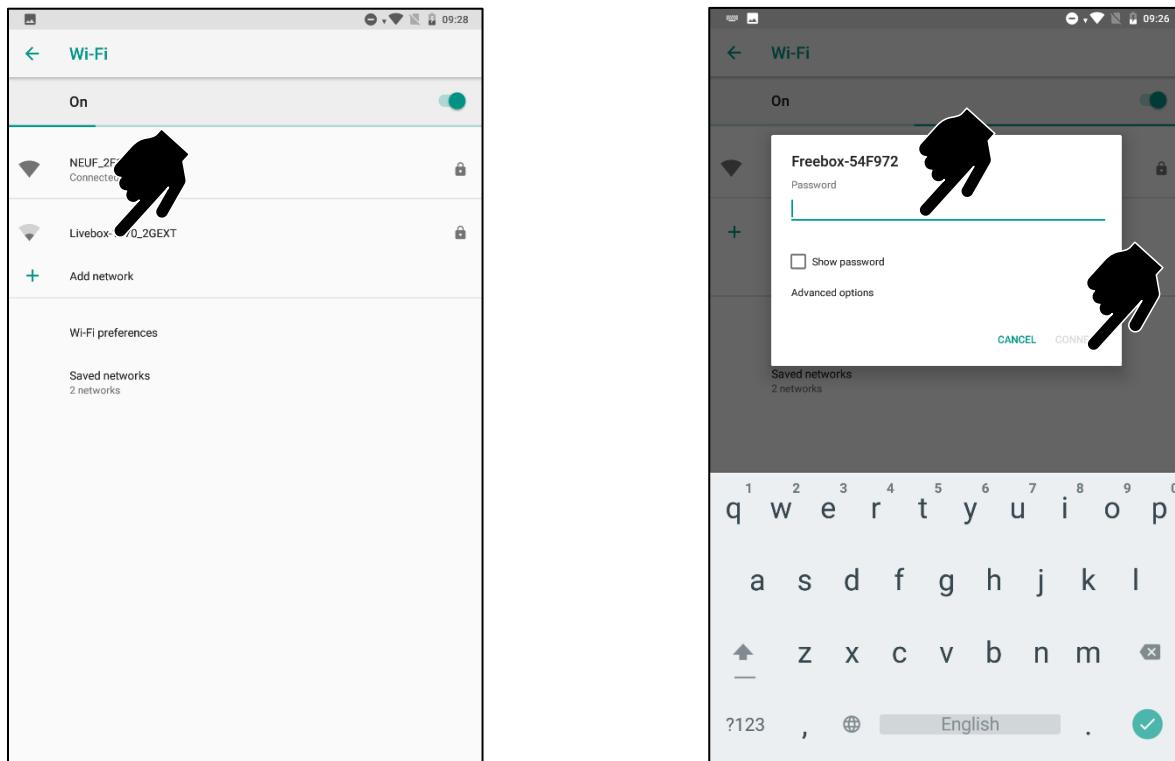
Press “WIFI settings” to set the WIFI connection.

2.2-5.1.2. Through Android



WQS

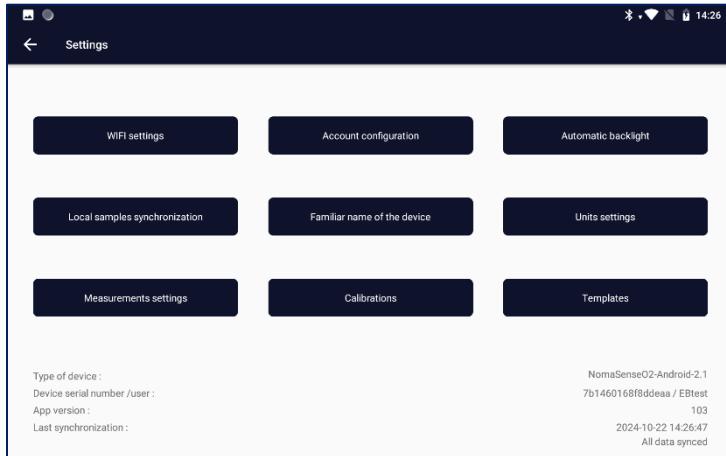
Nomasense O₂ C300



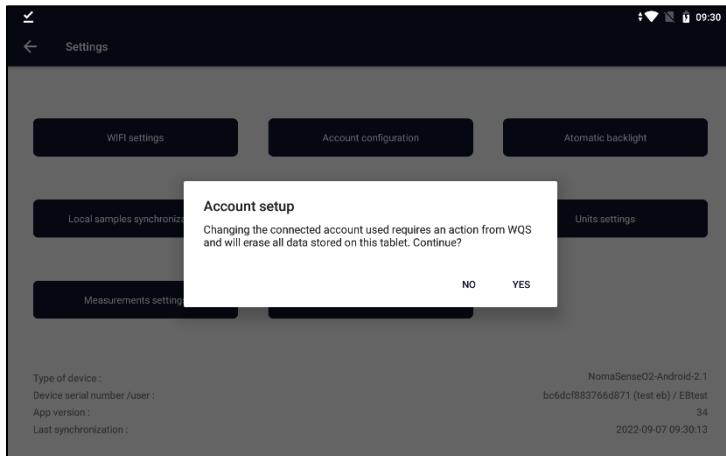
WQS

Nomasense O₂ C300

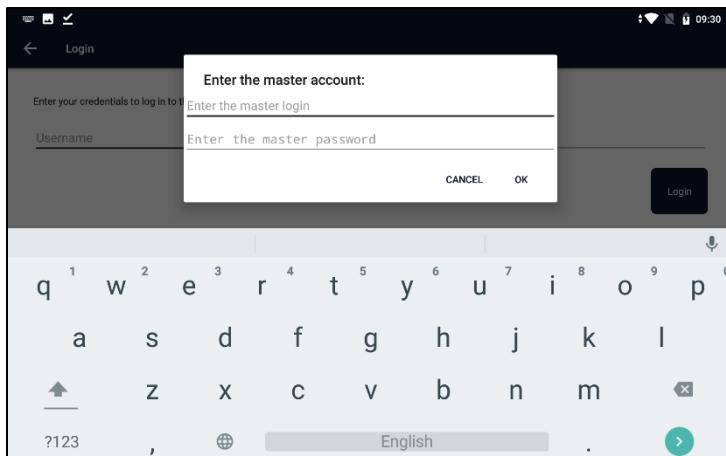
2.2-5.2. Account configuration



In the settings menu, press "Account Configuration".



To set an account, master credentials are required : please contact
nimescenter@vinventions.com



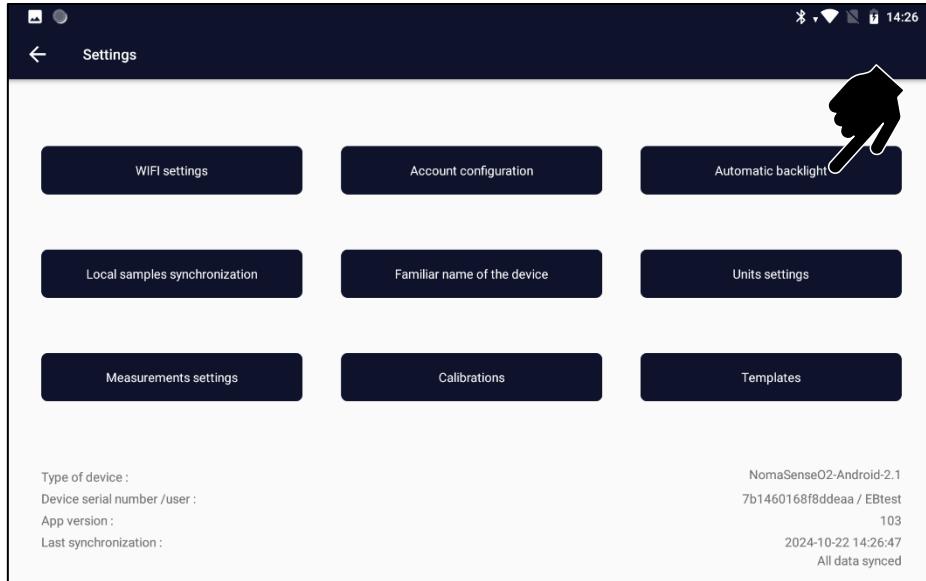
WQS

Nomasense O₂ C300

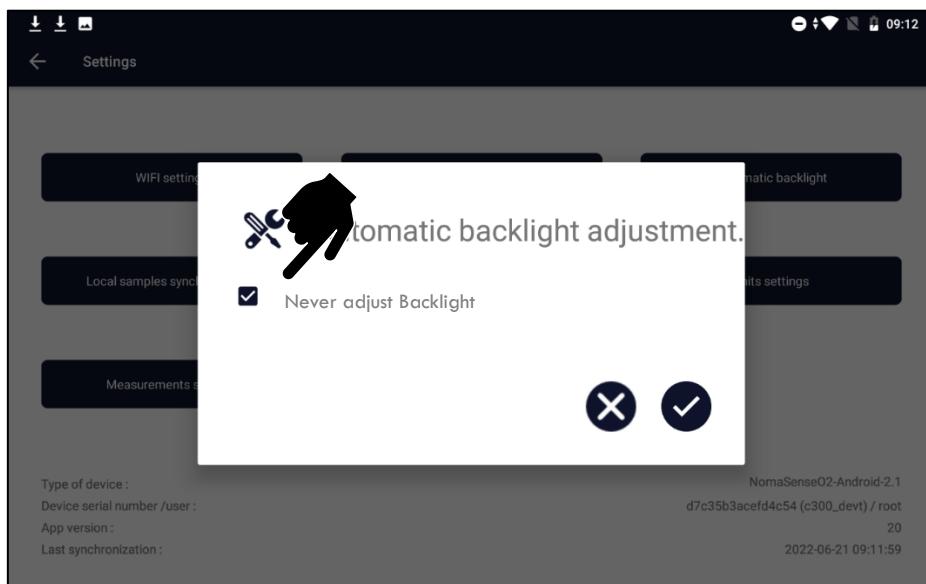
2.2-5.3. Backlight management.

It is possible to change the backlight setting in the APP. It allows setting an idle time before dimming the backlight. To save battery, we advise to define a duration before dimming especially for continuous measurements.

To access the settings menu, press the icon  . Press “Automatic backlight”.



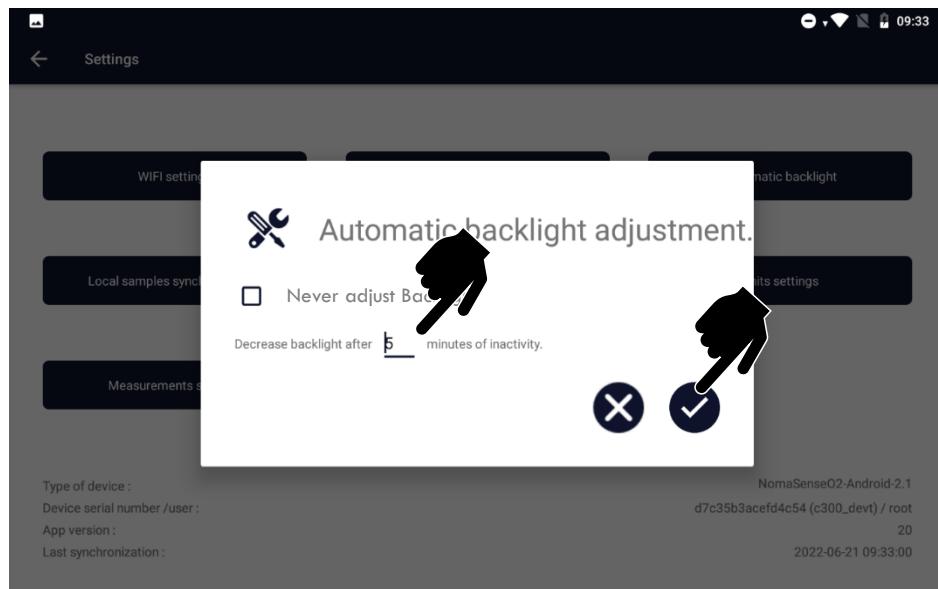
To define a duration before dimming, uncheck “Never adjust backlight”.



WQS

Nomasense O₂ C300

Then define the time before decreasing the backlight in case of inactivity.



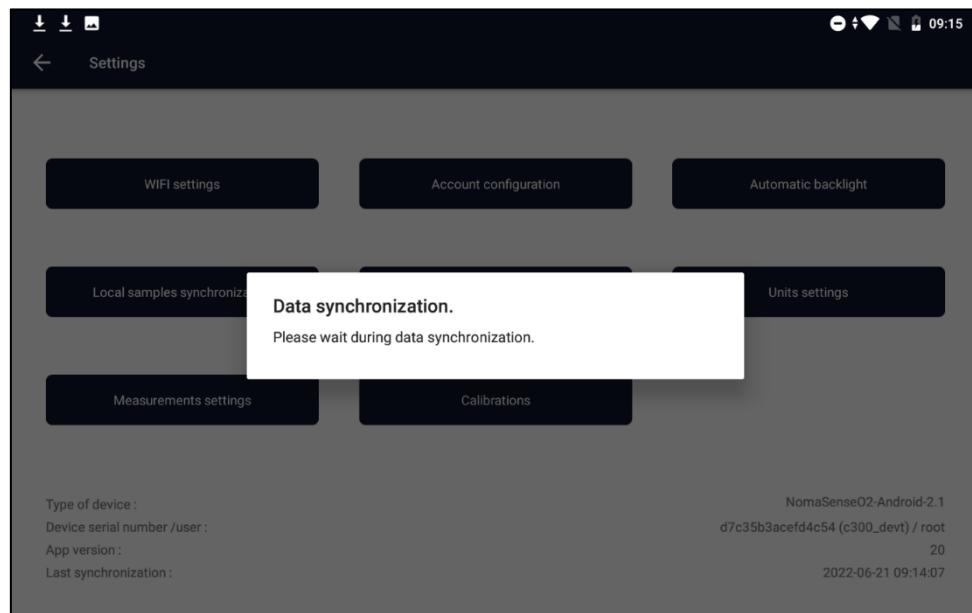
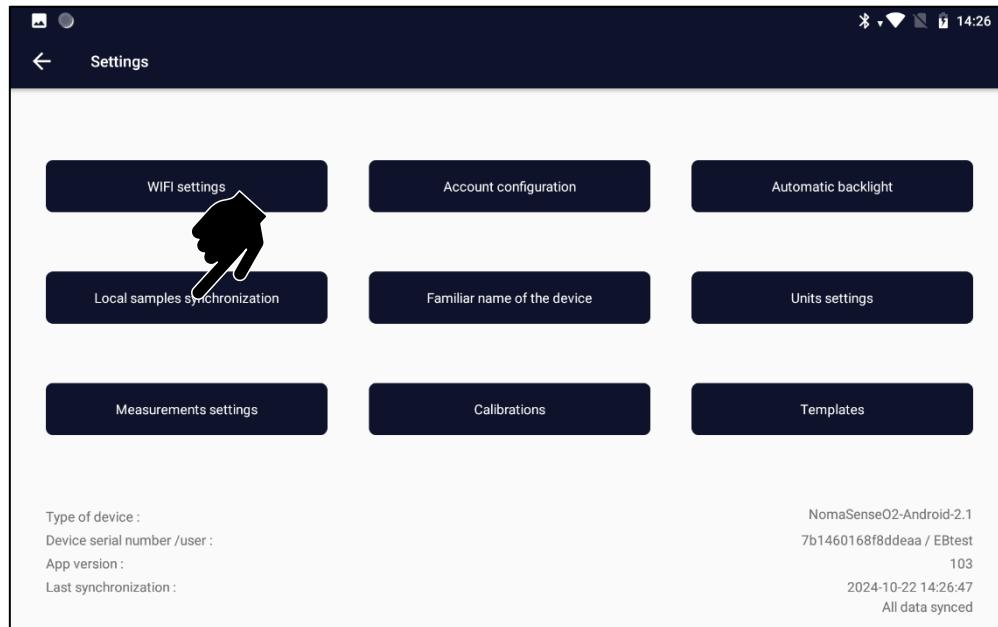
Press  to validate.

2.2-5.4. Sample synchronization

Data synchronization is automatic when the device is connected to the internet by WiFi. However, it is possible to force data synchronization by acceding the setting menu  then pressing “Local samples synchronization”.

WQS

Nomasense O₂ C300



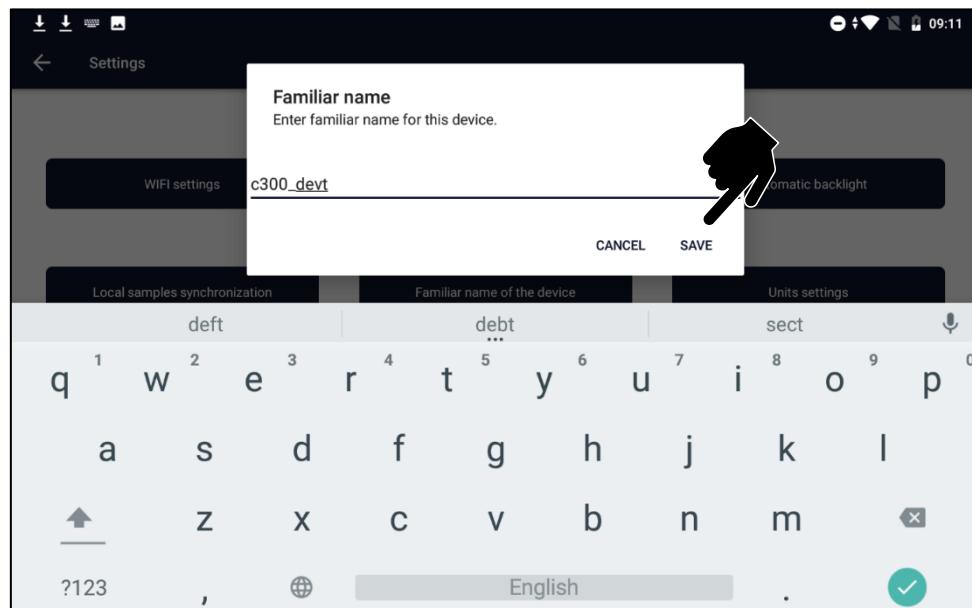
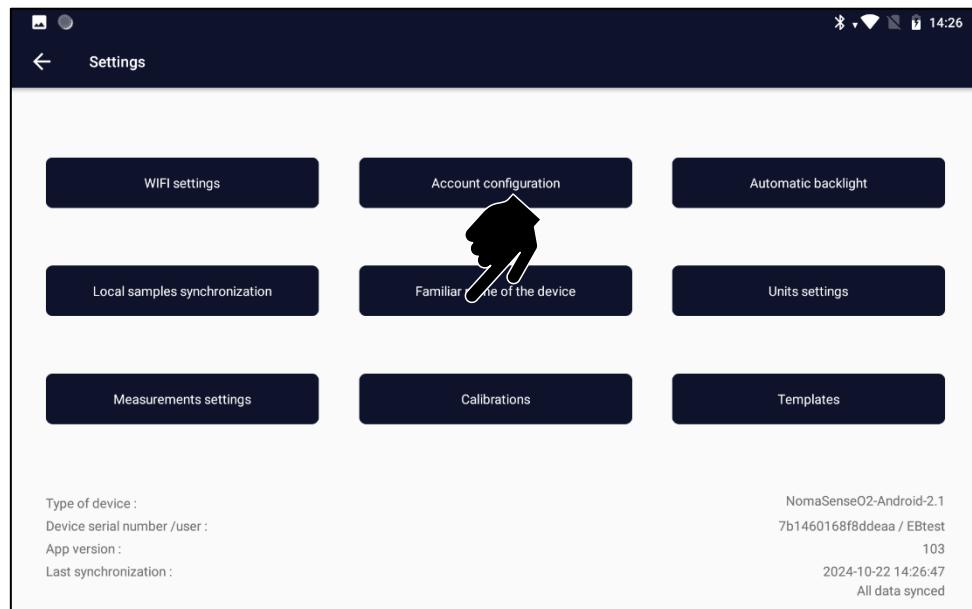
Once achieved, on the last line of the screen, a message “All data synced” will appear.

2.2-5.5. Device familiar name

If you have several devices, a familiar name can be set for each one. This makes it easier to identify the origin of data on export files, on top of the serial number of the device.

WQS

Nomasense O₂ C300



2.2-5.6. Units settings

It is possible to select units for:

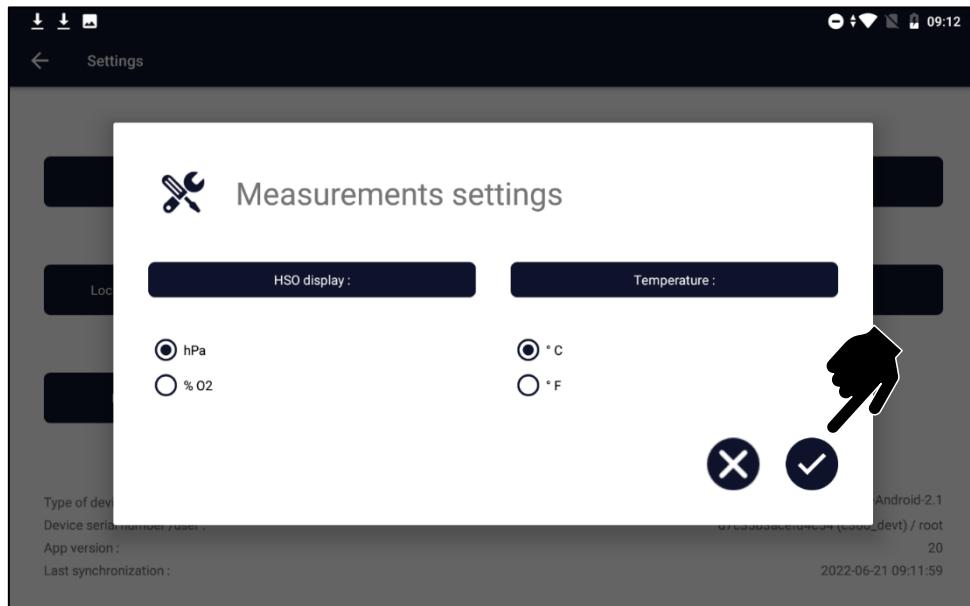
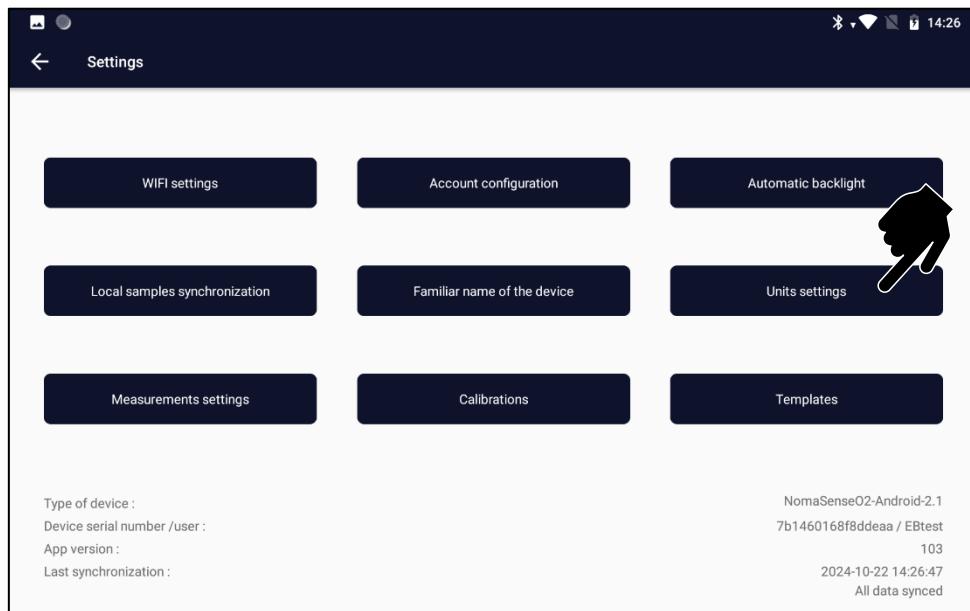
- HSO : hPa or %O₂
- Temperature: °C Celsius or °F Fahrenheit



WQS

Nomasense O₂ C300

To access the settings menu, press the icon .



Press  to validate.

2.2-5.7. Measurements Settings

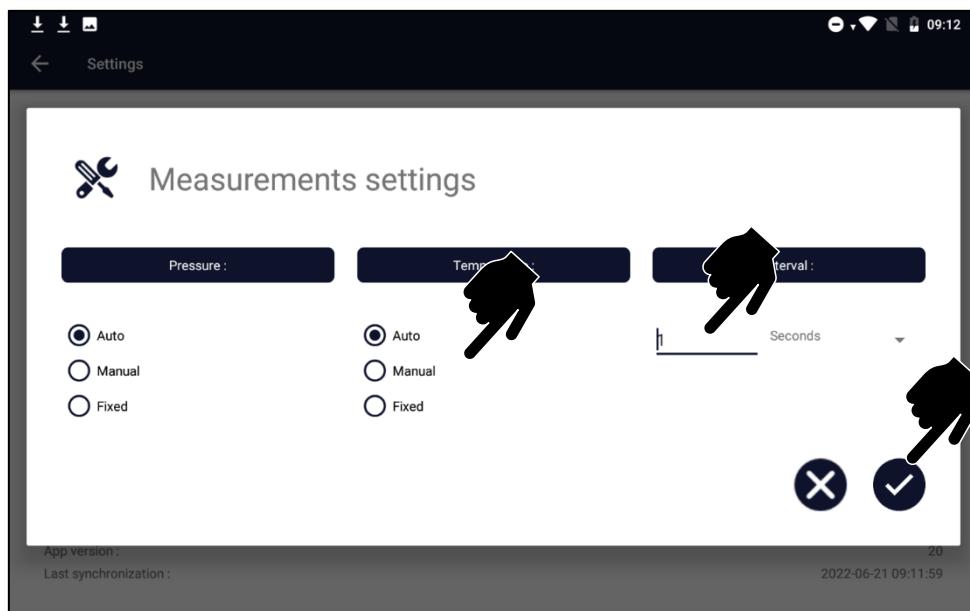
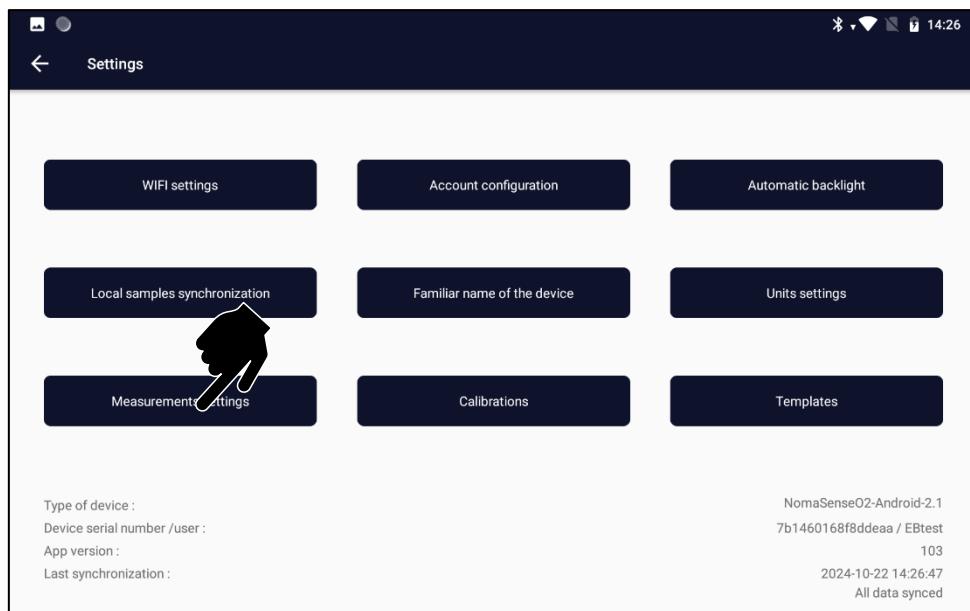
To access the settings menu, press the icon . Then press “measurement settings”.

WQS

Nomasense O₂ C300

It is possible to adjust measurement settings:

- Pressure : auto (use of internal barometer)/manual (pressure is asked at each measurement)/fixed (same pressure will be used for all measurements). We advise to use “auto” mode.
- Temperature: auto (use of PT100 temperature probe) /manual (temperature is asked at each measurement)/ fixed (same temperature will be used for all measurements). When the temperature probe can't be used (for instance measurement through a sight glass), use manual or fixed temperature.
- Interval of measurement: time between two light emissions by the device. In continuous measurement, this interval must be changed to avoid large amount of data. During a transfer a measurement every 5 minutes is enough, this duration must be adapted to the duration of process.

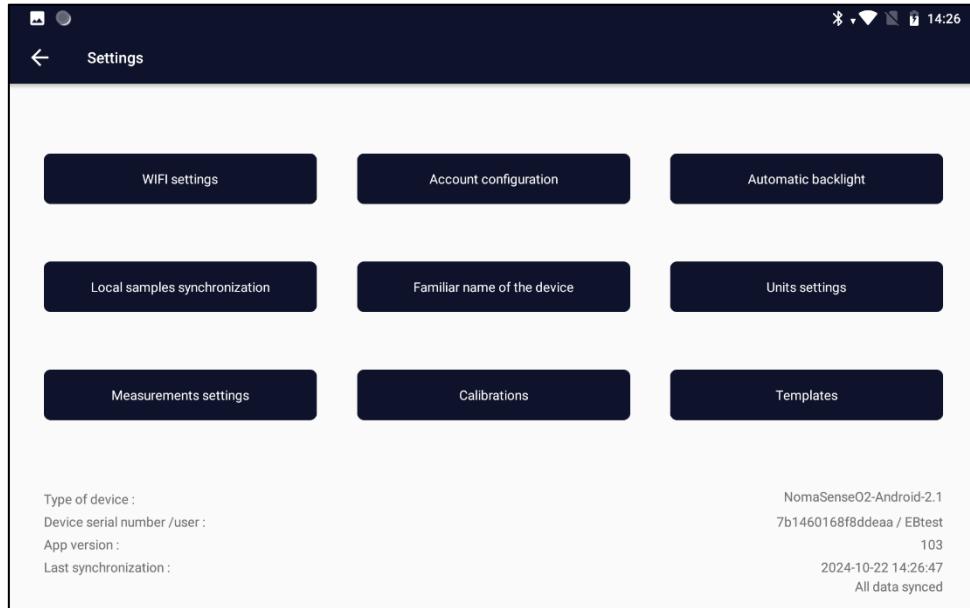


WQS

Nomasense O₂ C300

2.2-5.8. Calibrations

To access the settings menu, press the icon.  Then choose “Calibrations”.

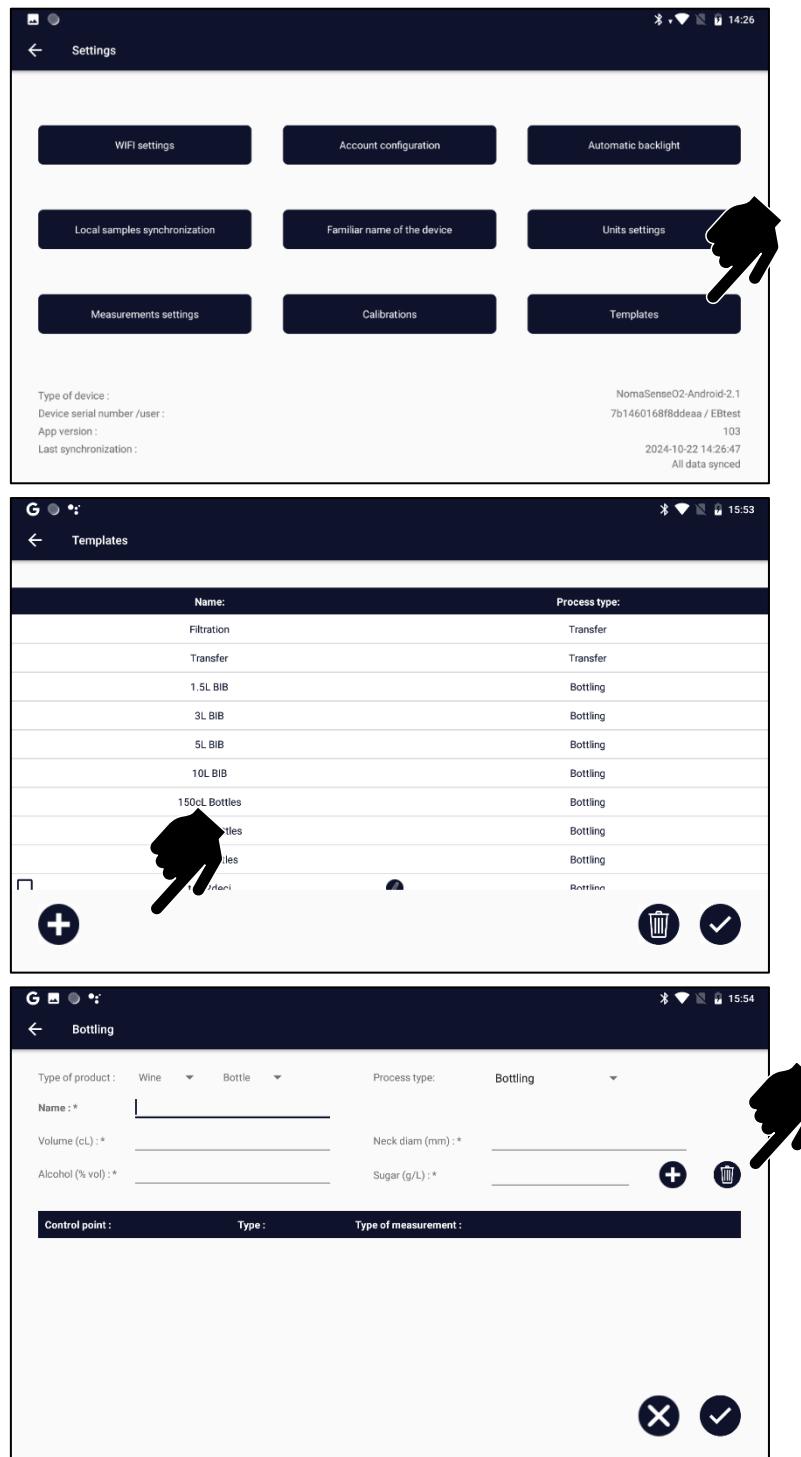


For more details, see paragraph 2.2-3

WQS

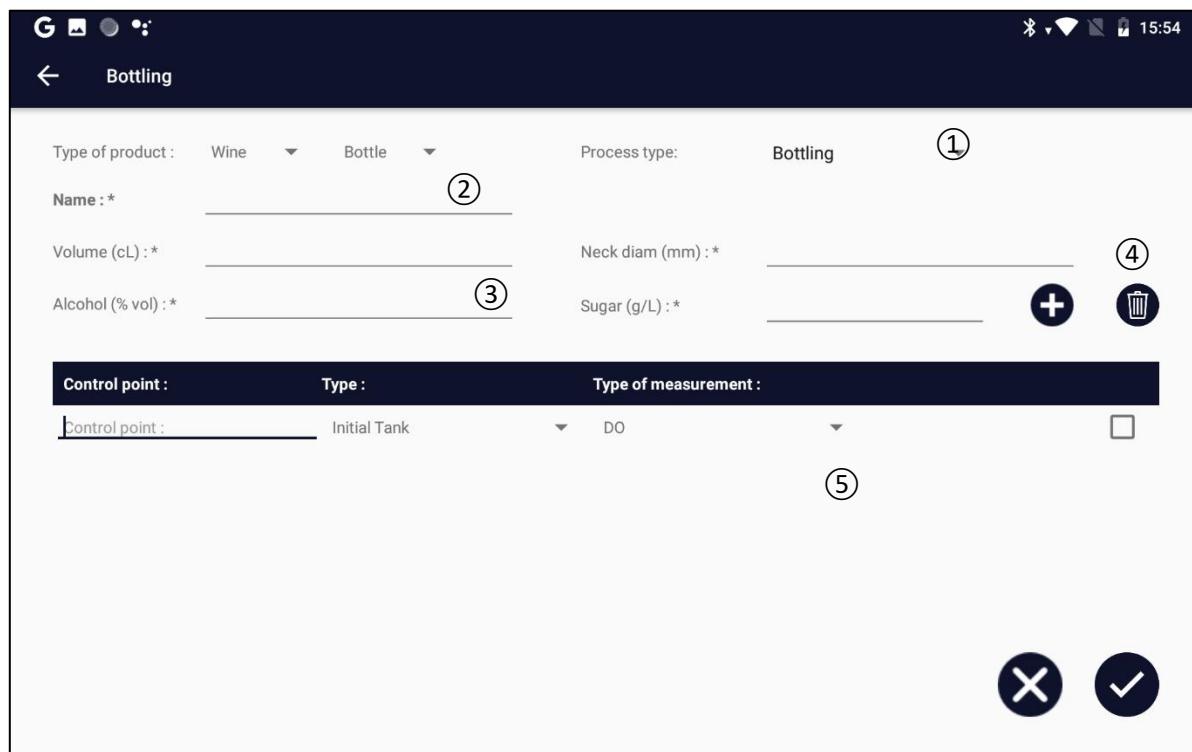
Nomasense O₂ C300

2.2-5.1. Create a new template



WQS

Nomasense O₂ C300



1: type of monitoring

2: model name

3: settings (volume, alcohol, sugars)

4: add a control point

5: configuration of control point

WQS

Nomasense O₂ C300

2.3- WQS enology portal

All measurements made with the Nomasense O₂ C300 (except fast measurement) are saved in a cloud database.

With the link below and your personal credentials you can access to your data

<https://vinventions.enologyportal.wqs.wine>

If you have lost your credentials, please contact nimescenter@vinventions.com

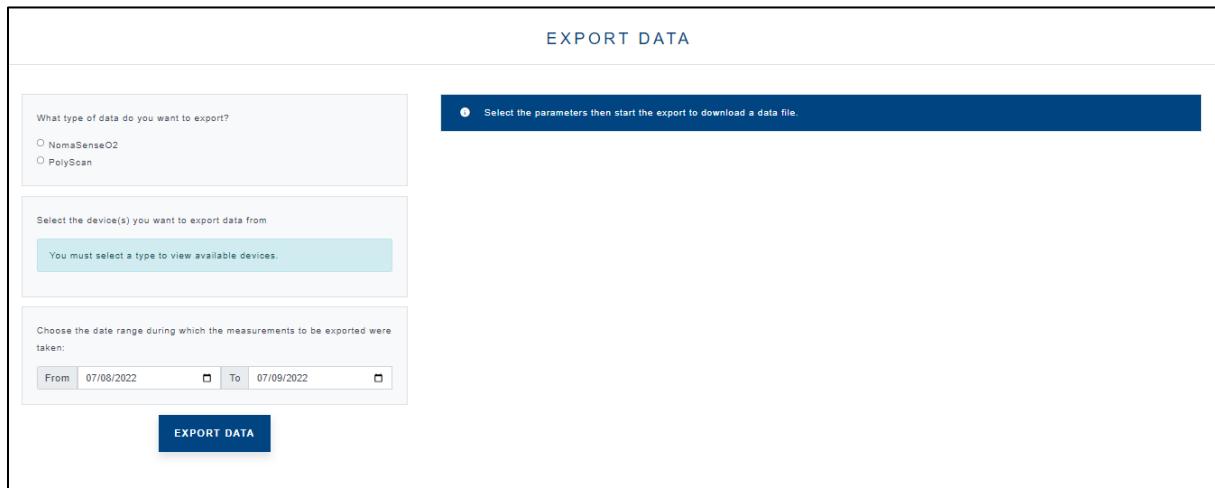


WELCOME TO VINVENTIONS ENOLOGY PORTAL.

Enter your credentials to login.

Login Password

LOGIN **FORGOT PASSWORD?**



EXPORT DATA

What type of data do you want to export?

NomaSenseO2
 PolyScan

Select the device(s) you want to export data from

You must select a type to view available devices.

Choose the date range during which the measurements to be exported were taken:

From: 07/08/2022 To: 07/09/2022

EXPORT DATA

Select NomasenseO₂, select a range of date and press “export data”.

WQS

Nomasense O₂ C300

2.4- Error code and trouble shooting

2.4-1. Errors and Warnings

2.4-1.1. Errors (Error codes Ex)

Error code	Error	Description	Solving
E0	No PT100	No PT100 connected to the device or PT100 not correctly connected	Plug the temperature sensor or use manual/fixed temperature
E1	No Sensor	No sensor is connected (Amplitude < 1000) Connect a dipping probe or place the optical fiber near the spot sensor	No sensor is connected (Amplitude < 1000) Connect a dipping probe or place the optical fiber near the spot sensor
E2	Signal amplitude too low	Signal amplitude < 3000	Signal amplitude < 3000 Perform a recalibration
E3	Not attributed	-	-
E4	Reference amplitude out of range	Contact service team : nimescenter@vinventions.com	Contact service team : nimescenter@vinventions.com
E5	Photodiode saturated	Warning: Ambiant light or signal strength too high (Measurement is still functioning correctly!)	Contact service team : nimescenter@vinventions.com
E6	Reference overflow	Reference strength too high.	Contact service team : nimescenter@vinventions.com
E7	Signal overflow	Signal strength too high.	Perform a recalibration
E8	Not attributed	-	-
E9	PME error	Contact service team : nimescenter@vinventions.com	Contact service team : nimescenter@vinventions.com
E10	Pressure sensor defect	Pressure sensor out of order.	Contact service team : nimescenter@vinventions.com You can use "manual" mode.
E11	Temperature too high	The max. allowed temperature is reached.	Contact service team : nimescenter@vinventions.com
E12	-	-	-
E13	Pulse Counter overflow	The pulse counter has reached the pulse counter overflow limit	Contact service team : nimescenter@vinventions.com
E14	Temperature Sensor not available	The temperature sensor was activated but it is not present on the device	Plug the temperature sensor or use manual/fixed temperature
E15	Pressure Sensor not available	The pressure sensor was activated but it is not present on this device	Contact service team. You can use "manual" mode.

WQS

Nomasense O₂ C300

2.4-1.2. Warnings

Code	Warning	Description	Solving
W0	Oxygen value negative	The oxygen calculation resulted in a negative value. This may occur if no sensor is connected or the calibration values are incorrect.	Connect a sensor or perform a recalibration
W1	Not attributed	-	-
W2	Value too low	The measurement value is lower than the given minimum value.	Contact service team : nimescenter@vinventions.com
W3	Value too high	The measurement value is higher than the given maximum value.	Contact service team : nimescenter@vinventions.com
W4	Not attributed	-	-

2.4-1.3. Other Errors

Other errors have specific error codes, please write down the code and contact service teams:
nimescenter@vinventions.com.

2.5- General information and precautions

- Device is not waterproof: do not immerse the device or sprinkle water on it.
- Always use the charger that is provided with the device to load the battery.
- When device is unused please keep the device in a dry and temperate room.

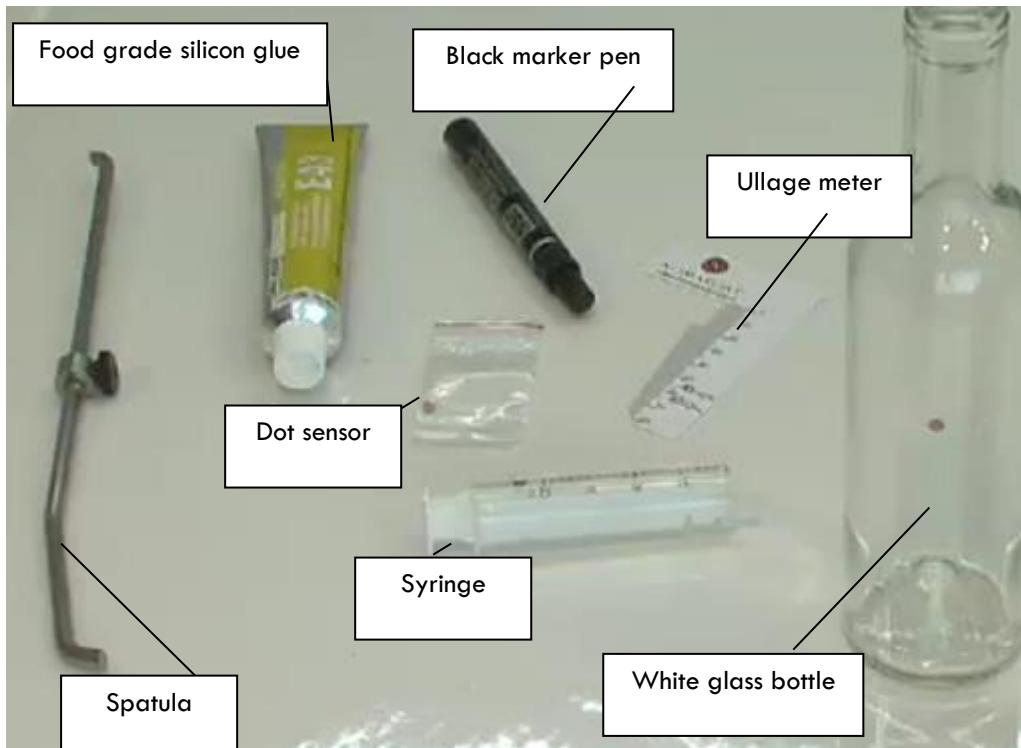
3. Applications Note

WQS

Nomasense O₂ C300

3.1- How to glue a dot sensor

3.1-1. Necessary material



Where dot sensor must be glued?

Use black pen marker to mark the bottle (upper and lower limit) to be sure that the dot sensors are glued at the right place in the bottle (above all for head space).

3.1-2. Prepare the glue



Pour a small amount of glue inside the syringe (size of a pea)

Replace syringe plunger

WQS

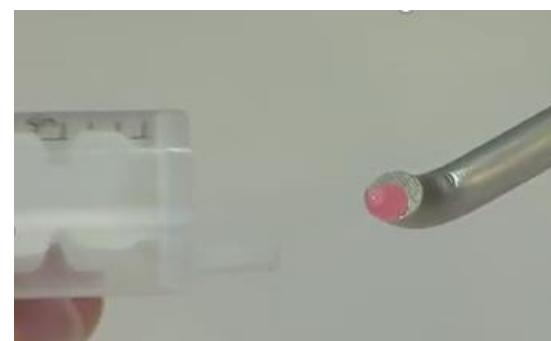
Nomasense O₂ C300

3.1-3. Prepare the sensor



Place the dot sensor on the spatula (pink side up).

Avoid touching the dot sensor with your fingers.



With the syringe, pour a small amount of silicon glue on the sensor.

(half the size of a grain of rice)

WQS

Nomasense O₂ C300

3.1-4. Glue the sensor



With the spatula, place the dot sensor inside the bottle.

Apply a moderate pressure to glue the dot sensor and ensure a good glue repartition.

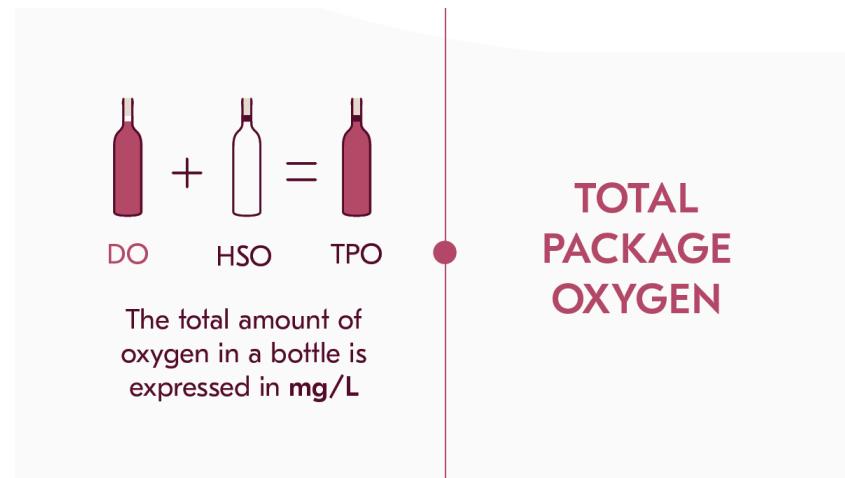
Wait at least 30 minutes before using it.

To glue dot sensors inside the bottle neck, please use a corked bottle and ullage meter to measure.

WQS

Nomasense O₂ C300

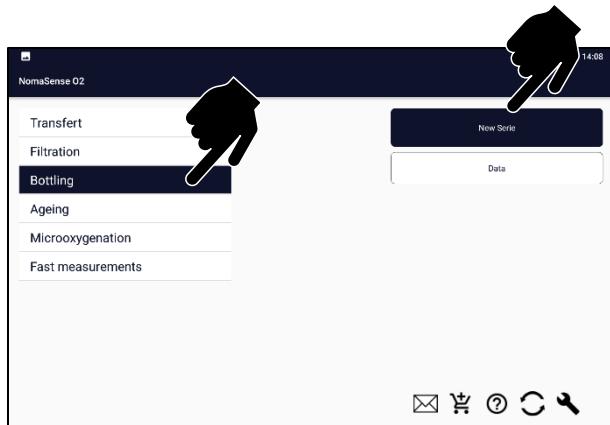
3.2- TPO in bottle



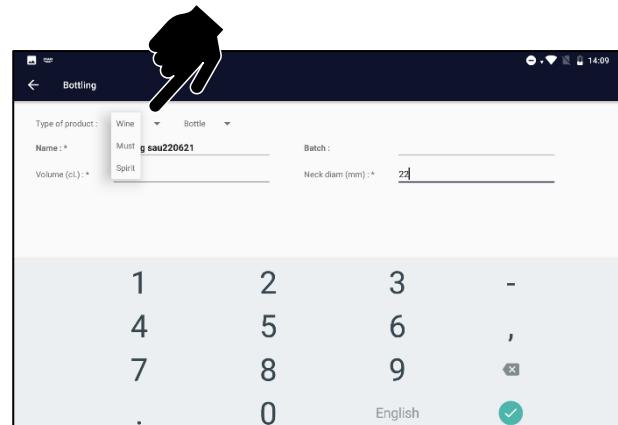
TPO is the sum of the quantity of dissolved oxygen and head space oxygen per volume of wine (expressed in mg/L) in a BIB or a bottle.

3.2-1. Set the device

TPO (total package oxygen) measurement is only available in “Bottling” menu.



Select “Bottling” and press “New series”



Select the type of product (must/wine/spirit) with the drop list

WQS

Nomasense O₂ C300

Select bottle or BIB in the drop list

Enter a name for the series, volume of bottles and inner bottleneck diameter (consider the bottle neck diameter in the headspace of the bottle. It is often 21 mm).

Press to validate

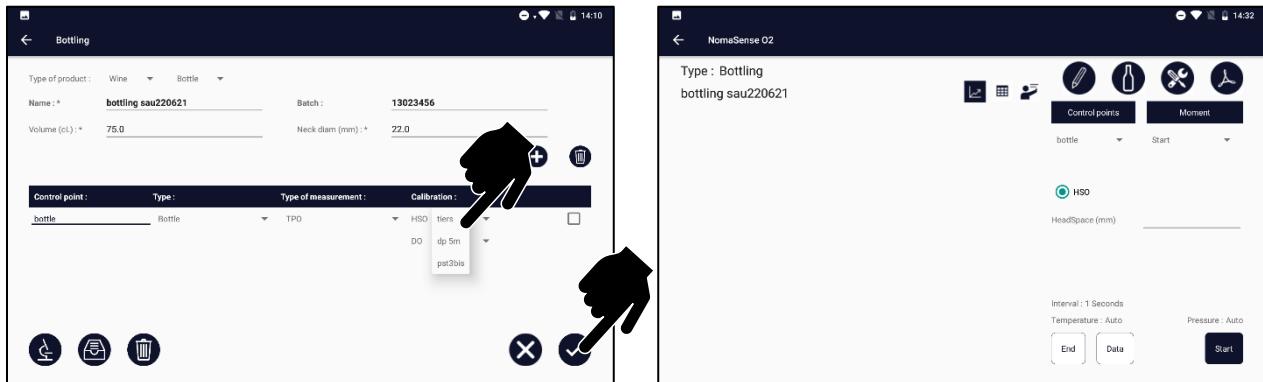
Press to create a control point.

Enter a name for the control point and select "bottle" in the "type" drop list

Select TPO in the "type of measurement" drop list.

WQS

Nomasense O₂ C300



Select the calibrations for DO and for HSO.

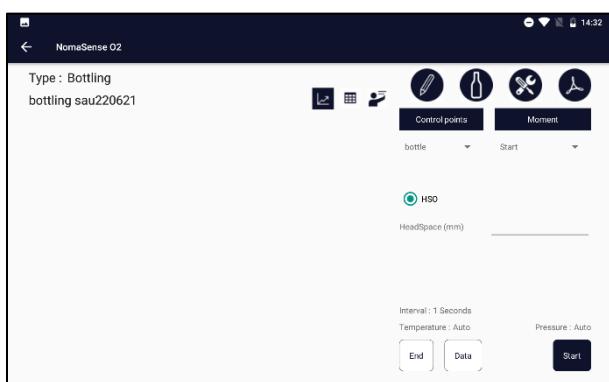
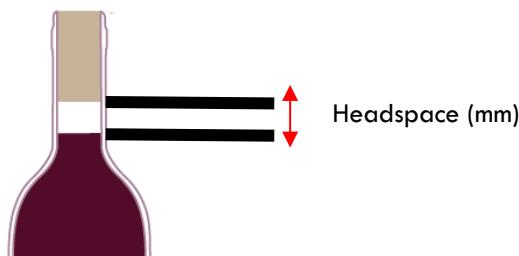
And press  to validate.

Device is now ready to start measuring. All the measurements will be saved in this series.

3.2-2. Make measurements

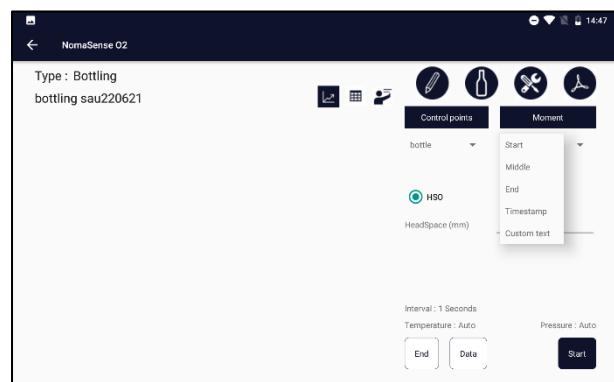
3.2-2.1. TPO with piercing system / DO with dipping probe

- Plug the long or short optical fiber on the device.
- Plug the temperature probe.
- Measure the headspace height in mm with the ullage meter



Select the control point (bottle type) to measure.

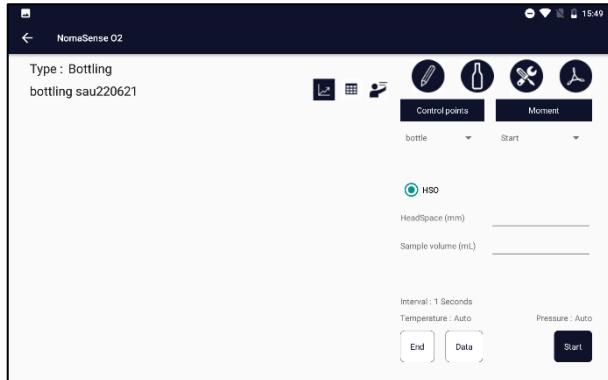
First measurement is always HSO



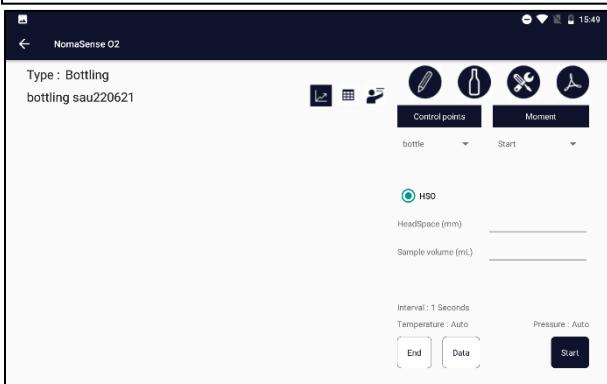
Select or enter a moment of measurement start/middle/end or bottle number as custom text or a time stamp.

WQS

Nomasense O₂ C300



Enter the HS sample volume you will take in the syringe in mL and the headspace in mm. Note that headspace can be entered before HSO measurement, after HSO measurement or after DO measurement.



Press "start"



Press OK to save measurement.

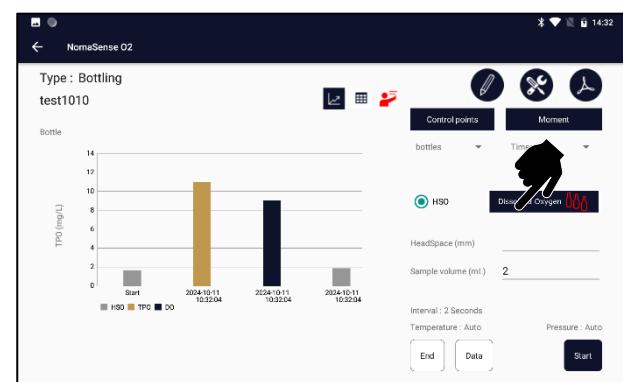


Pierce the cork with the piercing system until the holes of the needle are inside the headspace.

Move up and down the plunger of the syringe 3 to 4 times. Sample the desired sample volume and maintain the plunger.



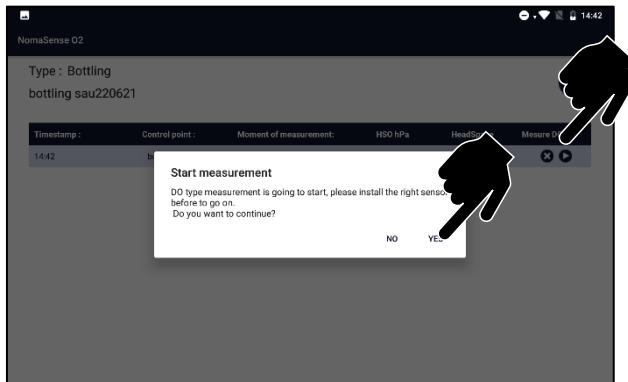
Place the optical fiber on the dot sensor of the syringe. **Temperature probe must be placed in the air.** Once the value is stable measurement automatically stop.



Press the "Dissolved oxygen" icon to start OD measurement. Open the bottle, **place the dipping probe and temperature probe inside the bottle.**

WQS

Nomasense O₂ C300



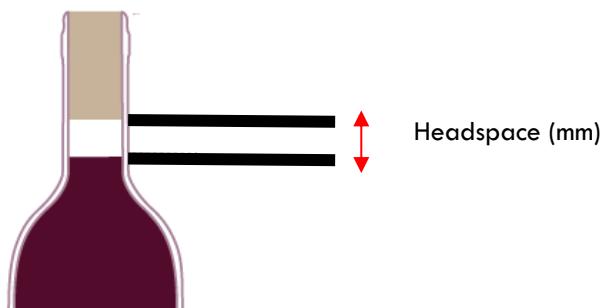
Select the bottle to measure (ordered by HSO timestamp) and press "play" and "YES"



Agitate the dipping probe to have a shorter stabilization time. Once the value is stable measurement automatically stops.

3.2-2.2. With dot sensors

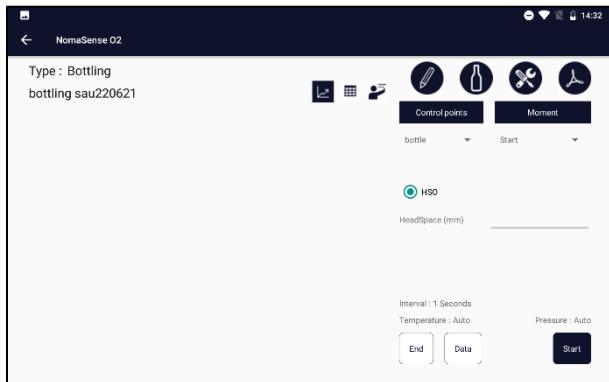
- Place bottles with 2 dot sensors on the bottling line, and collect these bottles after bottling.
- **Wait at least 40 minutes before making measurement**, the dot sensors must equilibrate with wine.
- Measure the headspace height in mm with the ullage meter



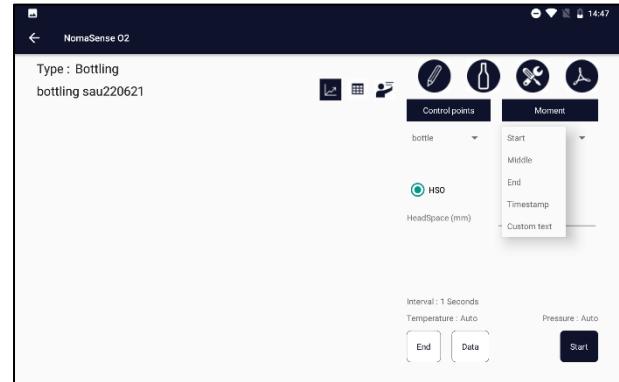
- Plug the long or short optical fiber on the device.
- Plug the temperature probe.

WQS

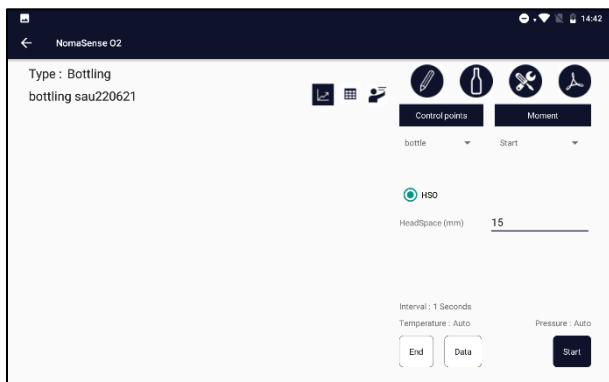
Nomasense O₂ C300



First measurement is always HSO



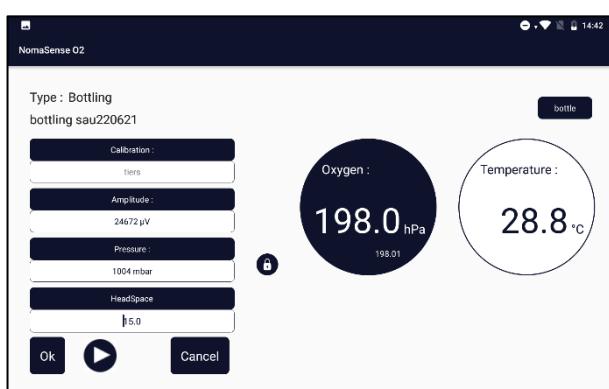
Select a moment of measurement:
start/middle/end or bottle number on custom text
or time stamp.



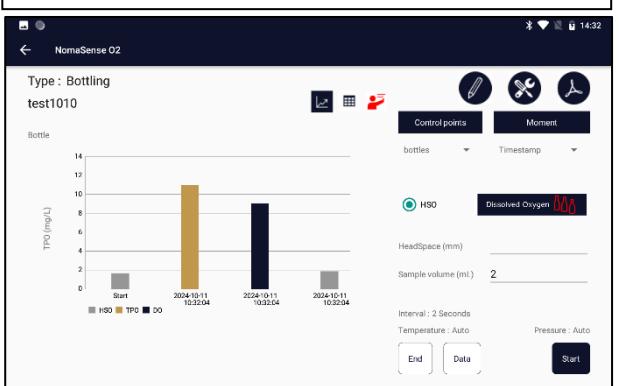
Enter the headspace in mm. Note that headspace could be entered before HSO measurement, after HSO measurement or after DO measurement.



Place the optical fiber on the dot sensor glued in the headspace. **Temperature probe must be placed in the air.** Once the value is stable, measurement automatically stop.



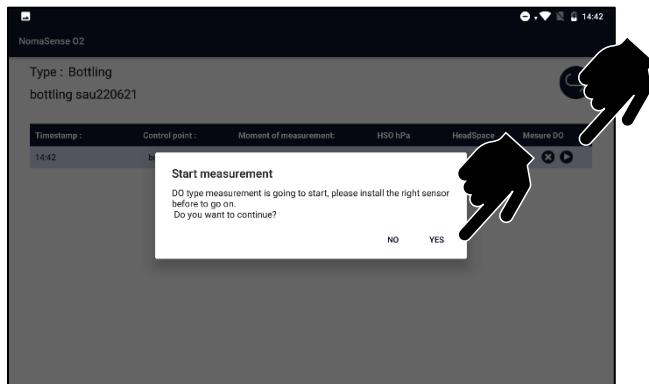
Press OK to save measurement.



Take a bottle from the line (without sensor), open it and place the temperature probe inside. Press the "Dissolved oxygen" icon to start DO.

WQS

Nomasense O₂ C300



Select the bottle to measure (ordered by HSO timestamp) and press “play” and “YES”

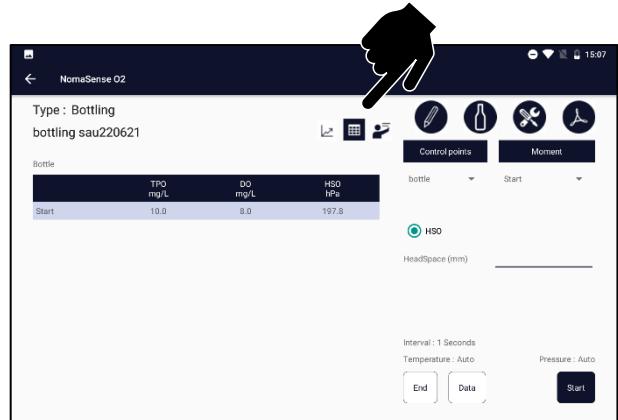
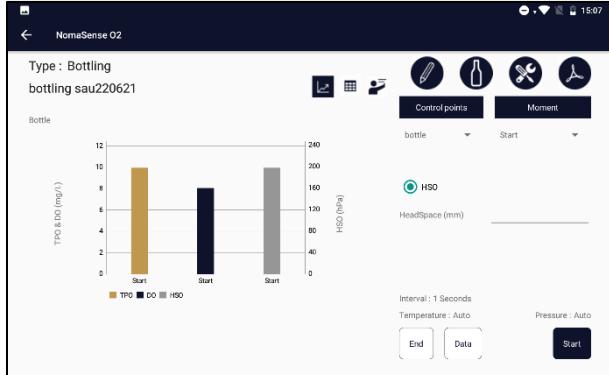


Place the optical fiber on the dot sensor in contact with wine. Once the value is stable, measurement automatically stops.

WQS

Nomasense O₂ C300

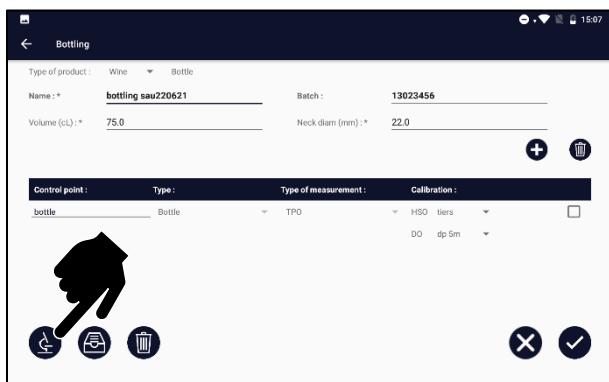
3.2-3. Results



Results are displayed in a graph with TPO/DO and HSO. For each moment of measurement, average values (standard deviation are displayed if number of bottles is over 2).

A table view is also available, a line per moment of measurement with DO, HSO and TPO.

Variation coefficient are displayed if number of bottle is over 2 for one moment of measurement.



It is possible to access all single measurements, by pressing the “pencil” icon and “microscope” icon

It is possible to modify some parameters (as headspace height) for a given measurement by pressing the pencil at the end of the row.

WQS Nomasense O₂ C300

3.3- TPO in Bag in Boxwith spouts

3.3-1.Necessary material

Transparent Vitop Spout



PSt3 dot sensors (1 per spout)

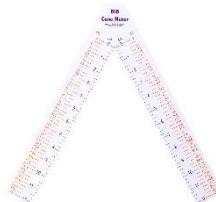


Gluing kit (glue, spatula)



Temperature probe

Optical Fiber



BIB « Cone meter » from Performance BIB

WQS

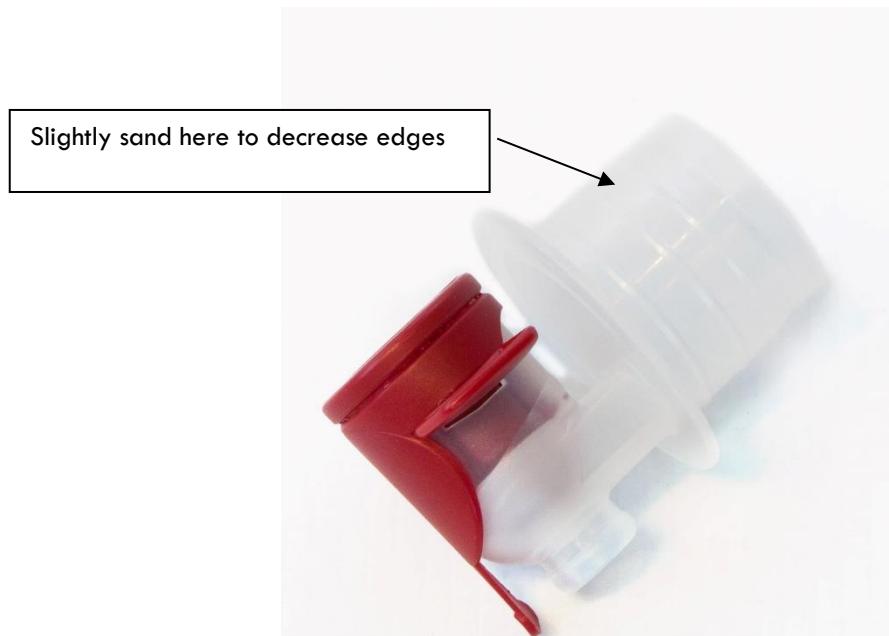
Nomasense O₂ C300

3.3-2. Prepare the Vitop Spout

Glue a dot sensor inside the transparent Vitop Spout.



TIPS: Lightly sand the exterior of the Vitop faucet with sandpaper, to make it easier to remove it from the BIB after filling.



3.3-3. Prepare the pouch

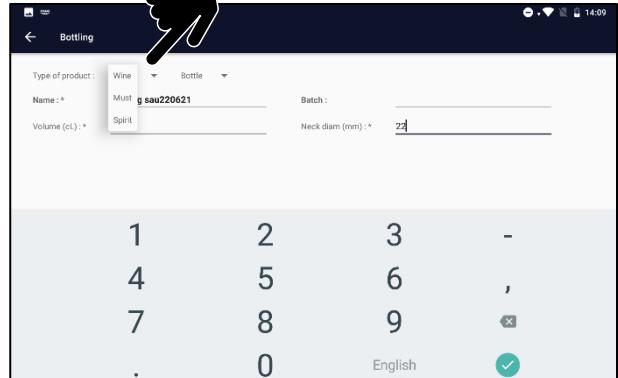
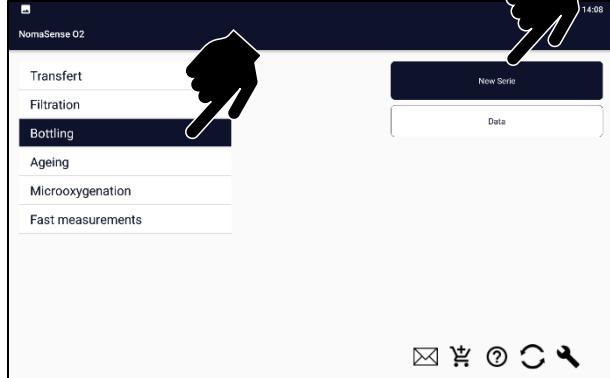
- Prior to BIB filling, remove Vitop spout from the pouch to install the transparent Vitop spout with a dot sensors.
- Collect this equipped pouch after filling.

WQS

Nomasense O₂ C300

3.3-4. Prepare Nomasense O₂ C300

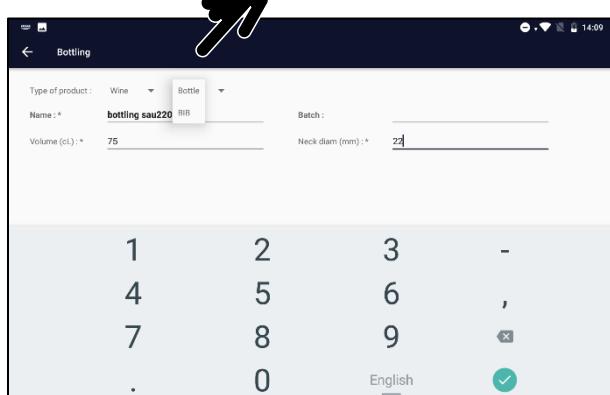
TPO (total package oxygen) measurement is only available in “Bottling” menu.



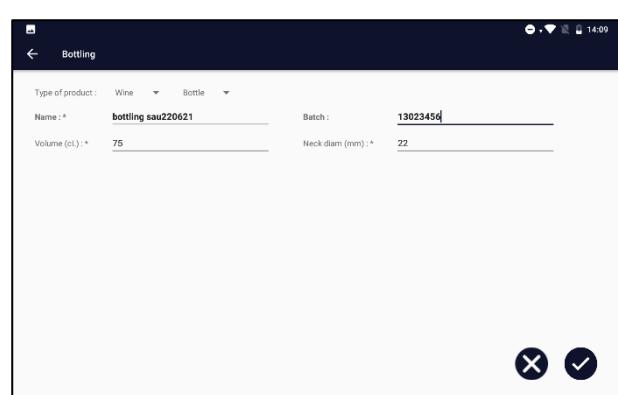
Two screenshots of the NomaSense O₂ app interface. The left screenshot shows the main menu with 'Bottling' selected. The right screenshot shows the 'Bottling' configuration screen where the 'Type of product' dropdown is set to 'Must'.

Select “Bottling” menu and press “New series”

Select the type of product (must/wine/spirit) in the drop list



Screenshot of the 'Bottling' configuration screen showing 'Bottle' selected in the 'Type of product' dropdown. Other fields include 'Name: bottling sau220' and 'Volume (cl.): 75'.



Screenshot of the 'Bottling' configuration screen showing 'BIB' selected in the 'Type of product' dropdown. Other fields include 'Name: bottling sau220621' and 'Volume (cl.): 75'.

Select BIB in the drop list

Enter a name/volume for BIB pouch.

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Nomasense O₂ C300

Type of product : Wine ▾ Bottle

Name : * bottling sau220621

Batch : 13023456

Volume (cl) : * 75

Neck diam (mm) : * 22

Type of product : Wine ▾ Bottle

Name : * bottling sau220621

Batch : 13023456

Volume (cl) : * 75.0

Neck diam (mm) : * 22.0

Control point : Type : Type of measurement : Calibration :

+

Press “validate”

Press “add” to create a control point.

Type of product : Wine ▾ Bottle

Name : * bottling sau220621

Batch : 13023456

Volume (cl) : * 75.0

Neck diam (mm) : * 22.0

+

Control point : Type : Type of measurement : Calibration :

bottle

Initial Tank

Single Tank

Bottle

Type of product : Wine ▾ Bottle

Name : * bottling sau220621

Batch : 13023456

Volume (cl) : * 75.0

Neck diam (mm) : * 22.0

+

Control point : Type : Type of measurement : Calibration :

bottle

DO

HSO

TPO

Enter a name and select “BIB” in the drop list

Select TPO for type of measurement.

Type of product : Wine ▾ Bottle

Name : * bottling sau220621

Batch : 13023456

Volume (cl) : * 75.0

Neck diam (mm) : * 22.0

+

Control point : Type : Type of measurement : Calibration :

bottle

Bottle

TPO

HSO

DO

dp 5m

pt3bis

Type : Bottling

bottling sau220621

HSO

HeadSpace (mm)

Interval : 1 Seconds

Temperature : Auto

Pressure : Auto

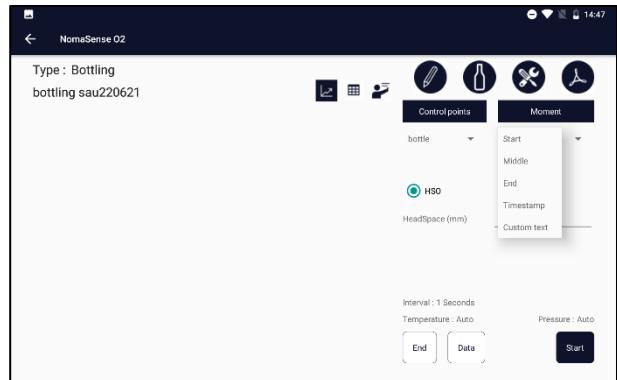
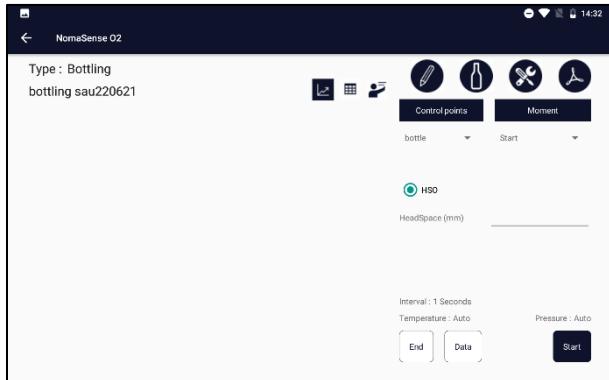
Select the calibrations to use for DO and for HSO.
And press “validate”

Device is now ready for measurement. And all the measurements will be saved in this series.

WQS

Nomasense O₂ C300

3.3-5. Make measurements

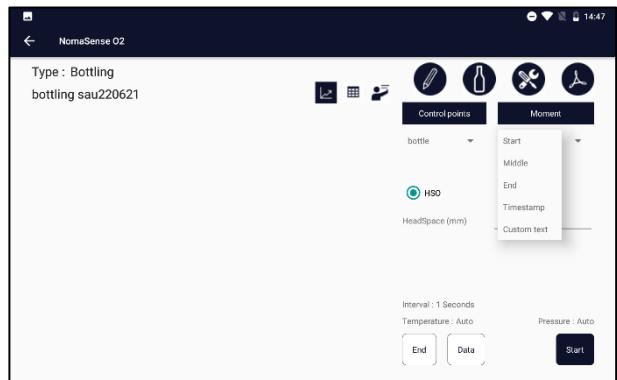


First measurement is always HSO

Select or enter a moment of measurement
start/middle/end or BIB number as custom text or
a time stamp.



Position the pouch so that the spout is in contact with the bubble in the pouch. Place the temperature probe in ambient air or enter manually the ambient temperature in the parameter menu.



Press "start"

WQS

Nomasense O₂ C300

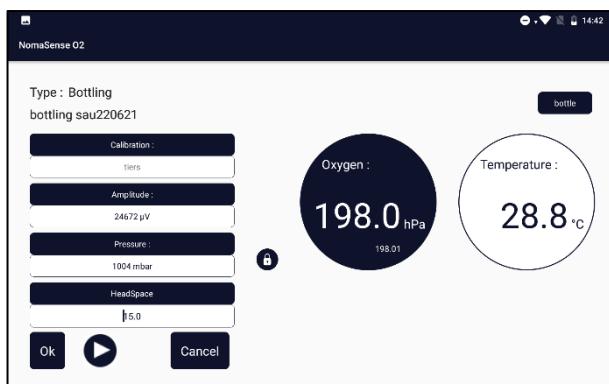


Place the optical fiber on the dot sensor.

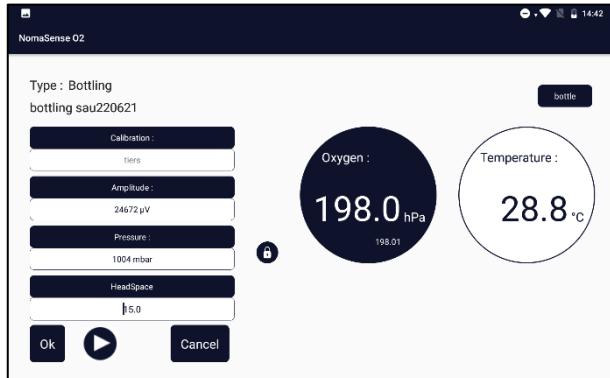


Measure the volume of the cone. Place the pouch on a plane surface and press it moderately to form the cone.

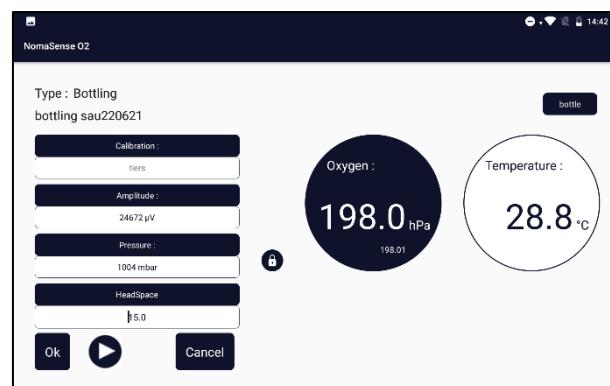
If you are using non transparent pouch, you have to remove non transparent layer. Roll the pouch between your fingers to separate the layers.



Press OK to save measurement.



Measure automatically stops when the value is stable



Enter cone volume. It is also possible to enter cone volume after DO measurement or before HSO measurement.

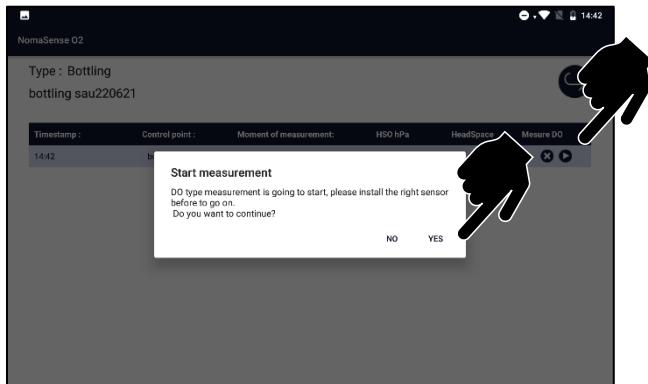


Press the red bottle icon to start OD measurement. Retrieve a BIB from the line without a sensor, pour some wine into a bucket and place the temperature probe in the wine.

Or enter manually the wine temperature in the parameter menu.

WQS

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Select the BIB to measure (ordered by HSO timestamp) and press "play" and "YES"

Pour some wine during measurement to have a correct value.



Place the optical fiber on the dot sensor in contact with wine. Once the value is stable measurement automatically stop.

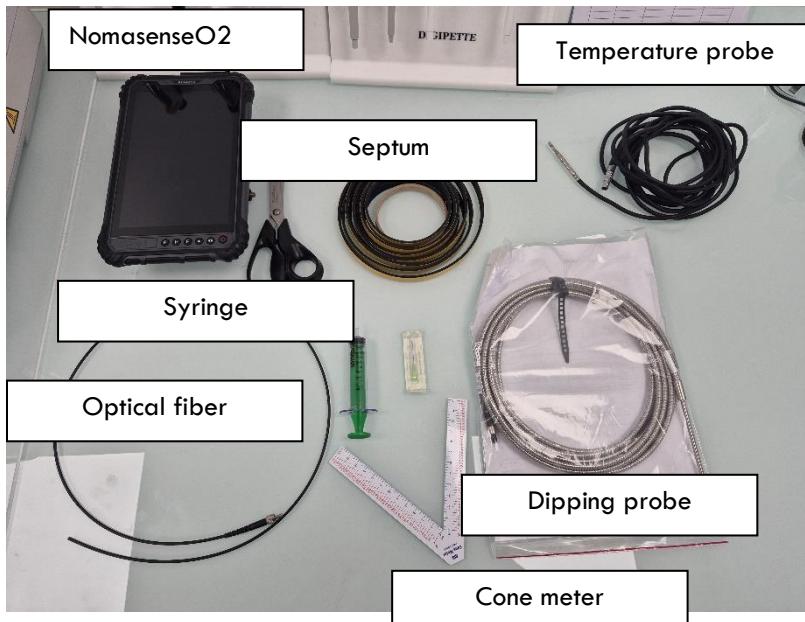


Even if the measure stopped, you can redo it pressing.

WQS

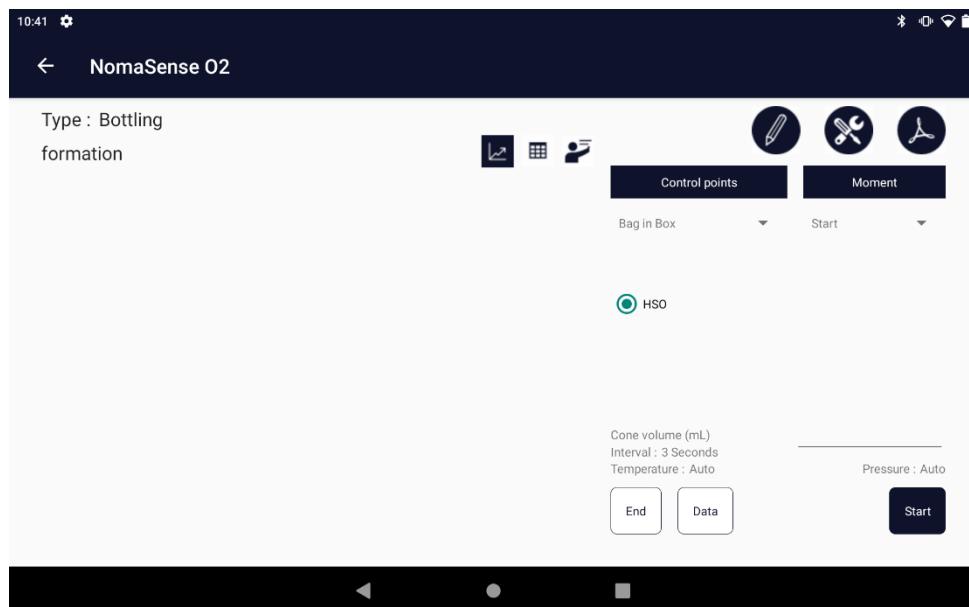
Nomasense O₂ C300

3.4- TPO measurement BiB with syringe and dipping probe



Septum is an self-adhesive EPDM (5mm thickness) use to create a sealing between the needle of the syringe and the pouch.

Prepare a new series (using the template according to the BiB's volume) select for HSO calibration the syringe and for DO the dipping probe.



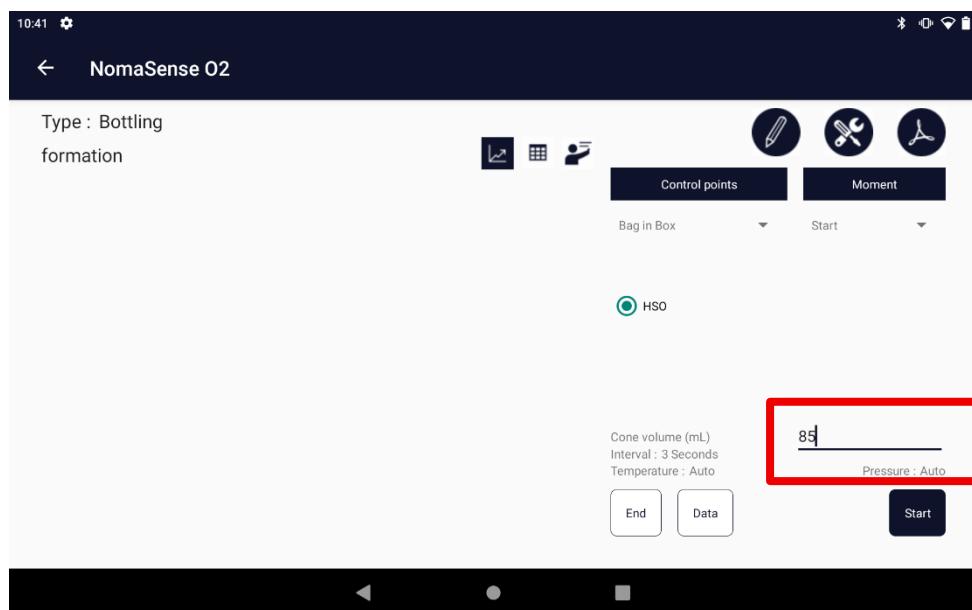
WQS

Nomasense O₂ C300

Measure the cone volume using the cone-meter, press the pouch on a flat surface to make the cone firm enough to be measured.



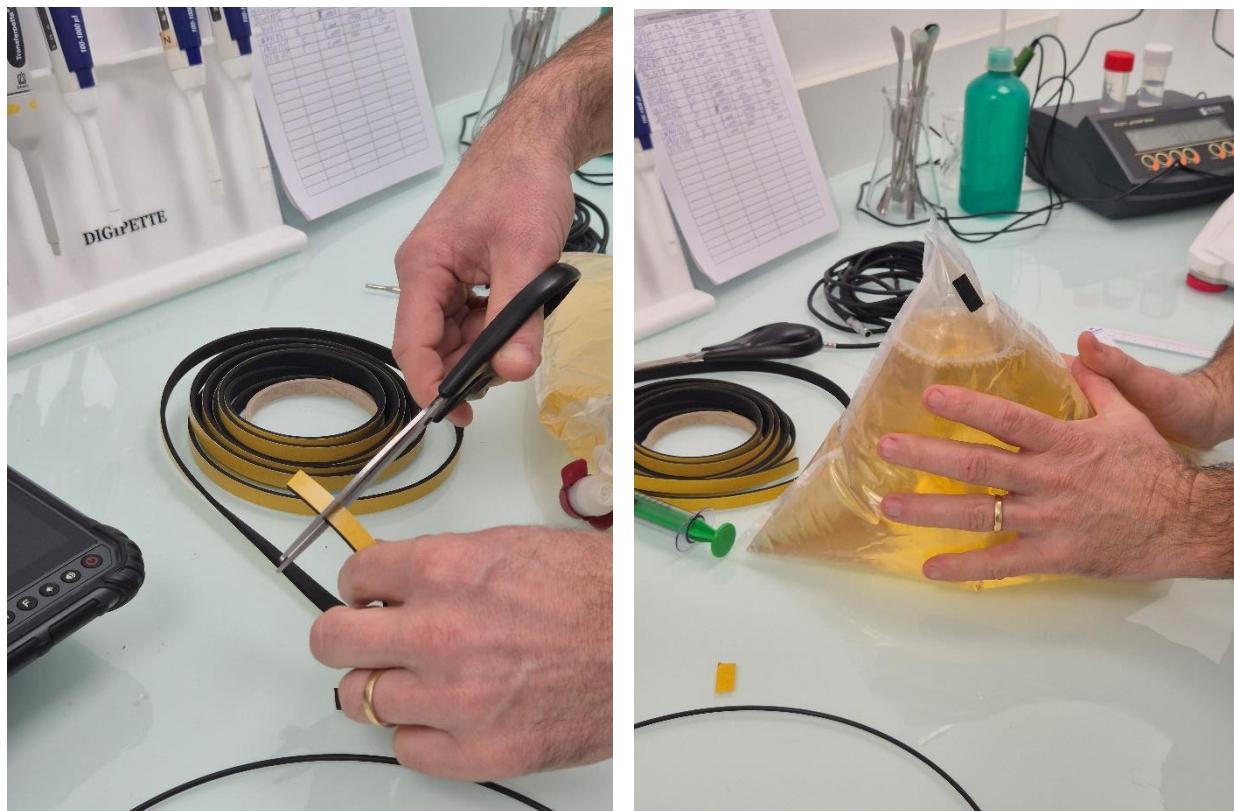
Enter the value for the cone volume in the device.



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Cut a small piece of ribbon (2cm length) to glue on the pouch on the bubble.



Connect the temperature probe and the long optical fiber to the Nomasense O₂. Use the syringe equipped with a sensor Pst3 5mm and a small needle to sample a small volume of gas.

WQS

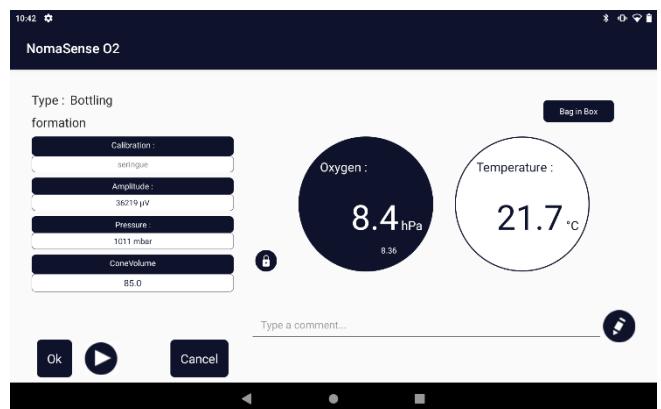
Nomasense O₂ C300



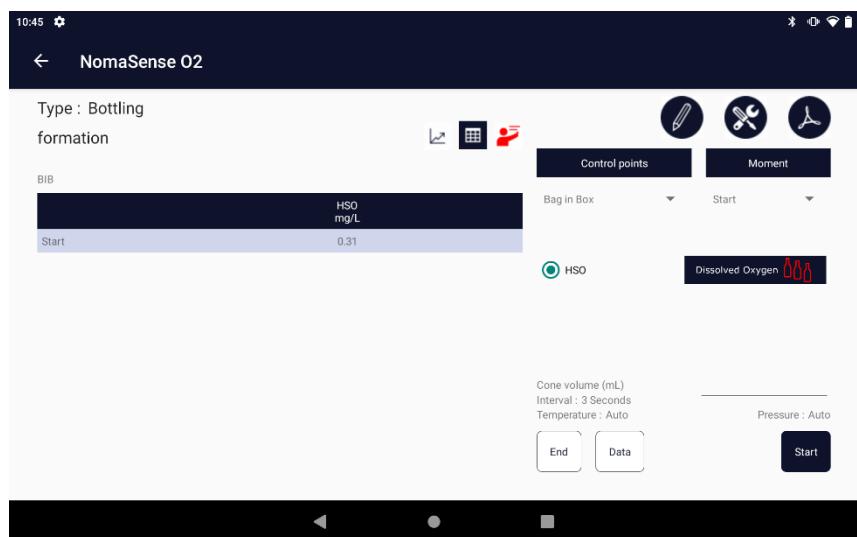
Use the syringe to sample a small volume of gas through the ribbon glued on the pouch. Volume between 2 and 6mL. Press start to launch HSO measurement

WQS

Nomasense O₂ C300



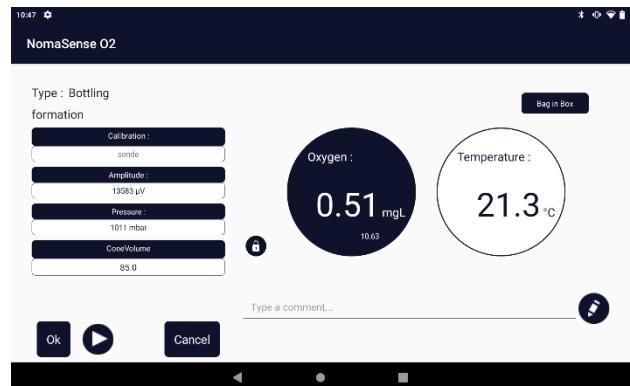
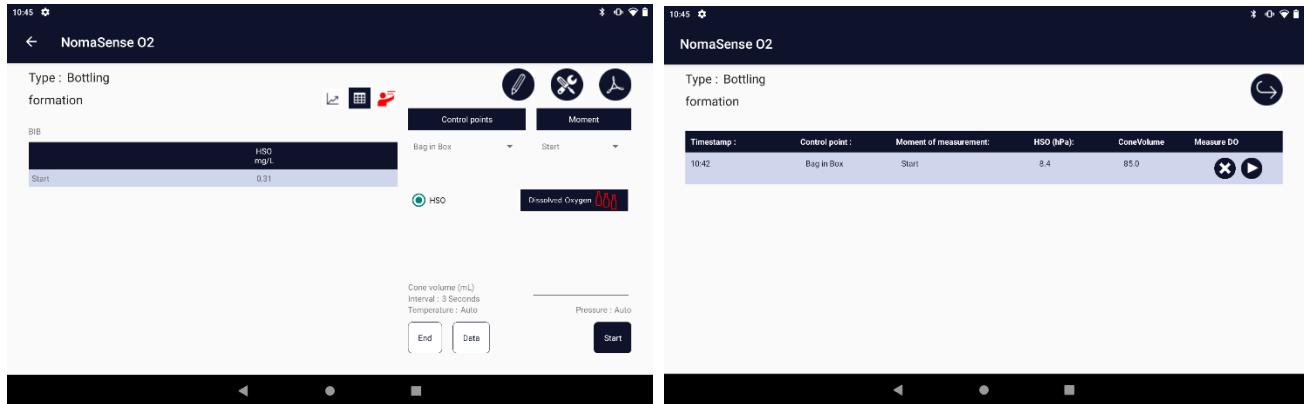
Press OK to save the results. HSO measurement must be made in hPa. Nomasense O2 will convert the value in mg/L using the BIB volume and the cone volume.



WQS

Nomasense O₂ C300

Connect the dipping probe to the Nomasense O₂. Sample a volume of wine in another pouch for temperature measurement. Place the dipping probe inside the pouch in the wine. Press on the icon Dissolved oxygen and on the icon Play corresponding to the pouch to measure.

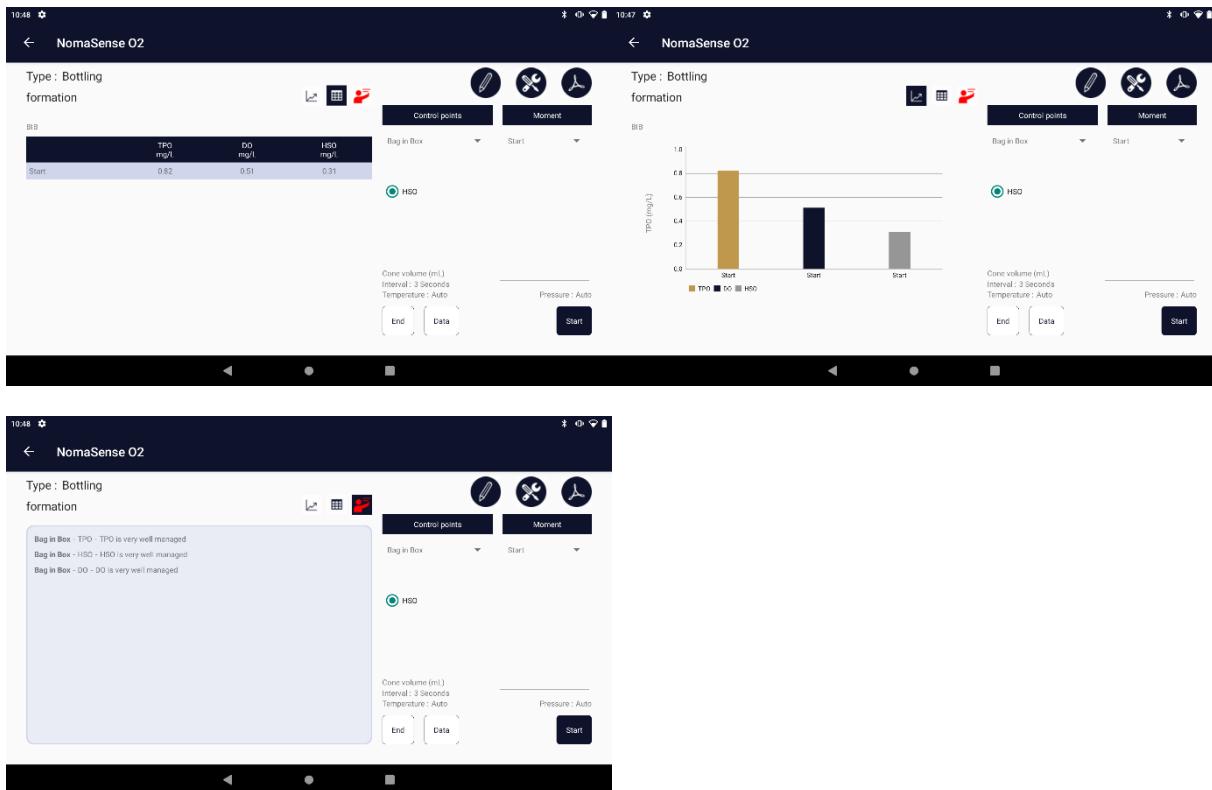


Once the measurement is complete press on OK to save the result.

TPO, HSO and DO values are displayed on the device as a graph and a table, the interpretation of the results is available directly on the device.

WQS

Nomasense O₂ C300



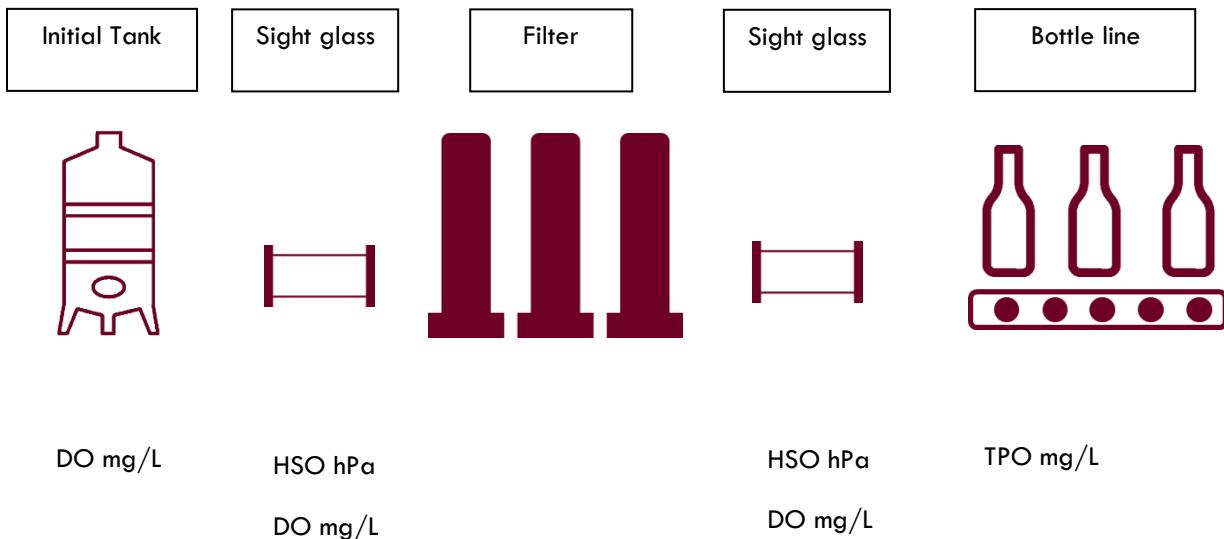
WQS

Nomasense O₂ C300

3.5- Audit a bottling line

3.5-1. Where, when and what?

To audit the performances of a bottling line, measurements have to be made at several locations and several moments.



Control Point	Start	Middle	End
Initial Tank	DO mg/L	DO mg/L	DO mg/L
Sight Glass	HSO hPa or % O ₂ DO mg/L	DO mg/L	DO mg/L
Bottle/BIB	TPO mg/L	TPO mg/L	TPO mg/L



Nice to have



Strongly recommended

3.5-2. How many bottles?

3.5-2.1. At the beginning of bottling

Pick up bottles 2 per 2.

- 2 first bottles
- After 2 revolutions of the filling heads
- After 4 revolutions of the filling heads
- After 8 revolutions of the filling heads
- After 12 revolutions of the filling heads

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- After 16 revolutions of the filling heads
- After 20 revolutions of the filling heads.

3.5-2.2. At the middle of bottling

- Pick up 12 to 20 bottles (depends on the number of corking heads on the line)
- Collect consecutive bottles
- Identify the corking head for the first bottle
- If bottling process is long : this step can be repeated twice.

3.5-2.3. At the end of bottling

Pick up bottles 2 per 2.

- 700 bottles before the end
- 500 bottles before the end
- 200 bottles before the end
- last revolution before the end

3.5-3. Additional measurements

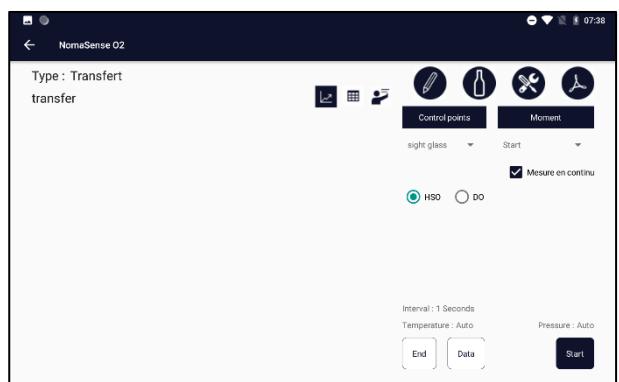
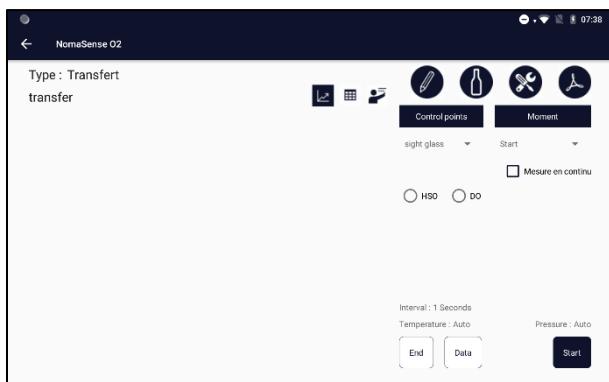
Control Point	Start	Middle	End
CO ₂ concentration	Each sampled bottle	4 bottles (min, max and average value of TPO)	Each sampled bottle
Bottle pressure (not compatible with TPO piercing system)	Each sampled bottle		Each sampled bottle

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3.6- Check the inertization of the pipes

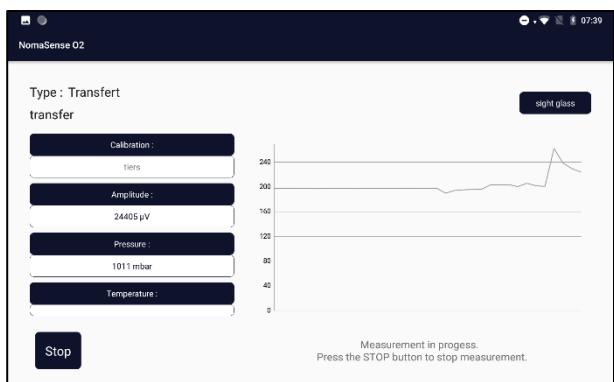
- Place a sight glass on the pipe with a 10 mm diameter Pst3 sensor.
- Inject inert gas inside the pipe and make continuous measurement (low interval of measurement: 2 seconds for instance)
- Create a series with a sight glass type control point and HSO type of measurement (or HSO & DO if you wish to measure DO in the wine on the same sight glass afterwards)
- A 2 SMA optical fiber can be used with a round container adapter to make continuous measurements.



Select the control point and the moment of measurement (start or time stamp)



Select HSO and continuous measurement and press start.



Place the optical fiber on the sensor sport or use adapter for round container.

Then press "Stop" and "Save".

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3.7- Recalibrate a sensor

In “calibration”/ Calibrations management : it is possible to see calibration status:

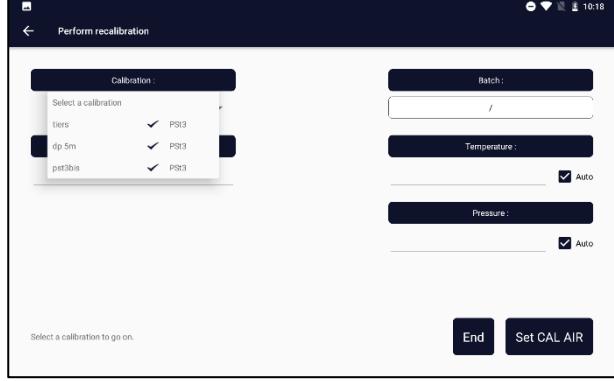
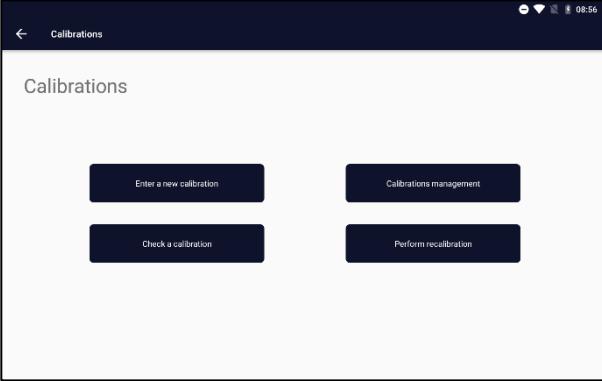


- Red flag, last calibration check wasn't passed → recalibration is needed
- Orange flag : calibration wasn't checked for a long time.
- No flag: everything is OK.

Before recalibrating a sensor, place the sensor and the temperature probe in the room where you will recalibrate it for half an hour. It will allow the system to be perfectly equilibrated and will ensure best conditions for recalibration. Sensor must be dry.

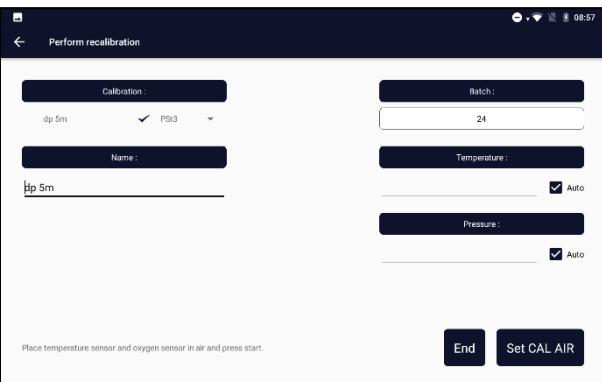
Connect the temperature probe to the device to use automatic correction of temperature.

- Plug the dipping probe to be calibrated or an optical fiber.



Open “Calibrations” menu

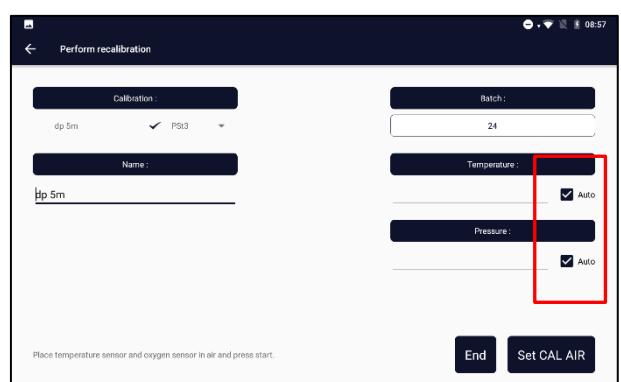
Select “Perform recalibration”



Place temperature sensor and oxygen sensor in air and press start.

It is possible to modify the name or create a new calibration. In this case, calibration with previous name is saved and calibration with new name corresponds to the recalibration.

From the drop-down list, select the calibration to recalibrate.



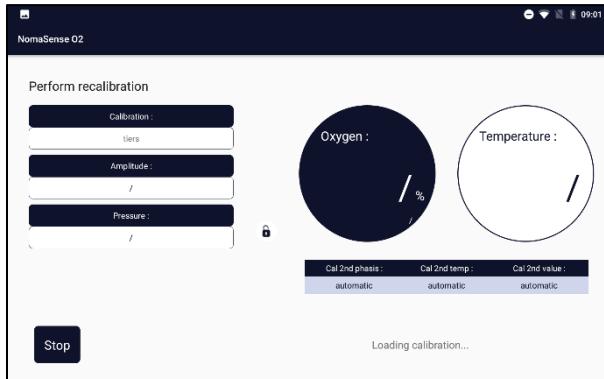
Place temperature sensor and oxygen sensor in air and press start.

Let pressure and temperature in auto mode. It is possible to enter a value for these parameters but it is better to use the inbuilt sensor for pressure and the temperature probe. Press “Set CAL AIR” *

* if you are calibrating dot sensors place and maintain the optical fiber on the sensor during the calibration.

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The device loads the calibration.

Then adjust the led intensity and calibrations parameters.



The device checks the new calibration.

At the end, you can press Ok to Save calibration. Value of %O₂ must be between 19,5 and 21,5%. If not, a red flag will appear next to the name of the calibration.

If the amplitude is under 10 000 µV after recalibration, try to launch the recalibration again. If the signal remains too low :

- Optical fiber can be broken and must be changed
- Dot sensors are too old and must be changed
- Glass wall is too thick and 10mm dot sensors should be used.

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3.8- Unclog the needle of the piercing system

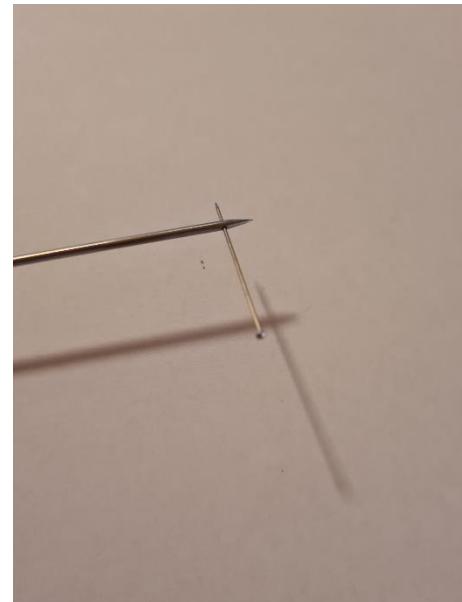
Small pieces of cork may get into the needle hole and clog the needle of the piercing system. If you raise the plunger of the syringe and it does not stay in its position when the needle is in the air: the needle is certainly clogged.

To unclog the needle you can use a small needle or pin to remove small parts of cork from the piercing's needle holes.

You can use the syringe to push the small parts that clogged the needle through the needles holes.

For that:

- Remove the syringe from the Piercing System
- Move up the plunger
- Replace the syringe in its position
- Move down the plunger ...
- Use a small pin/needle to eliminate small parts of cork



An air compressor can be used. To blow cork particles by positioning the blower instead of the syringe.



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